



Electronic Service Manuals

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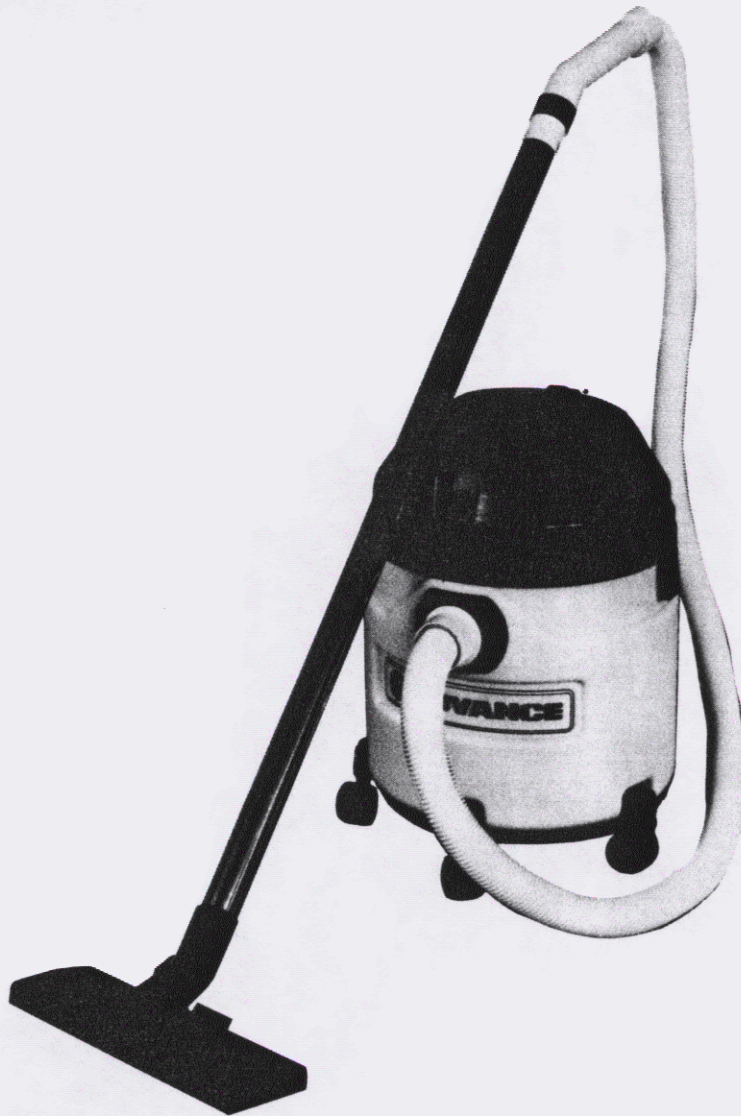
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INTERLINE
MODEL IL-15

