



Electronic Service Manuals

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You may contact Michco through the following methods:
Phone (517) 484-9312 or (800) 331-3339 MI, OH, IN only
2011 N. High St. -- Lansing, Michigan -- 48906
Fax: (517) 484-9836
Email: CustServ@Michco.com
Web site: www.Michco.Com
Parts Web site: www.FloorMachineParts.Com

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Serving the Cleaning Industry Since 1922

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WSC280000QP0832

Minuteman[®]

SCV 28/32 RIDER SCRUBBER

OPERATION

SERVICE

PARTS

CARE



Minuteman®

This manual is furnished with each new **MINUTEMAN SCV™ 28/32**. This provides the necessary operating and preventive maintenance instructions. Operators must read and understand this manual before operating or servicing this machine.

This machine was designed to give you excellent performance and efficiency. For best results and minimal cost, please follow the general guidelines below:

- Operate the machine with reasonable care.
- Follow the manufacturers suggested maintenance instructions as provided in this booklet.
- Use original Minuteman supplied parts.

TECHNICAL SPECIFICATIONS

SCV™ 28/32

Model	
Model No.	SC280000QP / SC280001QP / SC320000QP / SC320001QP SC280000CE / SC280001CE / SC320000CE / SC320001CE
Current	60 Amps
Voltage, Batteries	36 volts, 6-6volt
Battery Capacity	370 AH
Sound Level	72 dB
Dimensions (LxWxH)	64" x 31" x 54" (160cm x 78.74cm x 137cm)
Gross Weight	1,495 lbs (678 kg) with batteries 793 lbs (360 kg) without batteries
Working Grade Transport	16% (10°)
Working Grade Cleaning	10% (7°)
Wheel to Floor Pressure	65 PSI

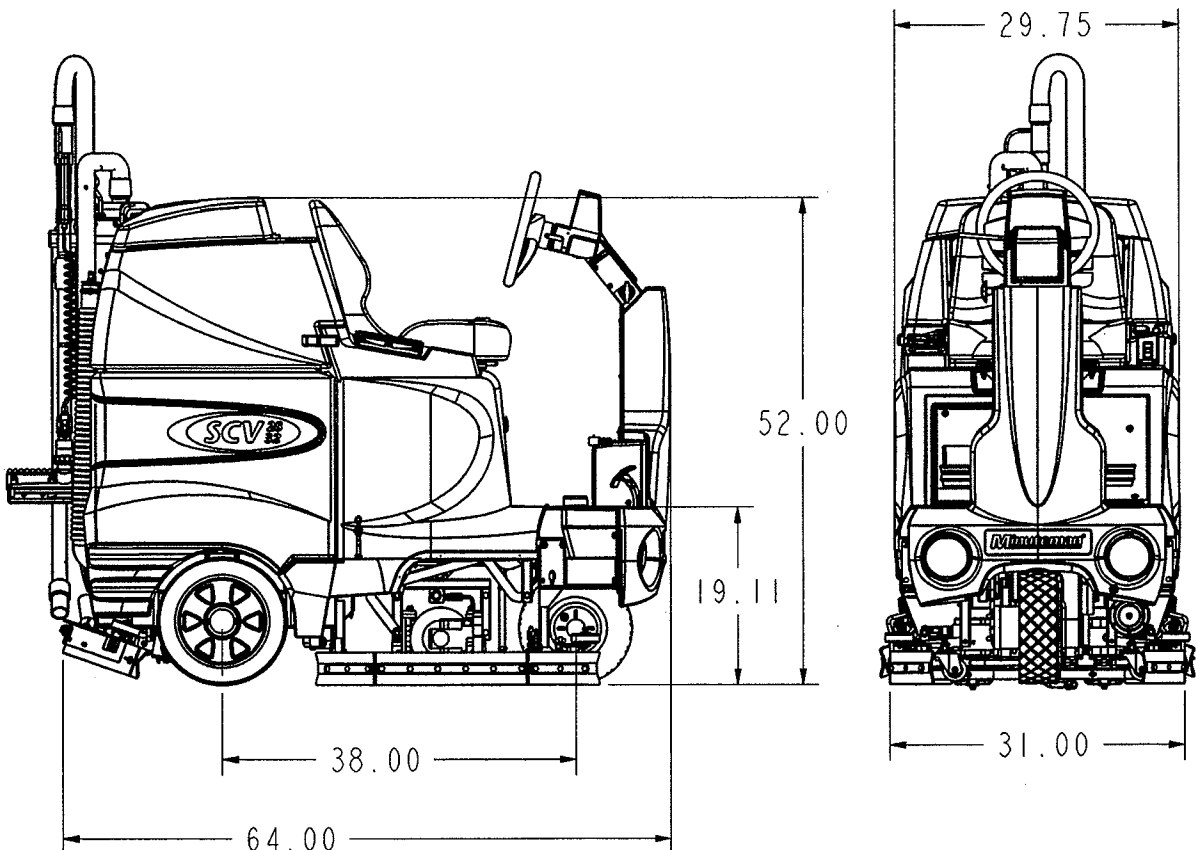


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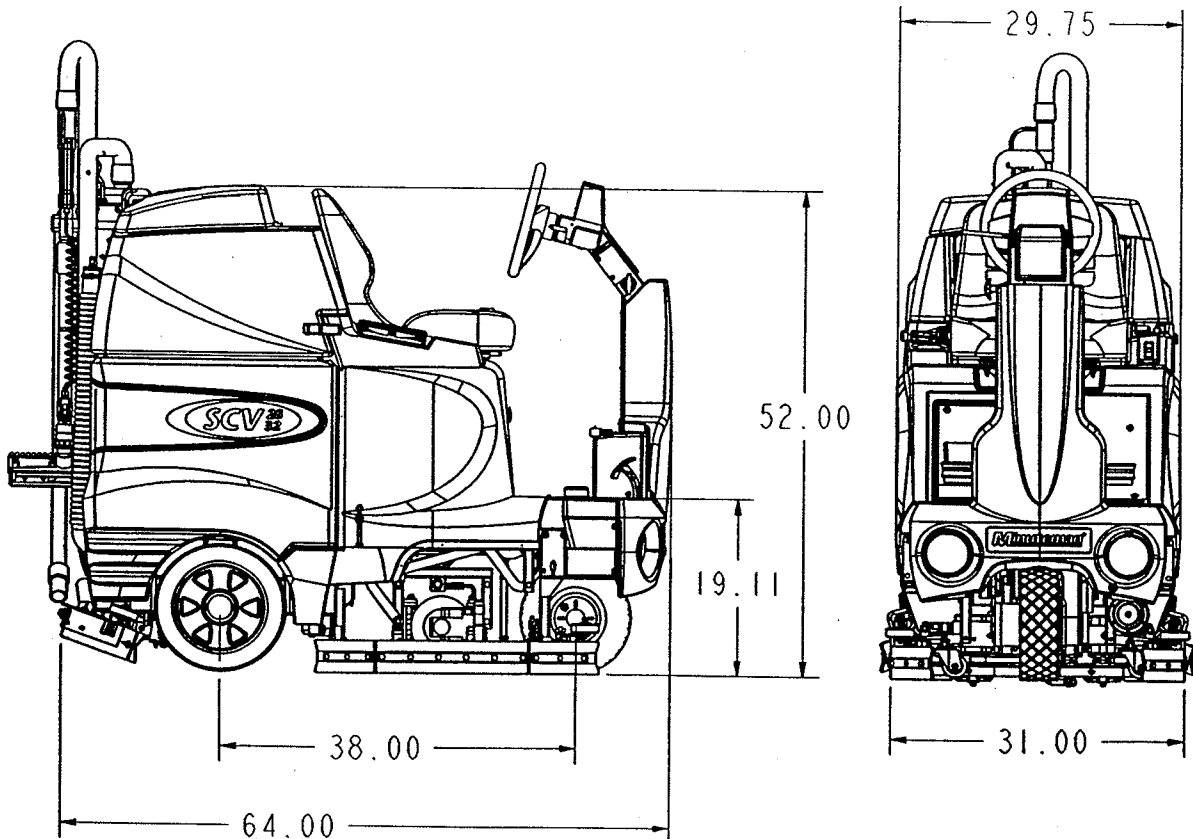
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IMPORTANT SAFETY INSTRUCTIONS

Operators must read and understand this manual before operating or maintaining this machine. Do not operate this machine in flammable or explosive areas.

This machine is designed solely for scrubbing dirt and dust in an indoor environment. Minuteman does not recommend using this machine in any other capacity.

The following information below may cause a potential hazard to the operator and equipment. Read this manual carefully and be aware when these conditions can exist. Take necessary steps to locate all safety devices on the machine and train the personnel operating the machine. Report any machine damage or faulty operation immediately. **Do not use machine if it is not in proper operating condition.**

FOR SAFETY DURING OPERATION:

Keep hands and feet clear of moving parts while machine is in operation.

Make sure all safety devices are in place and operate properly. All covers, doors and latches must be closed and fastened before use.

During operation, attention should be paid to other persons in the work area and especially if small children are present.

Electric motors and components can cause an explosion when operated near explosive materials or vapor. Do not operate this machine near flammable materials such as solvents, thinners, fuels, grain dust, etc.

Store or park this machine on a level surface only, with parking brake engaged. To prevent unauthorized use, machine should be stored or parked with the key removed.

This machine is designed for level operation only. **Do not operate on ramps or inclines.**

This machine is not suitable for picking up hazardous dusts.

Use caution when moving this machine into areas that are below freezing temperatures. Any water in the tanks or hoses can cause damage to the machine.

FOR SAFETY WHEN SERVICING or MAINTAINING MACHINE:

Stop on level surface and set parking brakes.

Disconnect the power to the machine by pressing the Red Emergency Disconnect Button when charging batteries or during installation or removal of brushes.

Avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine.

Avoid contact with battery acid. Battery acid can cause burns. When working on or around batteries, wear protective clothing and safety glasses. Remove metal jewelry. Do not lay tools or metal objects on top of batteries.

Charging batteries generates explosive gasses. **Do not charge batteries when open flames or sparks are present. Do not smoke.** Make sure the charger is turned off before disconnecting it from the machine. Charge the batteries in a well-ventilated area with the battery cover removed completely.

Do not clean machine with a pressure washer.

Authorized personnel must perform repairs and maintenance. Use Minuteman supplied replacement parts.

SAVE THESE INSTRUCTIONS

INSPECTION

Carefully unpack and inspect your **SCV Rider Scrubber** for shipping damage. Follow unpacking instructions on shipping pallet. Each unit has been tested and thoroughly inspected before shipment. Any damage is the responsibility of the delivery carrier who should be notified immediately.

ELECTRICAL

This machine is battery operated and designed to operate on 36 volts DC (6) 6-volt batteries.

BATTERIES

The recommended batteries are rated 370Ah (Minuteman P/N 956715).

We do not recommend mixing AMP hour capacities. Any alternate battery sets can be used if they equal physical size and capacity. See page 13 for service and installation.

