



## Electronic Service Manuals

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<b>THATCH-O-MATIC POWER RAKE-KNIFE</b>	SIZE 19''	PRODUCTION YEAR 1971	MODEL No. PR-17119-K
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*MA 244A*

KNIFE REEL ASSEMBLY  
MODEL PR-17119-K

ITEM NO.	UNIT QUAN.	PART NO.	NAME
1	4	65-516-18	Bolt - Hex Hd. 5/16-18 x 1/2
2	4	935-516	Washer - Spring Lock 5/16
3	1	65-468-A	Nut - Lock 1/2-20

ITEM NO.	UNIT QUAN.	PART NO.	NAME
4	2	66-41-A	Bearing - Sealmaster
5	2	71-35-A	Washer
6	18	70-78-A	Knife Blade
7	1	63-132-A	Key - Hi-Pro #606
8	1	66-44-A	Spiral Pin
9	1	66-48-A	Shaft - Knife Reel
10	17	71-47-A	Spacer
11	1	66-43-A	Collar
12	1	66-214-B	Sheave 5.25 O.D.
13	1	994-12	Retaining Ring
14	4	563-C-416-4	Set Screw Allen Hd. Cup Pt. 1/4-28 x 1/4
15	1	564-C-416-6	Set Screw Allen Hd. Cup Pt. 1/4-20 x 3/8
16	1	71-40-A	Washer-Spacer Weldment

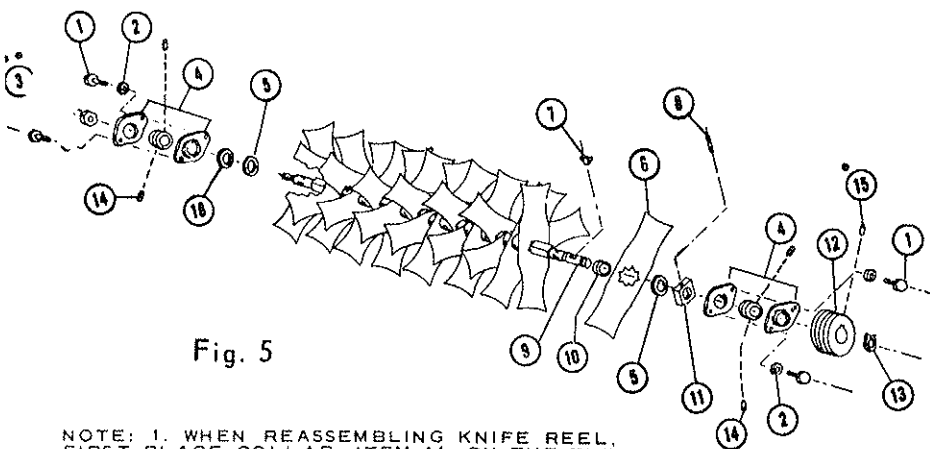


Fig. 5

NOTE: 1. WHEN REASSEMBLING KNIFE REEL, FIRST PLACE COLLAR, ITEM 11, ON THE END OF REEL SHAFT, ALIGNING HOLE IN COLLAR WITH HOLE IN SHAFT AND INSERT PIN, ITEM 8, THRU BOTH PARTS. PROCEED WITH REEL ASSEMBLY BY PLACING ONE OF ITEM 5 ON SHAFT NEXT TO ITEM 11 BEFORE PLACING FIRST KNIFE BLADE ON SHAFT.

\* LOCKTITE SET SCREW AT ASSEM.

\*\* TORQUE TO BE 40 - 50 FT. LBS.