PARTS LIST



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MACHINE COMPANY

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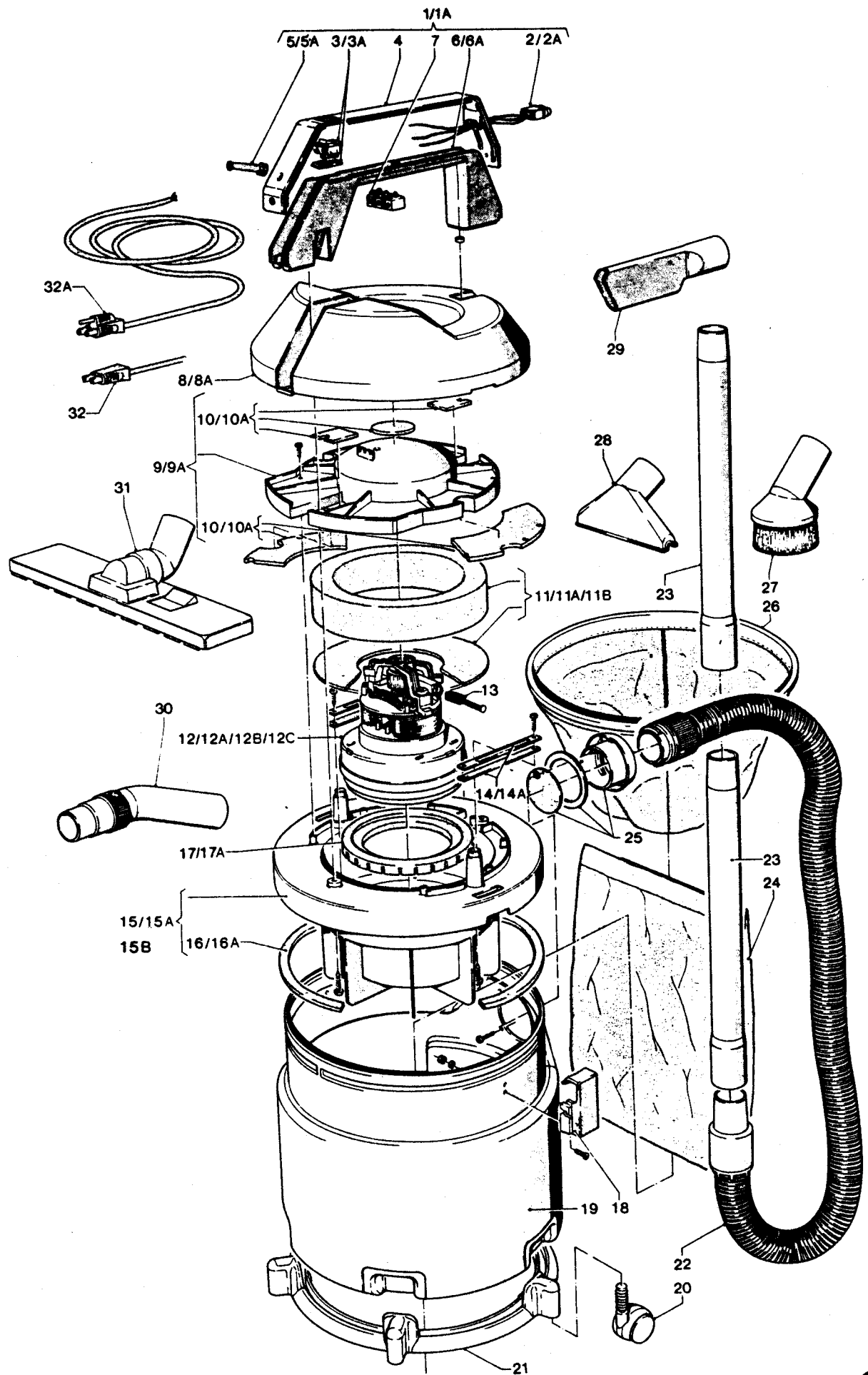
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Index for Form Number 042162

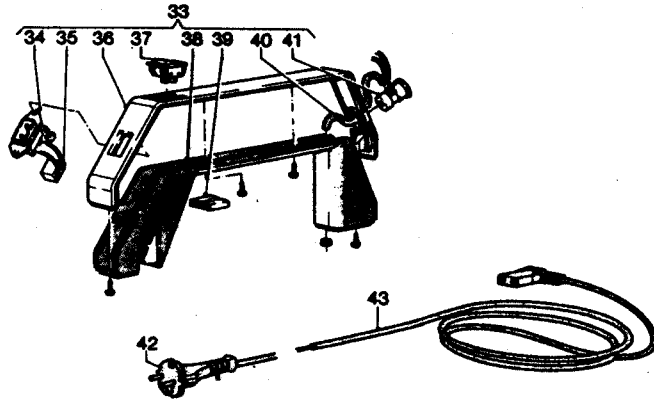
Description	Location	page
Handle, 230 volt	C12	3
Vacuum Assembly	C10	1