OPERATOR RESPONSIBILITY

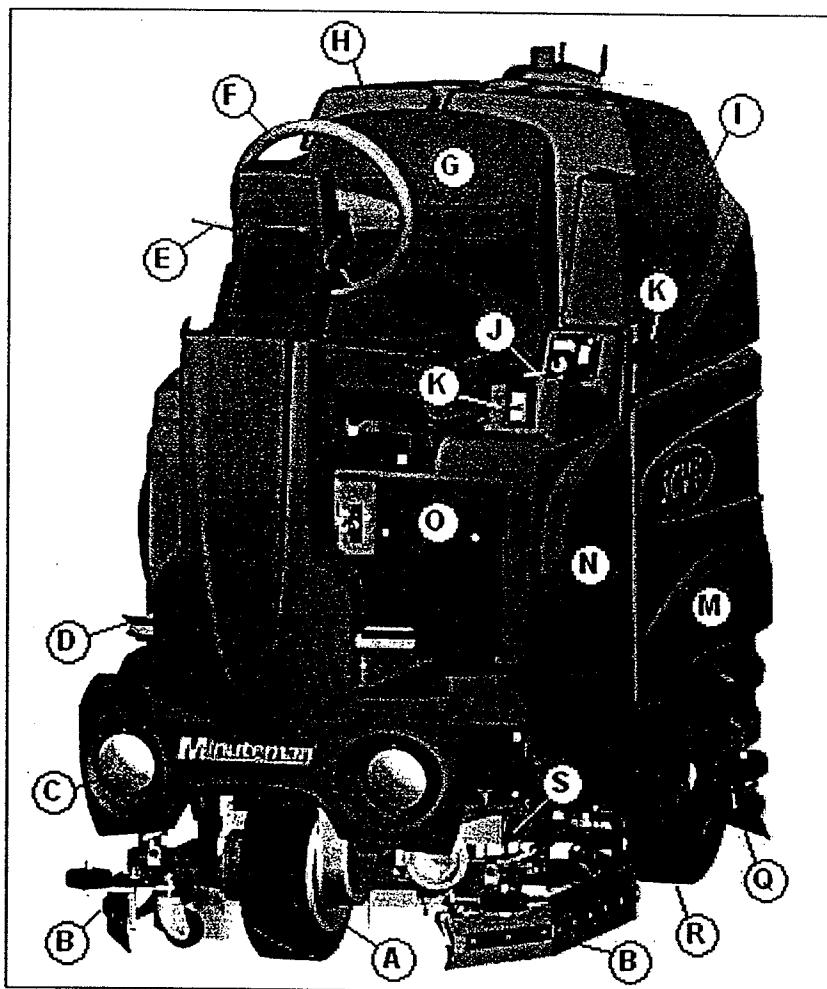
Read this manual carefully before operating this machine.

The operator is responsible in taking care of the daily maintenance and check ups of the machine to keep it in good working condition. The operator must inform the service mechanic or supervisor when the scheduled maintenance intervals are required as stated in the *MAINTENANCE* section of this manual.

Before starting familiarize yourself with the machine and its controls (see "Machine Overview, Front", "Machine Overview, Rear", "Operator Compartment", "Control Console" diagrams).

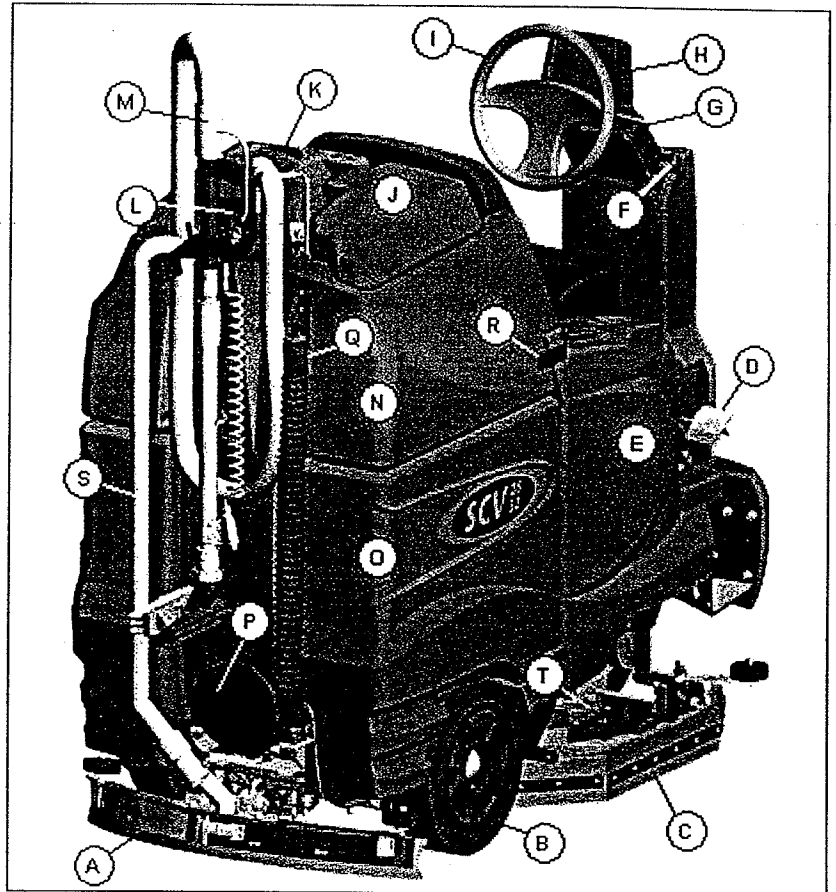
MACHINE COMPONENTS FRONT

A	Front drive wheel
B	Side squeegee
C	Headlights
D	Accelerator pedal
E	Tilt-wheel lever
F	Steering wheel
G	Operator's seat
H	Recovery tank lid
I	Recovery tank
J	Control console
K	Directional switch
L	Safety latch
M	Battery compartment
N	Solution tank
O	Electrical panel
P	Parking brake
Q	Rear Squeegee
R	Rear wheel
S	Scrub deck



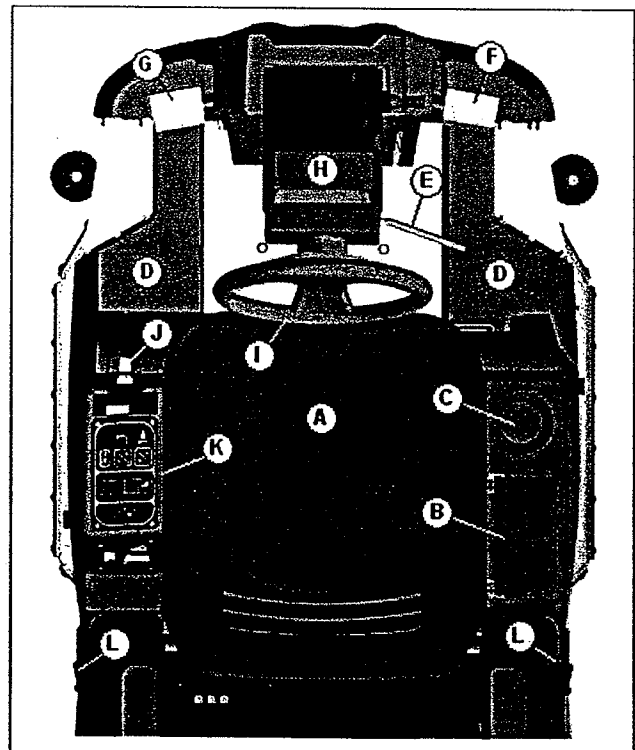
MACHINE COMPONENTS REAR

A	Rear squeegee
B	Rear wheel
C	Side squeegee
D	Accelerator pedal
E	Solution tank
F	Steering column pivot
G	Tilt-wheel lever
H	LCD display panel
I	Steering wheel
J	Recovery tank lid
K	Vacuum filter access
L	Vacuum diverter
M	Off-aisle wand
N	Recovery tank
O	Battery compartment
P	Clean-out cap
Q	Recovery dump hose
R	Safety latch
S	Recovery hose
T	Scrub deck



MACHINE COMPONENTS DRIVER'S COMPARTMENT

A	Operator's seat
B	Solution tank lid
C	Cup holder
D	Solution tank
E	Tilt-wheel lever
F	Accelerator pedal
G	Parking brake
H	LCD display panel
I	Steering wheel
J	Directional switch
K	Control console
L	Safety latch



CONTROL CONSOLE

For operator ergonomics, the control console houses all the primary function buttons are grouped in a central area. The key switch, headlight switch, and off-aisle wand switch are clustered in the back area. The directional switch (forward and reverse) is located in front of the console for easy fingertip operation. The horn button, function buttons, and indicators are located in the main central part of the console.

Key switch

(A) Controls the machine's power (On/Off) with a key for safety. All operational settings are retained even when the power is turned off and on. This also serves as a reset switch when error or fault codes appear on the LCD screen.

Off-aisle wand switch

(B) On/Off control for the water supply to the wand and vacuum motor.

Headlight switch

(C) On/Off control for the headlights.

Main Keyboard

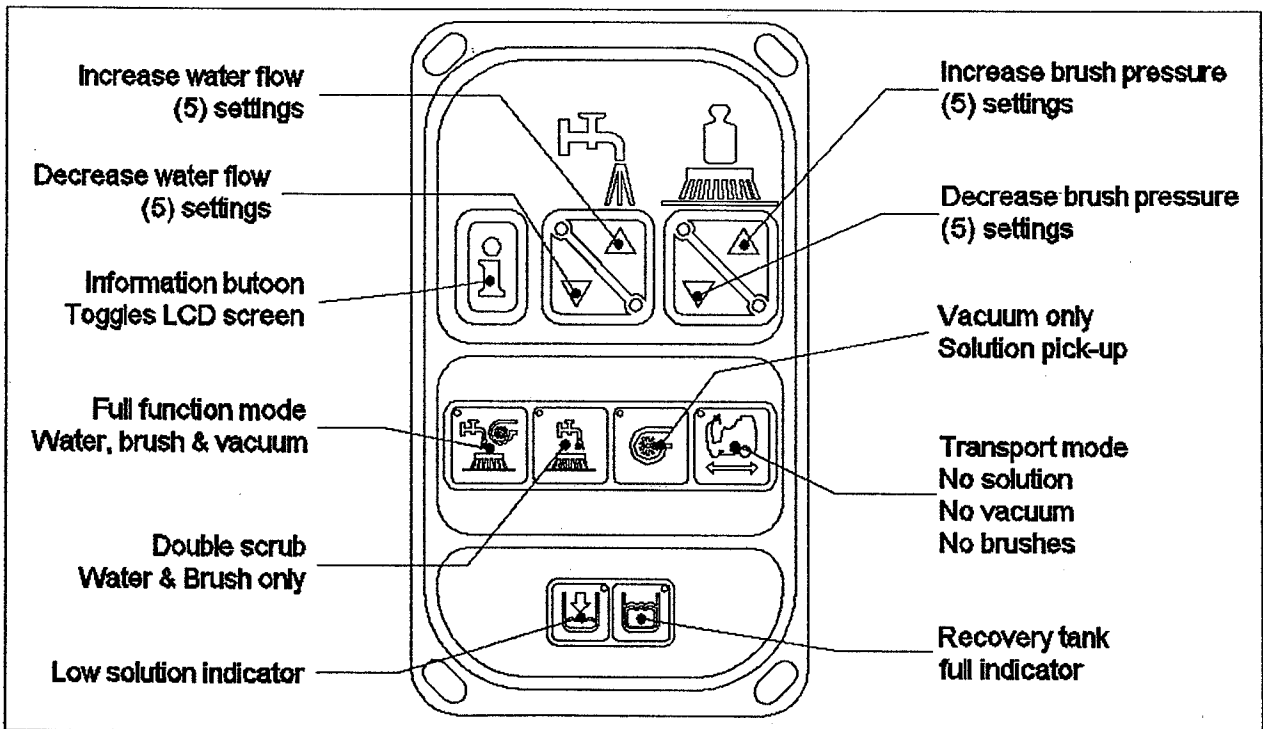
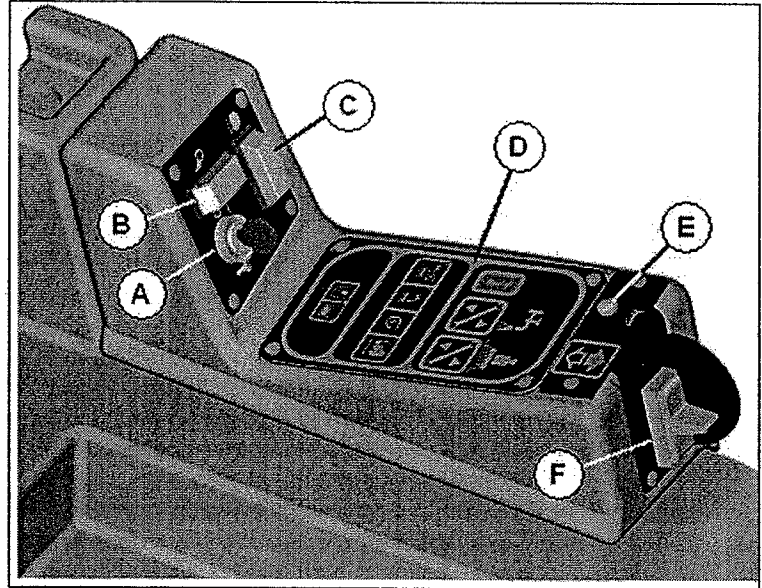
(D) The main keyboard is divided into three sections: Machine settings, Machine modes, and tank fluid level status. See detail descriptions of each button on the section.

