



## Electronic Service Manuals

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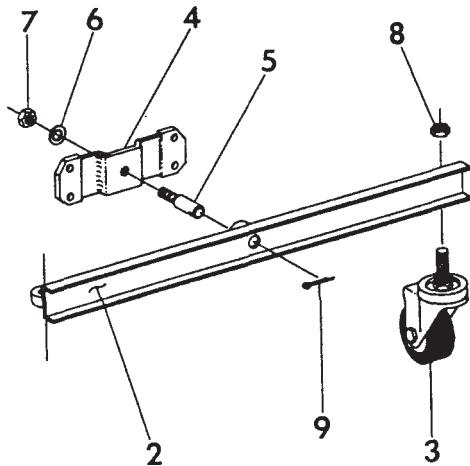
By Voice: Use numbers above.

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# Minuteman<sup>®</sup> Parker<sup>®</sup>

## TURF PACKAGE Part No. MA-644-D



### PARTS LIST

Item	Part No.	Qty.	Description
1	MA-585	1	Dust Bag (not shown)
2	88-53-C	1	Axle Support Weldment
3	64-71-A	2	Caster, Stem Type
4	73-89-B	1	Mount Plate
5	73-94-A	1	Pivot Pin
6	936-816	1	Lockwasher, Int. Tooth 1/2
7	345-816	1	Nut, Hex Jam 1/2 - 20
8	340-1216	2	Nut, Hex Jam 3/4 - 10
9	380-532-20	1	Cotter Pin

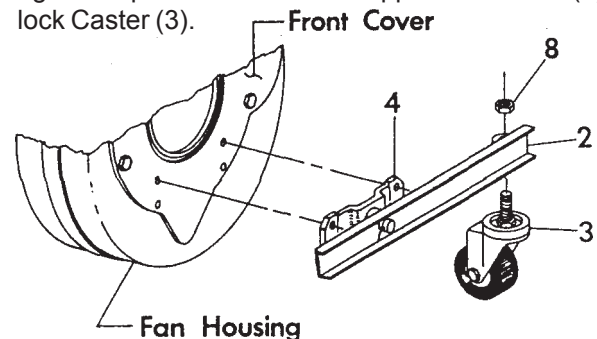
\* MA-585 Dust Bag is supplied with 63-304-A Bag Hooks which can be purchased separately.

## ASSEMBLY INSTRUCTIONS

**NOTE:** Numbers in parenthesis refer to those used in AF-792 in these Instructions and AF-782 the exploded view for Parts List.

### ASSEMBLING DUAL CASTER WHEEL ASSEMBLY

- Place a block of wood or a brick under front of Chassis to hold Fan Housing off floor.
- Remove four Bolts and Lockwashers from lower holes in Front Cover of Fan Housing.
- Check to make sure holes in Anti-Wrap Segments inside Fan Housing are still in line with holes in Front Cover.
- Place Dual Caster Wheel Assembly up against Front Cover, align holes in Mounting Bracket (4) with those in Front Cover.
- Assemble two longer Bolts and Lockwashers through lower holes in Mounting Bracket (4), Front Cover and Anti-Wrap Segments.
- Assemble remaining Bolts and Lockwashers through upper holes. **NOTE:** After all assembly is complete the height of the Intake Housing can be adjusted as follows.
- To lower Intake Housing thread stem of Caster (3) farther into mount on Axle Support Weldment (2).
- Thread stem of Caster (3) out of Axle Support Weldment (2) to raise Intake Housing.
- It may be necessary to adjust Intake Housing a few times before finding the proper setting, depending on the material being picked up.
- When desired height is obtained, tighten Jam Nut (8) against top of mount on Axle Support Weldment (2) to lock Caster (3).



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Complete all other assembly as outlined in main Owner's Guide before attaching Dust Bag.

**NOTE:** See Instruction Sheet packed with Dust Bag to assemble Dust Bag.

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