POS. N.	CODE No. CODE Nr. N. CODICE Nr. CODE N. CODIGO	DESCRIPTION	BEZEICHNUNG	DESCRIZIONE	DESIGNATION	DESCRIPCION
1	275 101	Handle compl. 100V (without cable)	Griff, kpl. 100V (ohne Kabel)	Maniglia Silent 100V (senza cavo)	Poignée compl. 100V (sans câble)	Asa completa 100V (sin cable)
1A	275 100	Handle compl. 115V (w. out cable) (USA-CDN)	Griff, kpl. 115V (ohne Kabel) (USA-CDN)	Maniglia Silent 115V (senza cavo) (USA-CDN)	Poignée compl. 115V (sans câble) (USA-CDN)	Asa completa 115V (sin cable) (USA-CDN)
2	275 086	Socket 100V	Steckdose 100V	Pressa di serv. bip. 100V	Prise 100V	Guarnición 100V
2A	275 082	Socket 115V (USA-CDN)	Steckdose 115V (USA-CDN)	Pressa di serv. UL 115V (USA-CDN)	Prise 115V (USA-CDN)	Guarnición 115V (USA-CDN)
3	275 091	Switch with adapter 100V	Schalter mit Angleicher 100V	Interruttore bascul. bipol. Scem 3A	Interrupteur avec raccord 100V	Interruptor con adaptador 100V
3A	275 102	Switch with adapter 115V (USA-CDN)	Schalter mit Angleicher 115V (USA-CDN)	Interruttore bascul. bipol. UL (USA-CDN)	Interrupteur avec raccord 115V (USA-CDN)	Interruptor con adaptador 115V (USA-CDN)
4	275 097	Handle cover 100V	Griffdeckel 100V	Coperchio maniglia 100V	Couvercle poignée 100V	Tapa asa 100V
4A	275 103	Handle cover 115V (USA-CDN)	Griffdeckel 115V (USA-CDN)	Coperchio maniglia 115V (USA-CDN)	Couvercle poignée 115V (USA-CDN)	Tapa asa 115V (USA-CDN)
5	275 090	Strain relief 100V, 220V, 240V	Kabelführung 100V, 220V, 240V	Passacavo 100V, 220V, 240V	Guide-câble 100V, 220V, 240V	Manguito aislante 100V, 220V, 240V
5A	275 104	Strain relief 115V (USA-CDN)	Kabelführung 115V (USA-CDN)	Passacavo 115V (USA-CDN)	Guide-câble 115V (USA-CDN)	Manguito aislante 115V (USA-CDN)
6	275 028	Handle housing 100V	Griffgehäuse 100V	Corpo maniglia 100V	Corps poignée 100V	Cuerpo asa 100V
6A	275 105	Handle housing 115V (USA-CDN)	Griffgehäuse 115V (USA-CDN)	Corpo maniglia 115V (USA-CDN)	Corps poignée 115V (USA-CDN)	Cuerpo asa 115V (USA-CDN)
7	275 106	Terminal block (3 terminals)	Dreifach-Klembrett	Morsettiere a 3 contatti	Boîte à bornes 3 bornes	Portabornes (3 terminales)
8	275 108	Cover 100V, 220V, 240V	Deckel 100V, 220V, 240V	Coperchio 100V, 220V, 240V	Couvercle 100V, 220V, 240V	Tapa 100V, 220V, 240V
8A	275 107	Cover 115V (USA-CDN)	Deckel 115V (USA-CDN)	Coperchio 115V (USA-CDN)	Couvercle 115V (USA-CDN)	Tapa 115V (USA-CDN)
9	275 112	Compl. motor cover with gasket 100V, 220V, 240V	Motorschutz mit Dichtung 100V, 220V, 240V	Coperchio coprimotore con guarnizione 100V, 220V, 240V	Couvre-moteur avec garniture 100V, 220V, 240V	Tapa motor compl. con guarnición 100V, 220V, 240V
9A	275 109	Compl. motor cover with gasket 115V (USA-CDN)	Motorschutz mit Dicht. 115V (USA-CDN)	Coperchio coprimot. con guarn. 115V (USA-CDN)	Couvre-moteur avec garn. 115V (USA-CDN)	Tapa motor compl. con guarn. 115V (USA-CDN)
10	275 093	Gasket kit 100V, 220V, 240V	Dichtung-Satz 100V, 220V, 240V	Guarnizione kit 100V, 220V, 240V	Jeu de garnitures 100V, 220V, 240V	Guarnición 100V, 220V, 240V
10A	275 110	Gasket kit 115V (USA-CDN)	Dichtung-Satz 115V (USA-CDN)	Guarnizione kit 115V (USA-CDN)	Jeu de garnitures 115V (USA-CDN)	Guarnición 115V (USA-CDN)
11	275 113	Soundproofing kit 100V	Schalldämpfungs-Satz 100V	Gruppo filtri insonorizzanti 100V	Jeu de filtres insonoris. 100V	Insonorizador 100V
11A	275 111	Soundproofing kit 115V (USA-CDN)	Schalldämpfungs-Satz 115V (USA-CDN)	Gruppo filtri inson. 115V (USA-CDN)	Jeu de filtres insonoris. 115V (USA-CDN)	Insonorizador 115V (USA-CDN)