Horn button

(E) Depressing the button will activate the horn.

Directional switch

(F) When you flip the switch down, the machine moves forward or flip the switch upward, the machine will go into reverse and activate the back-up alarm.



MAIN KEYBOARD

FULL FUNCTION MODE

When this mode is chosen, a green indicator light will illuminate within the full function icon. When the machine is running in this mode, all machine functions will be on. When the operator sets the *directional switch* to the *forward* position and steps the *accelerator pedal*, the solution pump will turn on, the brushes will turn on and be lowered to the floor, and the rear and side squeegees will be lowered to the floor as the vacuum motor turns on. While operating in this mode the solution will be dispersed into the brushes, which will scrub the floor allowing the chemical in the solution to break down the dirt on the floor. As the machine continues to move forward, the vacuum motor will pull the dirty solution water from the rear squeegee into the recovery tank. If the operator stops moving forward and switches the directional switch into reverse, the rear squeegee will rise up (protecting it from damage) and the vacuum motor will turn off after a few seconds. If the operator stops moving in either direction, the machine will automatically raise and turn off the brushes, shut-off the water and raise the rear and side squeegees. Some of the functions will take a little while longer to turn off than others. *See the LCD display section in this book to see the image on the screen looks like when this button is selected.*

DOUBLE SCRUB MODE

When this mode is chosen, a green indicator light will illuminate within the double scrub icon. When the machine is running in this mode, the machine will perform all operations except dirty solution recovery. This mode can be used if the floor is heavily soiled and the chemical will need additional time to emulsify grease and oils that are on the floor. When the operator sets the *directional switch* to either the *forward* or *reverse* position and steps the *accelerator pedal*, the solution pump will turn on, the brushes will turn on and be lowered to the floor. While operating in this mode, the solution will be dispersed into the brushes, which will scrub the floor allowing the chemical in the solution to break down the dirt on the floor. As the machine continues to move forward or back, the rear squeegee and vacuum system are not on, which allows the solution to stay on the floor emulsifying the grease and oil. If the operator stops moving in either direction, the machine will automatically raise and turn off the brushes. After double scrubbing, the operator should use *the vacuum only mode* to recover the dirty solution water from the floor. *See the LCD display section in this book to see the image on the screen looks like when this button is selected.*

VACUUM ONLY MODE

When this mode is chosen, a green indicator light will illuminate within the vacuum only icon. When the machine is running in this mode, the machine will only lower the rear squeegee and turn on the vacuum system to recover the dirty solution from the floor. This mode is usually chosen after double scrubbing to recover the dirty solution but it can also be used to pick up spills. When the operator sets the *directional switch* to *forward*, the rear squeegee will be lowered to the floor as the vacuum turns on, pulling the dirty solution water from the rear squeegee into the recovery tank. If the operator stops moving forward and sets the directional switch to *reverse*, the rear squeegee will retract (protecting it from damage) and the vacuum motor will turn off after a few seconds. If the operator quits moving in either direction, the machine will automatically raise the squeegee and turn off the vacuum motor after a few seconds. *See the LCD display section in this book to see the image on the screen looks like when this button is selected.*

TRANSPORT MODE

When this mode is chosen, a green indicator light will illuminate within the transport icon. When the machine is set in this mode, none of the cleaning functions of the machine will operate. This mode is only used to transport the machine from one location to another at a faster rate of speed. *See the LCD display section in this book to see the image on the screen looks like when this button is selected.*

INFORMATION BUTTON

Depressing the "i" button will generate specific information such as the machine hour meter, brush motor hours, and traction motor hours on the LCD display for a few seconds. Keeping this button depressed will display these items of information for an indefinite amount of time until you release the button. This button toggles the information on the screen being displayed from machine settings and hour meter information. *See the LCD display section in this book to see the image on the screen looks like when this button is selected.*

WATER FLOW ADJUSTMENT

These buttons are used to adjust the flow of solution to the brushes. The buttons can be used to select no flow or one of five solution flow rates where: **1 bar = .25 gpm, 2 bars = .44 gpm, 3 bars = .63 gpm, 4 bars = .82 gpm, and 5 bars = 1 gpm.** Either pressing the increase or decrease flow rate buttons adjusts the volume of solution flow to the brushes and is displayed on the LCD screen and represents the flow rate setting selected. The flow adjustments can be made in either the *Full function* or *Double scrub* mode. See the *LCD display section in this book to see the image on the screen looks like when this button is selected.*

BRUSH PRESSURE ADJUSTMENT

These buttons adjust the brush pressure. The buttons can be used to select one of five brush pressure settings: **1 bar = lightest, 2 bars = light, 3 bars = medium, 4 bars = heavy, and 5 bars = heaviest.** The pressure is adjusted either by pressing the increase or decrease brush pressure buttons. The number of bars displayed on the LCD screen represents the brush pressure setting selected. The brush pressure adjustments can be made in either the *Full function* or *Double scrub* mode. See the *LCD display section in this book to see the image on the screen looks like when this button is selected.*

EMPTY SOLUTION TANK INDICATOR

The light inside this icon will be illuminated when the solution tank is empty. At the same instant, the LCD display will have a flashing bar on the solution flow icon signaling the operator of the solution tank status and the solution pump shuts off. See the *LCD display section in this book to see the image on the screen looks like when this button is selected.*

RECOVERY TANK FULL INDICATOR

The light inside this icon will be illuminated when the recovery tank is full. At the same instant, the LCD display will have a flashing bar on the vacuum system icon signaling the operator of the recovery tank status. After this warning, the rear squeegee will automatically raise and the vacuum motor will shut off automatically after a few seconds. See the *LCD display section in this book to see the image on the screen looks like when this button is selected.*

LCD DISPLAYS

The following images below are displayed when selecting the controls or buttons discussed above. The battery gauge bar will always be displayed whenever the machine is turned on.

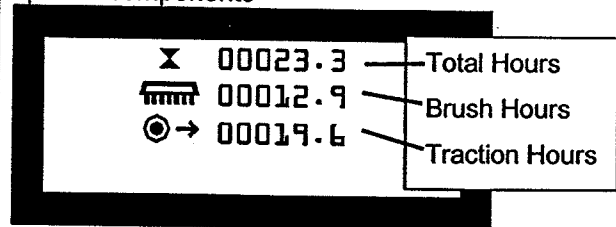
KEY SWITCH

When switch is turned on, the Minuteman logo will appear in the middle of the screen.



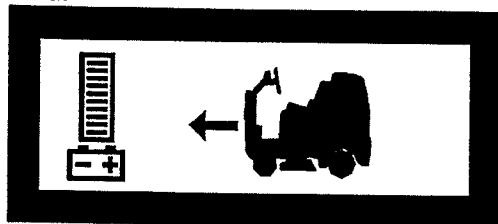
INFORMATION BUTTON

Pressing the "I" button will display hours logged on specific components



DIRECTIONAL SWITCH FORWARD

Silhouette of the machine with arrow pointing forward.



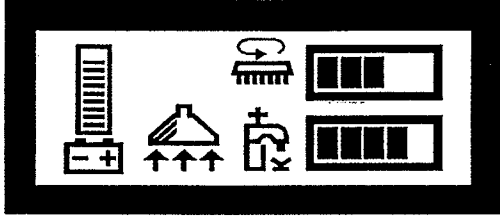
DIRECTIONAL SWITCH REVERSE

Silhouette of the machine with arrow pointing backward.



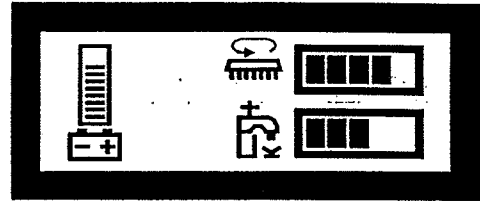
FULL FUNCTION MODE

The vacuum icon with moving arrows, the brush pressure bars and water flow bars will be displayed.



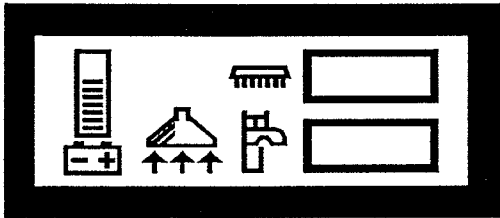
DOUBLE SCRUB MODE

The brush pressure bars and water flow bars will be displayed.



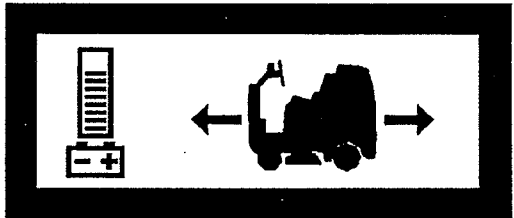
VACUUM ONLY MODE

The vacuum symbol will be displayed and no bars displayed for brush and flow icons.



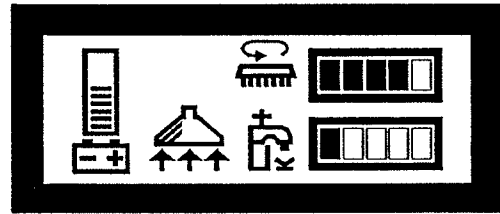
TRANSPORT MODE

Silhouette of the machine will be displayed and arrow pointing to a direction as selected on the directional switch.



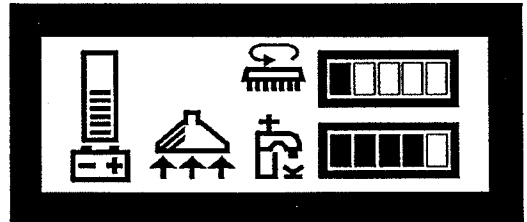
BRUSH PRESSURE ADJUSTMENT

Increasing pressure adds more bars to the scale; decreasing pressure removes bars from the scale.



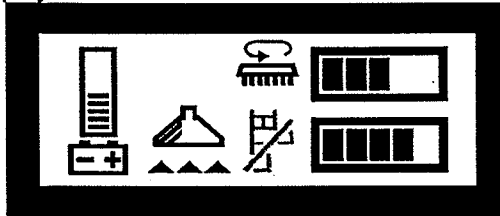
WATER FLOW ADJUSTMENT

Increasing flow adds more bars to scale; decreasing flow removes bars from scale.



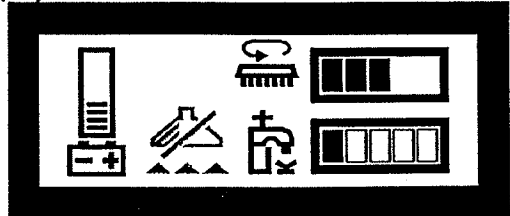
EMPTY SOLUTION TANK INDICATOR

A flashing bar across the water flow icon will be displayed.