11B	275 095	Soundproofing kit 220V, 240V	Schalldämpfungs-Satz 220V, 240V	Gruppo filtri insonor. 220V, 240V	Jeu de filtres insonoris. 220V, 240V	Insonorizador 220V, 240V
12	275 094	Motor 15A33-100V-800W	Motor 15A33-100V-800W	Motore 15A33-100V-800W	Motor 15A33-100V-800W	Motor 15A33-100V-800W
12A	275 041	Motor 15A33-115V-800W (USA-CDN)	Motor 15A33-115V-800W (USA-CDN)	Motore 15A33-115V-800W (USA-CDN)	Motor 15A33-115V-800W (USA-CDN)	Motor 15A33-115V-800W (USA-CDN)
12B	275 040	Motor 15A33-220V-800W	Motor 15A33-220V-800W	Motore 15A33-220V-800W	Motor 15A33-220V-800W	Motor 15A33-220V-800W
12C	275 042	Motor 15A33-240V-800W	Motor 15A33-240V-800W	Motore 15A33-240V-800W	Motor 15A33-240V-800W	Motor 15A33-100V-800W
13	275 072	Brush 100V, 115V, 220V, 240V	Bürsten 100V, 115V, 220V, 240V	Coppia spazzole 100V, 115V, 220V, 240V	Balais 100V, 115V, 220V, 240V	Cepillo 100V, 115V, 220V, 240V
14	275 117	Bracket assembly 100V, 220V, 240V	Stütze 100V, 220V, 240V	Staffe e guarnizioni 100V, 220V, 240V	Etrier 100V, 200V, 240V	Abrazadera 100V, 220V, 240V
14A	275 116	Bracket assembly 115V (USA-CDN)	Stütze 115V (USA-CDN)	Staffe e guarnizioni 115V (USA-CDN)	Etrier 115V (USA-CDN)	Abrazadera 115V (USA-CDN)
15	275 119	Motor cover with gasket 100V, 220V, 240V	Motordeckel mit Dicht. 100V, 220V, 240V	Coperchio portamot. con guarn. 100V, 200V, 240V	Couvercle porte-moteur et garn. 100V, 220V, 240V	Tapa motore con guarn. 100V, 220V, 240V
15A	275 118	Motor cover with gasket 115V (USA-CDN)	Motordeckel mit Dicht. 115V (USA-CDN)	Coperchio portamot. con guarn. 115V (USA-CDN)	Couvercle porte-moteur et garn. 115V (USA-CDN)	Tapa motore con guarn. 115V (USA-CDN)
15B	275 125	Motor cover with gasket 115V (CDN)				
16	275 048	Seal gasket 100V, 220V, 240V	Schutzdichtung 100V, 220V, 240V	Guarnizione cop. motore 100V, 200V, 240V	Garniture d'étanch. 100V, 220V, 240V	Guarnición de cierre 100V, 220V, 240V
16A	275 089	Seal gasket 115V (USA-CDN)	Schutzdichtung 115V (USA-CDN)	Guarnizione cop. motore 115V (USA-CDN)	Garniture d'étanch. 115V (USA-CDN)	Guarnición de cierre 115V (USA-CDN)
17	275 045	Gasket 100V, 220V, 240V	Dichtung 100V, 220V, 240V	Guarnizione 100V, 200V, 240V	Garniture 100V, 220V, 240V	Guarnición 100V, 220V, 240V
17A	275 120	Gasket 115V (USA-CDN)	Dichtung 115V (USA-CDN)	Guarnizione 115V (USA-CDN)	Garniture 115V (USA-CDN)	Guarnición 115V (USA-CDN)
18	275 054	Hook, complete	Haken, kpl.	Gancio completo	Crochet compl.	Gancho compl.
19	275 225	Drum, compl.	Fass, kpl.	Fusto compl.	Fût complet	Barril completo
20	275 227	5-wheels set Ø 40	5 Räder Packung Ø 40	Confex. 5 ruote Ø 40	Confect. 5 roues Ø 40	Juego de 5 ruedas Ø 40
21	275 223	Trolley frame	Fahrgestell	Struttura carrello	Châssis chariot	Bastidor de ruedas
22	275 229	Hose	Flexibles Rohr	Tubo flessibile	Tuyau flexible	Tubo flexible
23	275 059	Tube	Hartes Rohr	Tubo rigido	Tuyau rigide	Tubo
24	275 350	5-paper-sack set	5 Papierfilter Packung	Confex. 5 sacchi bocchettone	Confection 5 filtres en papier	Juego de 5 bolsas de papel
25	275 121	Intake with gasket	Saugschlauch	Bocchettone di aspir.	Bouche d'aspir.	Juntas int. con guarn.
26	275 057	Cloth filter with ring	Leinfilter mit Ring	Sacco tela con anello	Filtre en toile et anneau	Filtro de tela con virola
27	275 061	Bent nozzle	Ecköffnung	Bocchetta angolata	Bouche angulaire	Boquilla angular