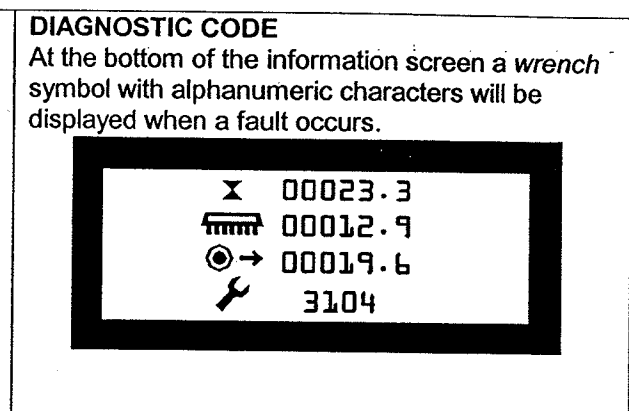
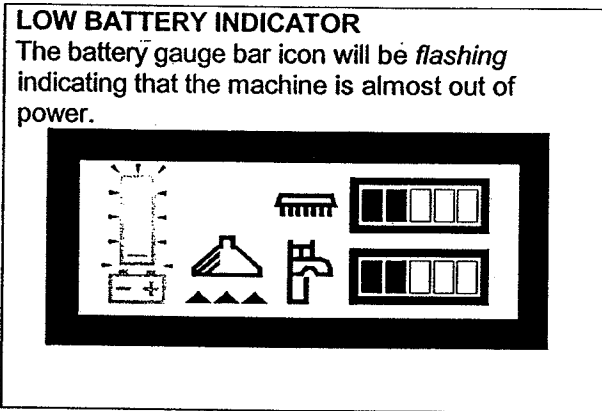
RECOVERY TANK FULL INDICATOR

A flashing bar across the vacuum icon will be displayed.



LOW BATTERY INDICATOR

The battery gauge bar icon will be flashing to signal the operator that the machine is almost out of power. Once this signal is displayed to the operator, all functions will shut off including the transport mode. The operator has to turn the *key switch OFF and then, ON* to reset the machine. The machine then will only have a few minutes left of reserve power for a short *Vacuum only mode* to pick up remaining solution on the floor and *Transport* power.



FAULT / DIAGNOSTIC CODE

At the bottom of the information screen a *wrench* symbol with alphanumeric characters will be displayed when a fault occurs. In most cases, resetting the machine will correct this condition. The operator has to turn the *key switch OFF and then, ON* to reset the machine. If this does not work servicing the machine may be necessary. Below is a list of fault and diagnostic codes for troubleshooting. See *Troubleshooting tips* section for further details.

SCV Fault Codes	
Switch Reference Codes <i>May indicate incorrectly wired input switches.</i>	07xx
Throttle Codes <i>May indicate incorrectly wired or faulty potentiometer.</i>	081x
Power Down Error	0A01
Supply Over Current	1310
Solenoid Brake Codes <i>May indicate open or short circuit solenoid brake.</i>	150x
High Battery Voltage	1600
Throttle Specification Modified	1D02
Inhibit Activated	1E03
Low Battery Voltage	2C0x
Battery Lock Out	2C02
Throttle Displaced Code <i>May indicate incorrectly wired or faulty potentiometer.</i>	201
Bridge Supply Faults <i>May indicate problem with connection of motors.</i>	310x
Freewheel Errors <i>Check condition of freewheel switch and connections.</i>	700x
LCD Module Communications Codes <i>Serial connections to LCD Module may be intermittent.</i>	750x
Brush Motor Code	760x
Vacuum Motor Code	770x
Traction Motor Code	780x
Emergency Stop or Belly Button Code	790x

OPERATION OF CONTROLS

POWER SAVE MODE

The SCV is equipped with a power save feature to conserve battery power. If the key switch power is left ON and none of the controls are activated for a period of fifteen minutes, the SCV automatically goes into "power down mode" and turns OFF the power to conserve your batteries in case the operator forgets to turn the key switch off or leaves the machine unattended.

ACCELERATOR PEDAL

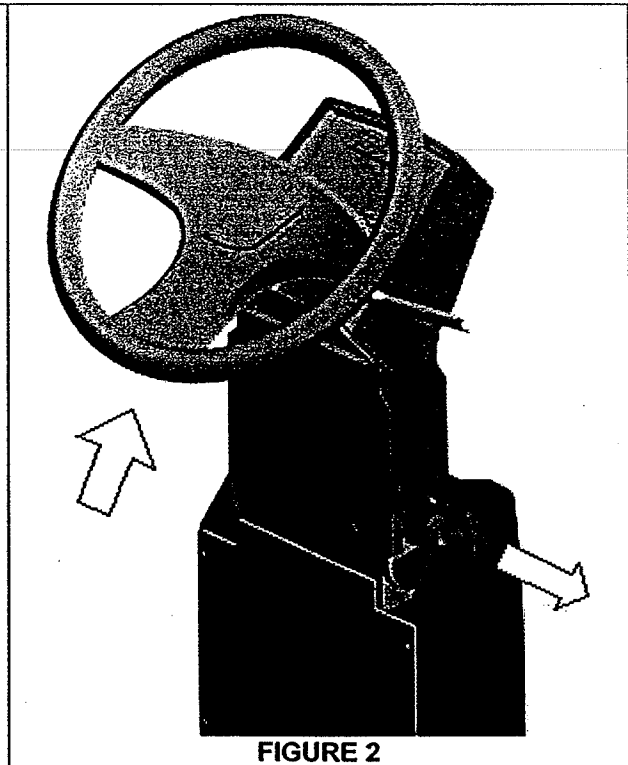
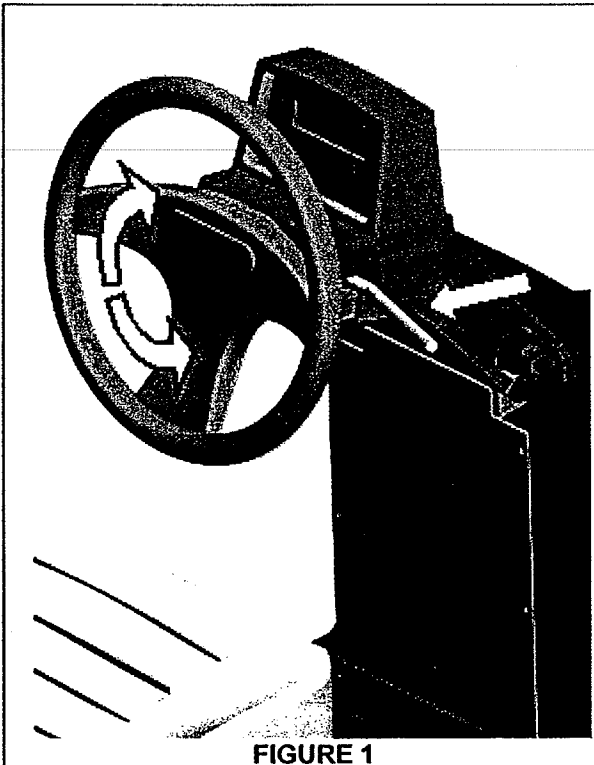
Located on the right side of the operator compartment on the floor is the accelerator pedal. This pedal controls the propelling speed of the machine. The farther the pedal is pushed down the faster the machine will travel. As discussed earlier, the directional switch governs the direction of travel the machine will take. Switching the directional switch with your foot pushed on the pedal will make your machine change directions (a very slight delay may occur before the direction of travel changes when switching directions on the fly). The accelerator pedal is interlocked with the seat switch, making machine propulsion not possible without the operator sitting on the seat.

SEAT

The ergonomically designed seat is located on top of the solution tank. There is a lever under the seat that allows the operator to adjust the seat forward or backward for operator comfort. There is an interlock switch located inside the seat. This makes it impossible to engage the traction drive circuitry without the operator on the seat. If the operator were to fall off the machine, the traction drive circuitry would turn off.

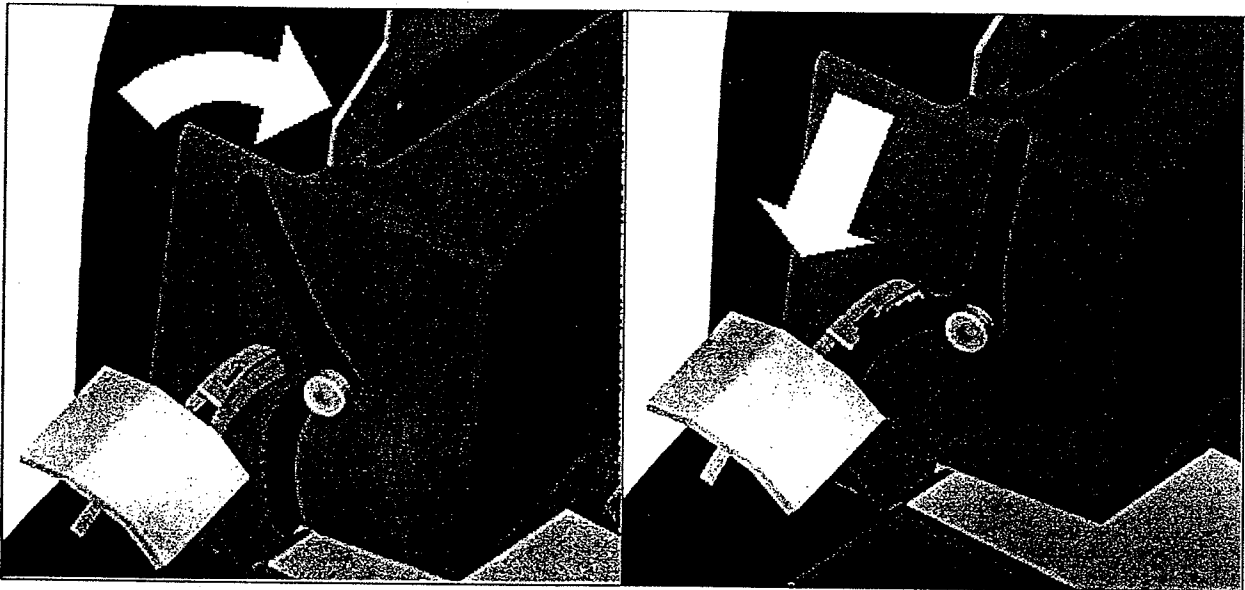
STEERING WHEEL

The steering wheel (FIGURE 1) is adjustable for operator comfort by pulling the *tilt-wheel lever* back and positioning the steering wheel up or down (there are four possible positions). Also, a two-position steering column (FIGURE 2) feature gives the operator easier access to the driver's compartment when climbing into and dismounting from the machine. By pulling on the *steering column pivot pin* and positioning the steering column in an upright fashion, enables the operator more room when climbing up and down the machine. The operator can then position the steering column in its normal driving position by returning the steering column back in its normal position.



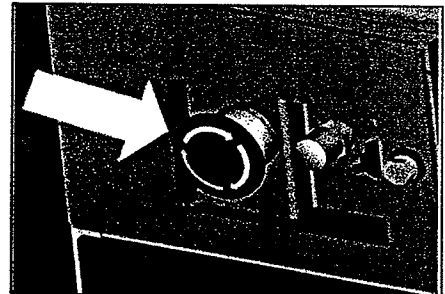
MECHANICAL & PARKING BRAKE

Located on the left side of the operator compartment on the floor is the mechanical brake which doubles as the parking brake. Even though the machine is equipped with a regenerative braking system, the mechanical brakes can be activated by pushing down on the pedal and apply brakes on the rear wheels. The mechanical brake also doubles as a *Parking brake*. To set the parking brake, press down on the brake pedal as far down as possible; then, engage the *parking brake lever* teeth with the brake pedal tab by rotating the lever clockwise. This will keep the brakes on the rear wheels. To disengage the parking brake, simply push down on the brake pedal until the parking brake lever disengages itself from the pedal tab. Another safety feature on the machine is the *Electro-magnetic brake* built-in on the traction drive motor. When the machine's power is turned off (using either the key or the emergency button), the *E-mag brake* is activated and the traction motor is prevented from moving. *The mechanical /parking brake system is self-cleaning and periodic use is recommended to avoid build up of foreign matter that may cause seizing in the mechanism and rust build up.*



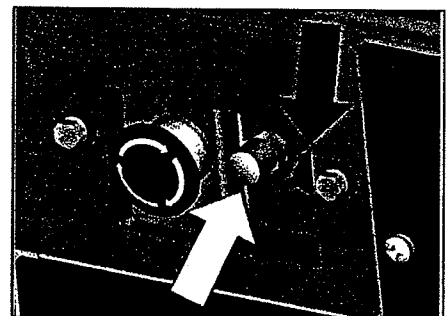
EMERGENCY DISCONNECT BUTTON

This button is located in the middle of the electrical panel that is directly underneath the operator's seat. When the *red* emergency button is pressed, power will be turned off. Use this button in case of a machine emergency. The red knob needs to be raised in order to run the machine. To reactivate, turn the knob as shown by the arrow on the switch and the button will pop up. *All operational settings are retained even when the power is turned off and on.*



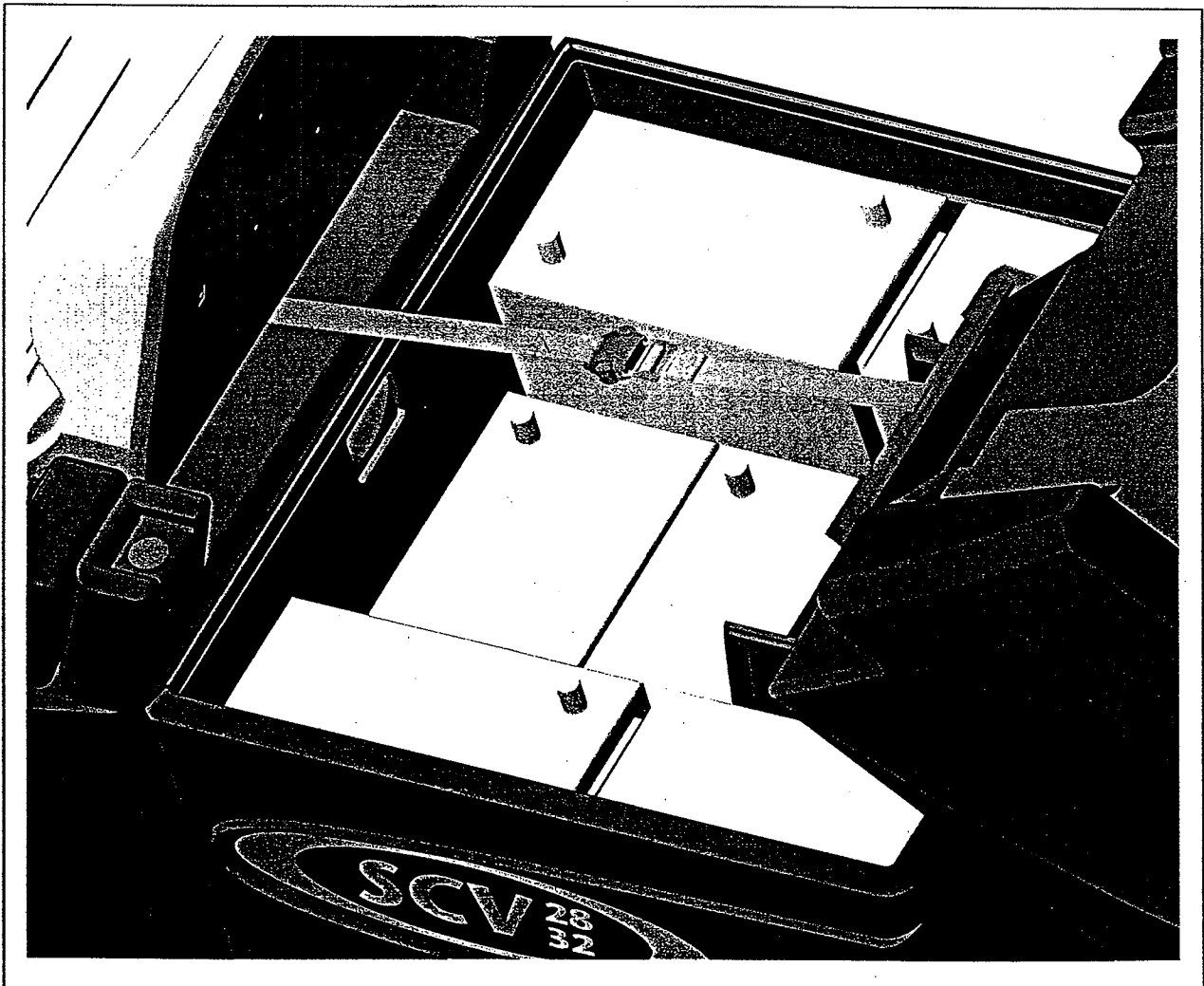
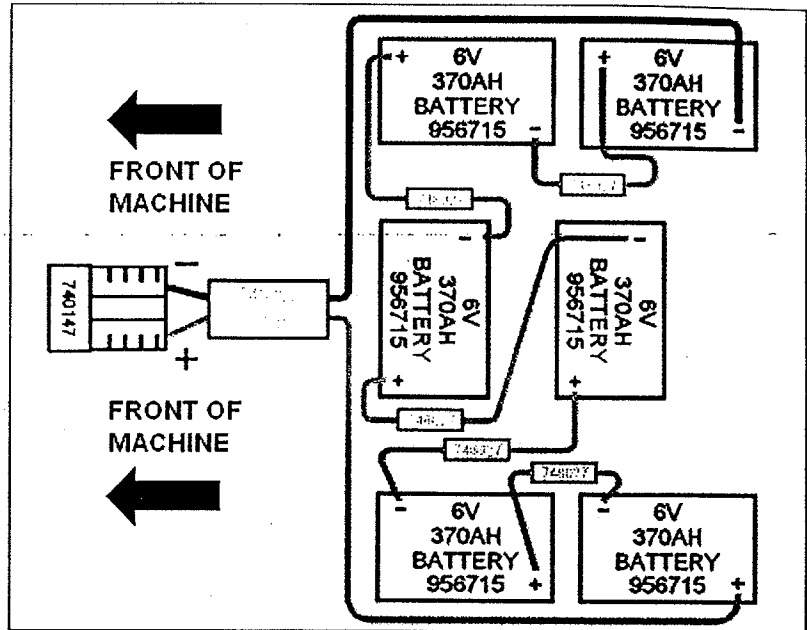
CIRCUIT BREAKERS

The circuit breakers are located next to the emergency disconnect button. The *6-amp breaker* (indicated by white arrow). This breaker protects all auxiliary circuits on the machine (headlights, horn, and back-up alarm). The *100-amp breaker* (indicated by black arrow) protects the main system circuit (controller). Each main component is individually protected with an internal breaker built-in the controller. (See fault code table) and can be reset by turning the key switch off a few seconds and then on again.



BATTERY COMPARTMENT

The battery compartment is located on the rear of the machine under the recovery tank. Unlatching the two safety latches on the side of the machine enables the operator to tilt the recovery tank and access the batteries for servicing and maintenance (make sure recovery tank has been drained before tilting). The battery compartment contains six 6-volt batteries connected in series. Connect the batteries according to the battery connection diagram (see diagram). The recommended batteries are 370Ah (Minuteman P/N 956715).

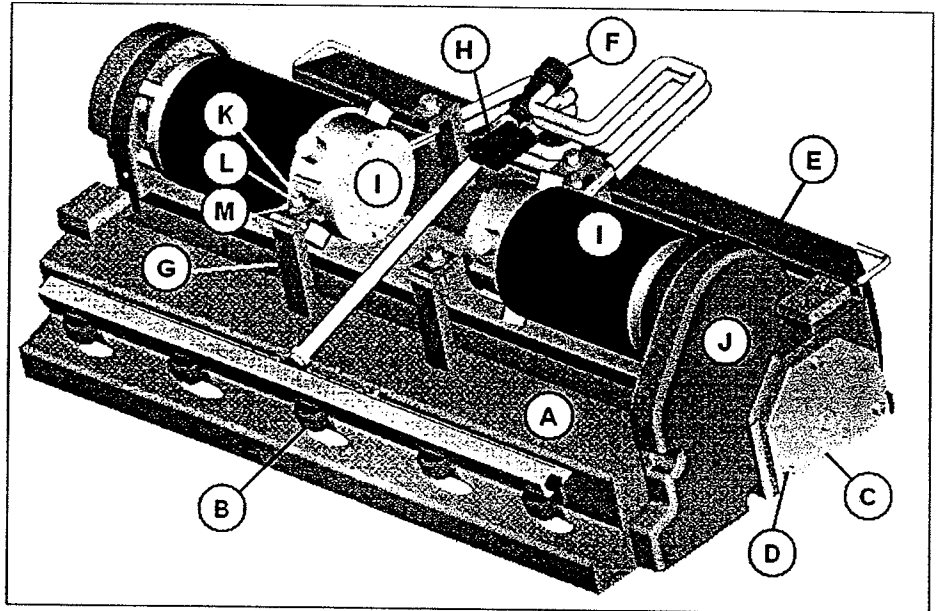


SCRUB DECK

Minuteman offers two deck types (*Cylindrical and Disc*) to fit your specific needs. The SCV design is very dynamic wherein the decks are interchangeable in a matter of minutes whenever necessary (removal of four bolts, and two quick-connects). The *cylindrical brush deck* has five built-in spray jets to uniformly dispense cleaning solution on the floor and a wet sweeping debris tray to collect loose objects on the floor. The *disc brush deck* dispenses cleaning solution through the center hub and contained within the bristle area for efficient agitation of cleaning solution to the floor and channeled to the rear of the machine. The disc brushes are also easily removed and installed with the quick release clamp by using any of the three access doors. Another nice feature that these scrub decks have is the ability to have uniform brush pressure applied to the floor at all times. Since the scrub deck brush pressure is computer controlled, it will automatically adjust and compensate to uneven contours on the floor while maintaining brush pressure.

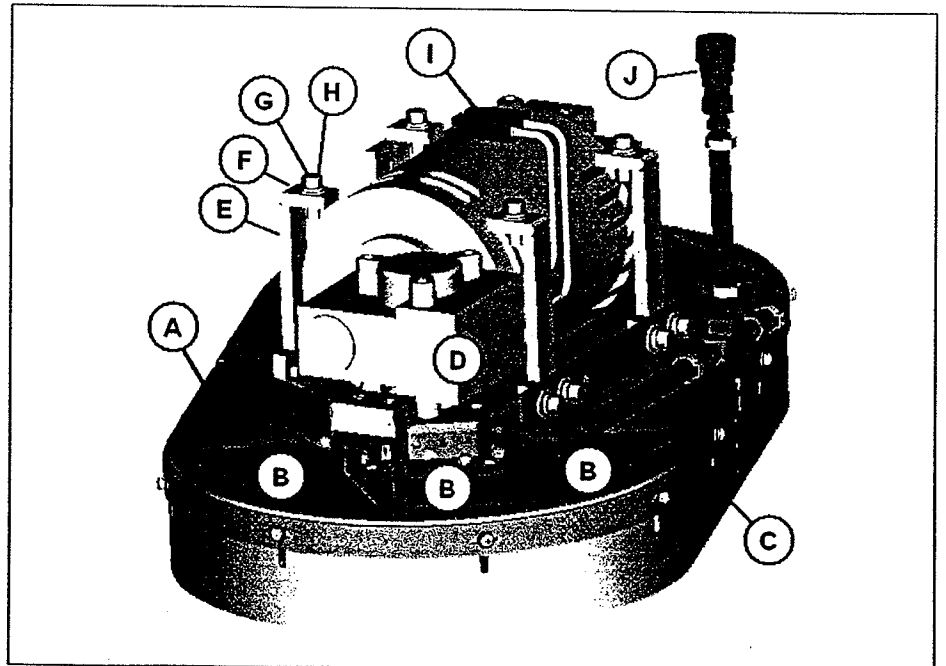
CYLINDRICAL SCRUB DECK

A	Housing
B	Spray jets (5)
C	Access door (2)
D	Nut, Access door
E	Debris box
F	Connector, water
G	Mounting bracket
H	Connector, power
I	Brush motor (2)
J	Pulley cover (2)
K	Bolt (4)
L	Lock washer (4)
M	Flat washer (4)



DISC SCRUB DECK

A	Housing
B	Access door (6)
C	Brush skirt
D	Brush motor
E	Mounting bracket
F	Flat washer (4)
G	Lock washer (4)
H	Bolt (4)
I	Connector, power
J	Connector, water



SCRUB DECK INSTALLATION

When installing a cylindrical deck to a machine:

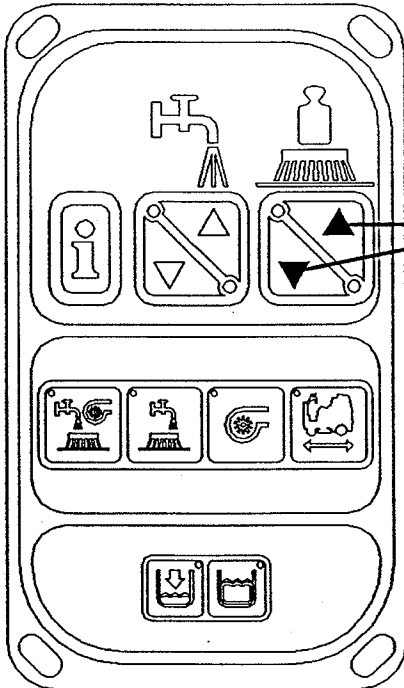
1. Install brushes **after** the deck has been mounted to avoid flat spots on the brushes.
2. Use a piece of cardboard underneath the deck to prevent scratches to the painted surface when sliding the deck under the machine.
3. Make sure the scrub deck is oriented correctly with the spray jets towards the front of the machine.