POS. N.	CODE No. N. CODICE Nr. CODE N. CODIGO	DESCRIPTION	BEZEICHNUNG	DESCRIZIONE	DESIGNATION	DESCRIPCION
28	275 060	Nozzle	Öffnung	Bocchetta multiuso	Bouche	Boquilla
29	275 062	Crevice tool	Lanze	Lancia	Lance	Pico de Milano
30	275 064	Shutter bent	Verteile	Curva parzializzatrice	Régulateur angul.	Codo
31	275 065	Nozzle	Öffnung	Bocchetta multiuso	Bouche	Boquilla
32	322 940	Input cable 100V	Stromvers.kabel 100V	Cavo aliment. 100V	Câble d'aliment. 100V	Cable de aliment. 100V
32A	580 472	Input cable 115V (USA-CDN)	Stromvers.kabel 115V (USA-CDN)	Cavo aliment. 115V (USA-CDN)	Câble d'aliment. 115V (USA-CDN)	Cable de aliment. 115V (USA-CDN)

VARIATION OF HANDLE FOR 220/240 Volt



33	275 099	Handle compl. 220V, 240V (without cable)	Griff, kpl. 220V, 240V (ohne Kabel)	Maniglia 220V, 240V (senza cavo)	Poignée compl. 220V, 240V (sans câble)	Asa completa 220V, 240V, (sin cable)
34	275 023	Socket	Steckdose	Presa a vaschetta	Prise	Guarnición
35	275 024	Antijamming capacitor	Entstörkondensator	Filtro antisturbo	Condens. anti-paras.	Dispos. antiatacamiento
36	275 020	Handle cover	Griffdeckel	Coperchio maniglia	Couvercle poignée	Tapa asa
37	275 022	Switch 220V, 240V	Schalter 220V, 240V	Interruttore 220V, 240V	Disjonecteur 220V, 240V	Interruptor 220V, 240V
38	275 028	Handle housing and gasket	Griffgehäuse und Dichtung	Corpo maniglia e guarnizione	Corps poignée et garniture	Cuerpo asa y guarnición
39	275 027	Terminal block, 2 terminals PA 21	Zweifach-Klemmbrett PA 21	Morsetiera a due contatti PA 21	Bolte à bornes 2 bornes PA 21	Portabornes de 2 terminales PA 21
40	275 026	Tube	Rohr	Tubetto per spina	Tuyau	Tubo
41	275 025	Warning light	Kontrolleuchte	Spia luminosa	Témoin lumineux	Luz testigo
42	275 087	Input cable TM with connector	Stromversorgungskabel TM	Cavo alimentazione TM	Câble d'alimentation TM	Cable de alimentacion TM
43	275 088	Input cable with connector (without plug)	Stromversorgungskabel (ohne Steckdose)	Cavo alimentazione con (senza spina)	Câble d'alimentation (sans fiche)	Cable de alimentación (sin enchufe)

PARTS ORDERING INFORMATION

When ordering repair parts or corresponding about your machine, always specify part number, serial number and model

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