When installing a disc scrub deck to a machine:

4. Install brushes on the scrub deck; this aids the installer in sliding the deck assembly into position.
5. Make sure the scrub deck is oriented correctly with the solution hose tee fitting towards the front of the machine.

INSTALLATION INSTRUCTIONS

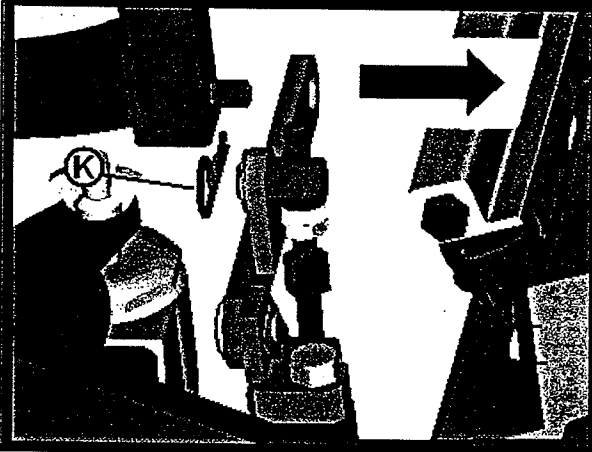
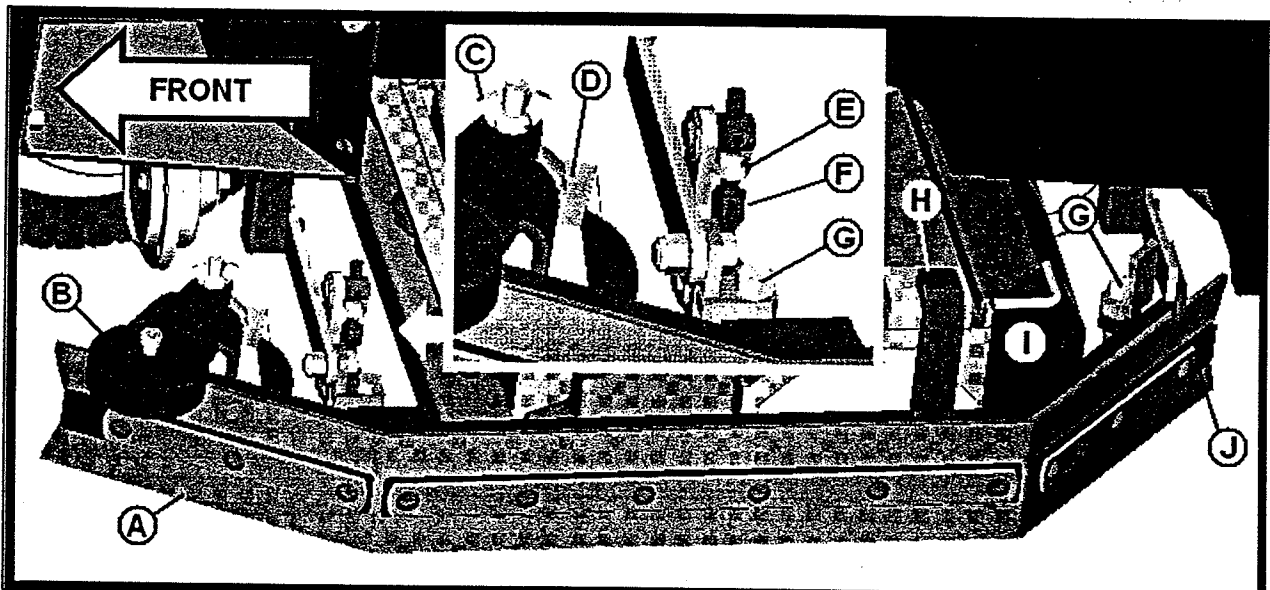
1. Park the machine on a flat or level surface.
2. Activate the parking brake.
3. Turn the key switch to the ON position and select the transport mode on keyboard.
4. Slide the scrub deck assembly underneath the machine (follow instructions as described above)
5. Position the scrub deck to align the mounting brackets with the mounting lugs on the lift linkage.
6. Lower the lift linkage to the floor by pressing the increase brush pressure button for **ten seconds**. **(Pressing the up and down brush pressure button for ten seconds toggles the scrub deck control into a manual up and down mode for the scrub deck linkage).**
7. Lower the lift linkage mounting lugs until they barely touch the scrub deck mounting brackets.
8. Fasten with the four (4) 711242 bolts, 711515 flat washer and 711546 lock washer.
9. For cylindrical scrub deck only:
 - a. Remove the two access doors (one each end) by removing the (3) nyloc nuts.
 - b. Install the brushes by sliding through the access opening.
 - c. Align the notches on the brush with the drive pins on the hub.
 - d. Push brush all the way until it bottoms out.
 - e. Insert access door hub to the other end of brush.
 - f. Reinstall nuts and tighten.



Depressing one of these buttons for ten seconds will switch you into the manual raise/lower mode. When you are in this mode, these buttons control the movement of the lift linkage mechanism. To get out of this mode, simply reset the machine by turning the key switch off.

SIDE SQUEEGEE

The side squeegees (left and right) are attached to the machine mainframe. These items channel the dirty solution to the rear squeegee, helping contain the water within the machine's cleaning path. These squeegees are raised when the scrub deck is in the raised position. When the scrub deck is deployed, the side squeegees are also lowered. A lift bracket (item H) raises the side squeegee off the floor when the machine is in a non-scrubbing mode. The side squeegees are equipped with an adjustable caster (item D) to control the blade deflection (lowering the caster lessens blade deflection). To adjust the deflection, loosen the wing jam nut (item C) and turn the caster stem as described below. If the squeegee blade is deflecting too much, the casters need to be lowered to control the down pressure. Lower the caster by turning the exposed threaded stem on the caster clockwise. Make the adjustment a few turns at a time. If the blades are not deflecting enough, raise the caster by turning the stem counter-clockwise to adjust the caster height to allow more down pressure on the squeegee. A nylon shear bolt (item G) located at the front and rear of the squeegee prevents undue damage to the assembly in case it hits a solid object. If the side squeegee is subjected to high impact, the bolt will shear off and prevent severe damage to the assembly. A turnbuckle adjustment (item F) is provided to adjust the pitch for optimum wiping performance. To adjust, loosen Lock nut (item E) and turn the turnbuckle to make the necessary adjustments. If access to the scrub deck is necessary such as cleaning out the debris box (item I), two hair pin cotters (item L) can be removed thus enabling the side squeegee to be removed by slightly sliding it backward and out from its mounting pin.



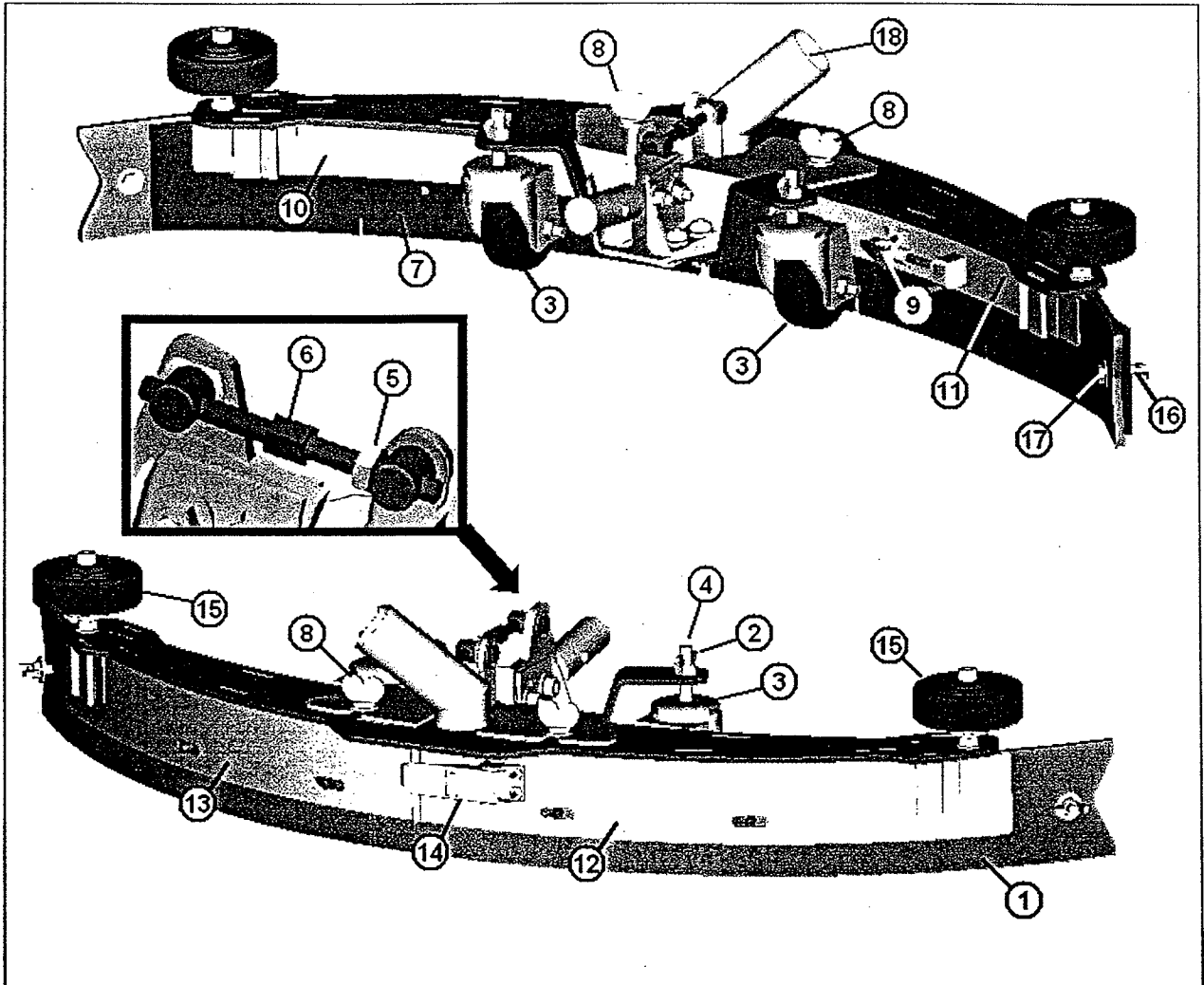
SIDE SQUEEGEE COMPONENTS

- A. Squeegee blade
- B. Roller guide wheel
- C. Wing jam nut
- D. Swivel caster
- E. Lock nut (2)
- F. Turnbuckle
- G. Shear bolt (2)
- H. Lift bracket
- I. Debris box
- J. Backer strip
- K. Cotter pin

REAR SQUEEGEE

The rear squeegee is the main element that acts as the conduit that transfers the spent solution into the recovery tank. A daily maintenance check of this component is essential to have optimum machine performance. The rear squeegee assembly is equipped with a universal front blade that allows the operator the option to use a slotted and a non-slotted side for specific applications. Each blade configuration has two usable edges. The rear blade however has four usable edges.

The squeegee is pre-adjusted at the factory. Adjustments may be required to get optimum performance for different floors and conditions.



REAR SQUEEGEE COMPONENTS

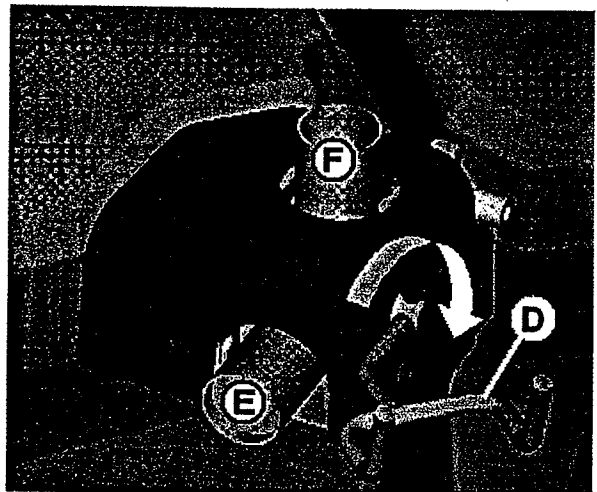
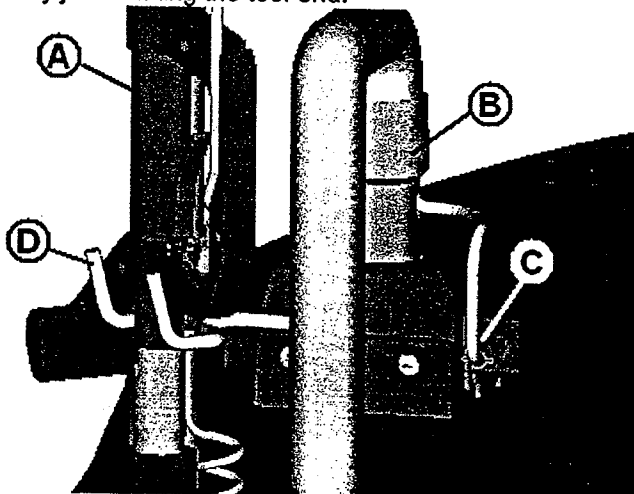
- | | |
|-------------------------|-----------------------------|
| 1. Rear squeegee blade | 10. Front strap (long) |
| 2. Wing jam nut (2) | 11. Front strap (short) |
| 3. Caster stem | 12. Rear strap (latch side) |
| 4. Swivel caster (2) | 13. Rear strap (catch side) |
| 5. Lock nut | 14. Latch |
| 6. Turnbuckle | 15. Guide wheels (2) |
| 7. Front squeegee blade | 16. Nylon wing bolt (2) |
| 8. Wing bolt (2) | 17. Nylon bolt (2) |
| 9. Toggle clamp | 18. Recovery hose intake |

REAR SQUEEGEE ADJUSTMENT

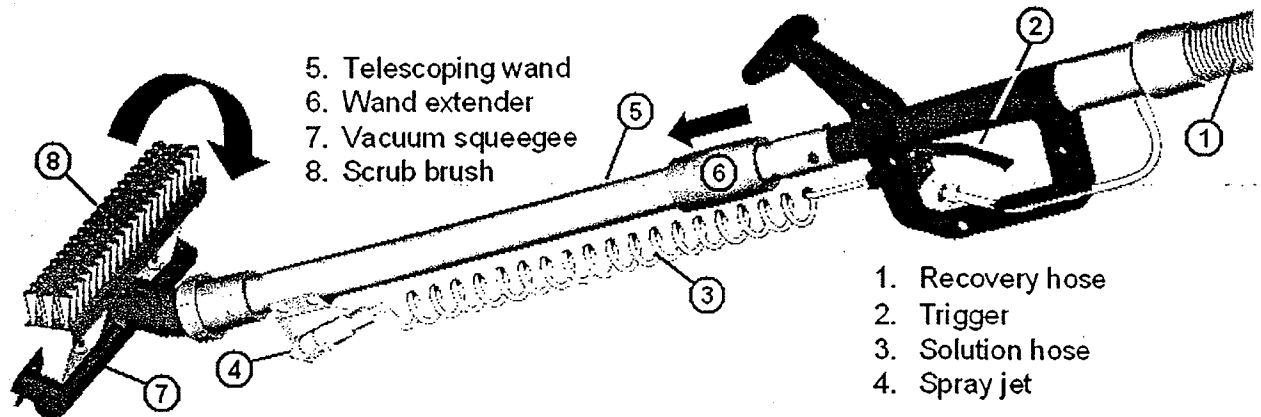
1. Ensure that the scrubber is on a relatively flat surface. Turn on the key switch and select the **Vacuum only** mode. This lowers the squeegee to the floor and turns the vacuum motor on.
2. Move the scrubber one or two feet forward slowly while someone behind the machine checks the rear squeegee blade (item 1) for uniform deflection to the floor.
3. If uneven deflection or lay is evident, minor adjustments may be necessary to avoid streaking and uneven wear on the blade.
4. To correct this, loosen the wing jam nut (item 2) in order to adjust the caster height. If the squeegee blade is deflecting too much, the casters (item 3) need to be lowered to control the down pressure. Lower the caster by turning the exposed threaded stem (item 4) on the caster clockwise. Make the adjustment a few turns at a time. **Repeat step 2.**
5. If the blades are not deflecting enough, raise the caster by turning the stem counter-clockwise to adjust the caster height to allow more down pressure on the squeegee. **Repeat step 2.**
6. Make sure there is even deflection on the entire length of the rear blade. Adjust the casters and retighten the wing jam nuts to lock the caster setting in place.
7. Pitch adjustment is necessary if the outer ends on the squeegee blade do not contact the floor and there is too much deflection in the middle area or if the outer ends are over deflected and there is no contact in the middle.
8. To adjust the pitch, repeat step 2.
9. Loosen the lock nut (item 5) in the turnbuckle assembly. Turning the turnbuckle (item 6) clockwise or counter-clockwise controls the forward and backward pitch of the squeegee. Having the rear blades deflected uniformly along its entire length is the desired set-up.
10. Repeat step 2 until desired set-up is achieved.
11. In certain applications where a non-slotted front wiper blade (item 7) is needed, detach the rear squeegee assembly by loosening the two wing bolts (item 8). Unlock the toggle clamp (item 9) on the front squeegee to release the front long strap (10) and slide the front short strap (item 11). Flip the blade over to the non-slotted side. Reattach the straps and lock the clamp back in place.
12. You can also easily replace the rear blade by unlatching the latch (item 14) and removing the two rear straps (items 12 & 13) by sliding them off the assembly. You can then flip the blade over in order to use a new edge for better wiping action.

OFF-AISLE WAND

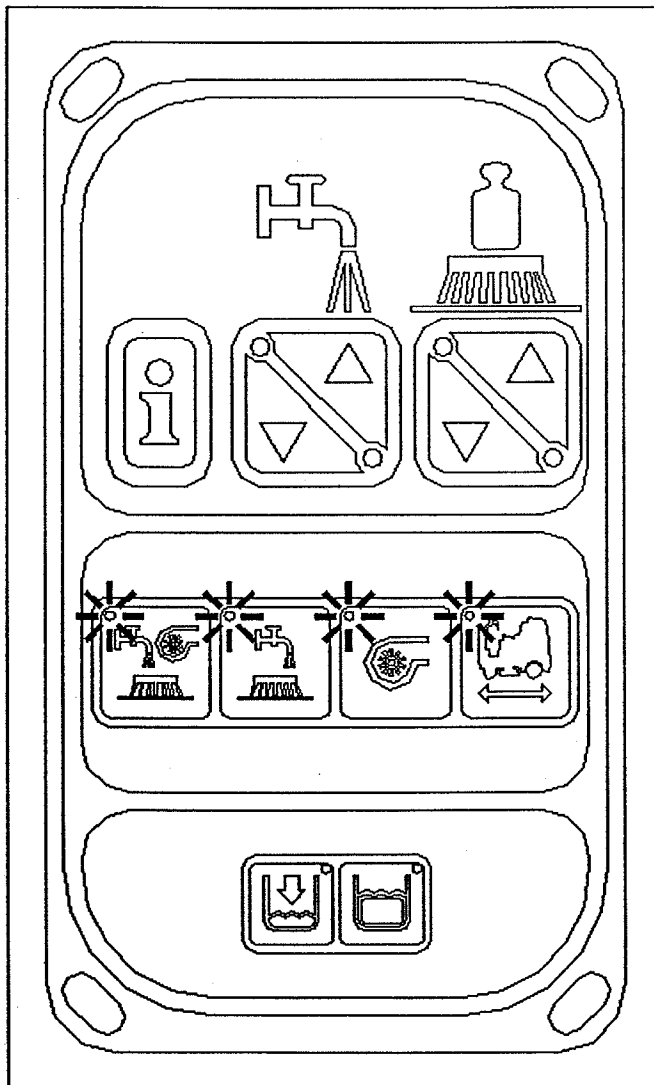
The SCV is equipped with a ready-to-use built-in telescoping off-aisle wand (item A) system for use in hard to reach areas. This integrated system eliminates attaching hose for use and detaching hoses for storage. By turning the *pump switch* ON (located on the control console) and flipping a lever that doubles as the wand hanger, the off-aisle wand is ready to use in seconds. Flipping the lever up (item D) diverts the vacuum flow from the main rear squeegee intake (item E) to the off-aisle wand intake (item F). After use, simply flip the lever back down to its normal position to use as the hand hanger. The wand is also equipped with the patented flip-flop tool that allows the operator to switch from scrub brush to squeegee tool by just rotating the tool end.



OFF-AISLE WAND TOOL



The off-aisle wand tool as described in the previous page is composed of the following items:



1. The **recovery hose** is connected to the end of the wand on one end and to the diverter assembly (item F) on the other end. This hose has swivel cuffs on both ends that allow the operator a good range of motion and the solution hose to be inside the recovery hose.
2. The **trigger** controls the solution flow to the spray jet. Squeezing the trigger opens an internal valve to dispense cleaning solution.
3. The coiled **solution hose** acts as a conduit from the trigger to the spray jet, and allows hose to be extended along with the wand.
4. The **spray jet** dispenses the cleaning solution to soak soiled areas that are not accessible to the main scrub deck.
5. The **telescoping wand** allows the length to be adjusted for operator comfort and better storage when not in use.
6. Sliding the **wand extender** forward (as shown above) extends the wand length during use and retracts the wand by pulling it back for the storage position.
7. The flip-flop tool gives the operator complete flexibility when changing from the **scrub brush** mode to **vacuum squeegee** mode by simply rotating the end.

When the off-aisle wand switch is turned ON, the four (full function, double scrub, vacuum only and transport) mode lights in the keyboard will flash to indicate that you are in the off-aisle tool mode. This switch turns on the pump to supply solution to the wand spray jet and the vacuum motor to recover the dirty water. When the recovery tank is full, the vacuum motor and the solution pump automatically shuts off.

THE SCV RIDER

This machine was designed with total operator comfort and ease of use in mind. All machine components have been designed as a total system to efficiently clean dirty floors. The SCV has four available scrub head types and sizes to fit specific applications. *Please contact your Minuteman representative for specific recommendations for the correct scrub head type, size, and brush type and chemical applications.*

Before using the machine, always perform the following steps to ensure proper machine operation.

- Check under the machine for leaks.
- Check the rear and side squeegees for wear and damage.
- Check the steering for proper operation.
- Check the solution and recovery tanks.

After using the machine, always perform the following steps:

- Check the battery charge level. Charge batteries if necessary. When charging batteries, extra precaution is required:
 - Battery acid can cause burns. When working on or around batteries, always wear protective clothing and safety glasses. Remove metal jewelry. Do not lay tools or metal objects on top of the batteries.
 - Charging batteries generate explosive gasses. **DO NOT CHARGE BATTERIES WHEN OPEN FLAMES OR SPARKS ARE PRESENT. DO NOT SMOKE.** Make sure the charger is turned off before disconnecting it from the batteries. Charge the batteries in a well-ventilated area. Fluid levels should be checked before and after charging and maintained at the proper levels. If low, add water until the metal plates are covered. If the machine is not used for an extended period of time, batteries should be kept fully charged with a boost charge once a week.
- Check for wire, string, or twine wrapped around the scrub brushes.
- Check the squeegees for wear and damage.
- Check the rear squeegee suction hose and off-aisle wand hose for obstructions.
- Empty and clean the debris box (cylindrical systems only).
- Drain and clean the recovery tank.
- Check under the machine for leaks.
- Check the service records to determine maintenance requirements.

WARNING!

- Be sure you understand the machine controls and their functions.
- While on ramps or inclines, avoid sudden stops when tanks are filled.
- Avoid abrupt sharp turns. Slow down driving speed when going downhill.
- Always drive up when cleaning ramps.

MACHINE OPERATION

Follow the instructions in preparing the machine for use as described in this manual.

1. While seated on the machine, adjust the steering wheel to desired position (for comfort and unobstructed view of the LCD panel) using the tilt wheel lever.
2. Turn the **Key switch ON (I)**. The **LCD panel** will light up and display the Minuteman logo for a few seconds and display the *Battery Condition icon* and the last functional setting when the machine was turned off.
3. Release the **Parking Brake** as described in the *Mechanical & Parking Brake section* of this manual.
4. Select one of the four available **Modes** on the **Control Console** for the required task. Refer to the *Main Keyboard section* of this manual for a complete description of the functions.
5. Adjust the **Solution Flow** and or **Brush pressure** to desired setting.
6. Determine the direction you need to travel by selecting **forward** or **reverse** on the **Directional Switch**. The LCD screen will display an icon as described *LCD Section* in this manual. Vary the pressure exerted on the accelerator pedal to propel the machine at the desired speed. Stepping on the accelerator pedal activates.

7. Stepping on the **Accelerator Pedal** turns on the *Transport, Brushes, Water Flow, Vacuum* and lowers the *Rear Squeegee* accordingly to the Mode selected. If the operator steps on the accelerator pedal before, or turns the key switch "ON" at the same time, the machine will not move as a safety precaution. Simply remove your foot off the pedal and step on the pedal again to drive the machine. Please refer to the *Main Keyboard section* of this manual for a complete description of the functions.
8. When **Reverse** is selected on the Directional Switch, the **Back-up Alarm** will be activated and the **Rear Squeegee** automatically is raised when you step on the accelerator pedal. However, the Scrub brushes will continue to rotate and solution will continue to flow.
9. Start scrubbing by driving the machine forward in a straight line at 3/4 speed and overlap each path by 2 to 3 inches. Adjust your speed; brush pressure and solution flow according to the condition of the floor.

CAUTION!

To avoid any damage to the floor, keep the machine moving when the brushes are turned on.

10. When scrubbing, check behind the machine occasionally to see that all the dirty water is being picked up. If streaking occurs, your **Water Flow** setting may be *too high*, the **Recovery Tank** may be *full*, the **Squeegee hose** may be *clogged*, or the **Rear Squeegee** may require some *adjustment*.
11. Make the necessary adjustments on the **Rear and Side Squeegees** if streaking occurs both in straight paths and in turns. Please refer to the *Rear Squeegee and Side Squeegee section* of this manual before making any adjustments.
12. In cases where the floors are extremely soiled and dirty, the **Double Scrub** mode may be needed. As described in the *Main Keyboard section* of this manual, this mode allows the operator to be able to scrub an area without recovering the cleaning solution with the rear squeegee in the raised position (no vacuum) to allow the cleaning solution a longer time to loosen dirt. A final pass on the same area is made with the mode switched over to either **Full Function** or **Vacuum Only** mode to recover the dirty water.
13. The recovery tank has two safeguards for overflow protection to guard against water from entering the vacuum system when the recovery tank is full. When the *indicator light* is lit up in the **Keyboard**, the **Vacuum icon** in the *LCD Screen* will be *flashing* (see the *LCD Display section* of this manual). The vacuum will stay ON for 15 seconds and then shut-off automatically. A ball float shut-off system has also been integrated into the Recovery Tank. When the dirty water reaches a certain level, the ball gets suctioned into the vacuum manifold and blocks the airflow thus, preventing the machine from picking up more liquid. When this happens, the operator is then required to stop scrubbing and empty the recovery tank.
14. To stop scrubbing, select the **Transport mode**. This will automatically stop the **Solution Flow**, raise the **Scrub deck**, and raise the **Rear squeegee** (there is a 15 second delay for the vacuum motor).
15. Drive the SCV to a designated dirty water disposal area and empty the Recovery tank. To empty, remove the **Drain hose** from its storage hanger. Unscrew the plug and hold the hose end above the water level in the tank to avoid sudden, uncontrolled flow of dirty water. With the plug completely off, carefully direct the water flow to the desired drain. Reinsert the plug and tighten and return to its storage hanger.
16. The recovery tank should be rinsed out to remove solids in the tank. Open the **Cleanout cap** to remove the **Stopper plug**. Tilt the recovery tank (similar to accessing the batteries) and clean the sludge that has settled in the sump area by either back flushing or by scraping it out. Be sure to tightly secure the **Stopper plug** and cleanout cap before continuing to operate the scrubber.
17. Refill the solution tank and continue scrubbing until the job is done or when the machine runs out of power.
18. The **battery gauge bar icon** will flash to signal the operator that the machine is almost out of power. Once this signal is displayed to the operator, *all functions will shut off* (brush will turn off and the scrub deck will raise up, water flow will cease, the rear squeegee will raise up and the vacuum motor will turn off) including the transport mode. The operator has to turn the **key switch OFF and then, ON to reset** the machine. The machine then will only have a few minutes left of reserve power for a short *Vacuum only mode* to pick up remaining solution on the floor and *Transport power* to drive to the battery recharging station.

AFTER USE:

1. When finished scrubbing, select the **Transport mode**, *all functions will shut off* (brush will turn off and the scrub deck will raise up, water flow will cease, the rear squeegee will raise up and the vacuum motor will turn off). Drive the machine to a service area for daily maintenance and review items that may need service.
2. Empty the solution tank, by directly opening the **Garden hose valve** underneath the machine into a drain on the floor or use a garden and attach it to the fitting to remotely drain the solution tank. Rinse the tank with clean water to prevent any build-up of dried up chemicals that could cause clogging in the plumbing.
3. Empty the recovery tank as described on line **15** and **16**.
4. Remove the **brushes** or pad holders and rinse them in warm water and hang to dry.
5. Remove the **rear squeegee**, rinse with warm water and reinstall after cleaning.
6. Remove the **side squeegees**, rinse with warm water and remove the **debris box** (cylindrical system only) and clean thoroughly. The debris box can be removed from either side of the machine by tilting the box up and away from the housing and then pulling it out. Reinstall the debris box and side squeegees after cleaning.
7. Check the **maintenance schedule** on the next page and perform any required maintenance before storing the machine.
8. Store the machine indoors in a clean dry place. Keep from freezing. Leave solution and recovery tank lids open for ventilation to prevent odor build-up.
9. Turn **Key switch OFF (O)** and remove key.

MAINTENANCE SCHEDULE

Daily	Weekly	Monthly	Yearly
Charge Batteries	Check Each Battery Cell(s) Water Level	Lubrication – Grease Fittings, chains, etc.	Check Carbon Brushes
Check/Clean Tanks & Hoses	Inspect Scrub Housing Skirts		
Check/Clean/Rotate the Brushes/Pads	Inspect and Clean Solution Filter		
Check/Clean the Squeegee	Check Foot/Parking Brake for Wear & Adjustment		
Check/Clean Vacuum Shut-Off Float	Clean Solution Trough on Cylindrical System		
Check/Clean the Vacuum Motor Foam Filter			
Clean Hopper on Cylindrical System			

- Have Minuteman check the vacuum motor carbon motor brushes once a year or after 300 operating hours. The brush motor carbon brushes should be checked every 500 hours or once a year.

NOTE: Refer to the Service Manual for more detail on maintenance and service repairs.

LUBRICATING THE MACHINE

Regularly scheduled lubrication of certain machine parts should be performed to insure trouble-free operation of the machine. *Apply a generous amount of grease into the fittings on the machine until grease seeps out around the bearings.*

The grease points are listed below:

- Rear squeegee caster wheel axle (2)
- Rear squeegee caster wheel stem (2)
- Side squeegee caster wheel axle (2)
- Side squeegee caster wheel stem (2)
- Steering wheel chain sprockets and idlers

Apply lubricant or light machine oil to lubricate the:

- Rear squeegee general pivot points
- Side squeegee general pivot points
- Scrub deck linkages
- Drive wheel assembly seals.

GENERAL MACHINE TROUBLESHOOTING

Problem	Possible Cause	Remedy
Poor water pick-up	Worn or torn squeegee blades	Rotate or replace blades
	Squeegee out of adjustment	Adjust so blades touch floor evenly across entire width
	Recovery tank full	Empty recovery tank
	Recovery tank drain hose leak	Secure drain hose cap or replace
	Recovery tank lid gasket leak	Replace gasket lid cover properly
	Debris caught in squeegee	Clean squeegee
	Vacuum hose clogged	Remove debris and flush hose
	Using too much solution	Adjust solution control valves
	Vacuum hose to squeegee or recovery tank disconnected to squeegee or damaged	Reconnect or replace squeegee hose
Poor scrubbing performance	Worn brushes	Rotate or replace brushes
	Wrong brush or cleaning chemical	Consult Minuteman
	Debris caught on scrub brushes	Remove debris
	Moving machine too fast	Slow down
	Not using enough solution	Adjust solution flow setting
	Low battery charge	Recharge batteries
	Fault code on LCD screen 760x (Brush motor)	Reduce scrub brush pressure. Broken brush drive belts on cylindrical system, replace belt(s). Check power connection. Reconnect plugs. Reset machine: Turn key switch off and restart.
Inadequate solution flow or no solution to the floor	Solution tank empty	Fill solution tank
	Recovery tank full	Empty recovery tank
	Solution lines, valves, filter or spray jets clogged	Flush lines, and clean solution filter and spray jets.
	Solution solenoid valve	Clean or replace valve
No solution to off-aisle wand spray jet	Recovery tank full	Empty recovery tank
	Solution tank empty	Refill solution tank
Machine does not run	Emergency stop switch tripped	Activate switch by turning as indicated by arrows.
	Operator seat safety switch	Operator has to be seated. Check for open circuit and replace
	Main system controller	Check error fault codes (See service manual)
	Tripped 100 amp circuit breaker	Check for electrical short circuit Reset machine: Rest breaker and turn key switch off and restart.
No FWD/REV drive	Drive system speed controller. Fault code on LCD screen 780x (Traction motor)	Check error fault codes (See service manual) Reset machine: Turn key switch off and restart.
	Emergency stop switch tripped	Activate switch by turning as indicated by arrows.

Vacuum motor does not turn on	Recovery tank full	Empty recovery tank
	Excessive foaming in recovery tank.	Empty recovery tank. Use less or change chemical. Use defoaming agent.
	Fault code on LCD screen 7700 (Vacuum motor)	Check for motor overload. Reset machine: Turn key switch off and restart.
Poor sweeping performance (Cylindrical System)	Debris box full	Empty and clean debris box
	Brushes worn	Replace brushes
	Bristles have taken a set	Rotate brushes
Solution tank empty indicator light on	Solution tank empty	Refill solution tank
	Faulty float switch	Replace float switch
Recovery tank full indicator light on	Recovery tank. full	Empty recovery tank.
	Float switch full of debris	Clean float switch.
	Faulty float switch	Replace float switch

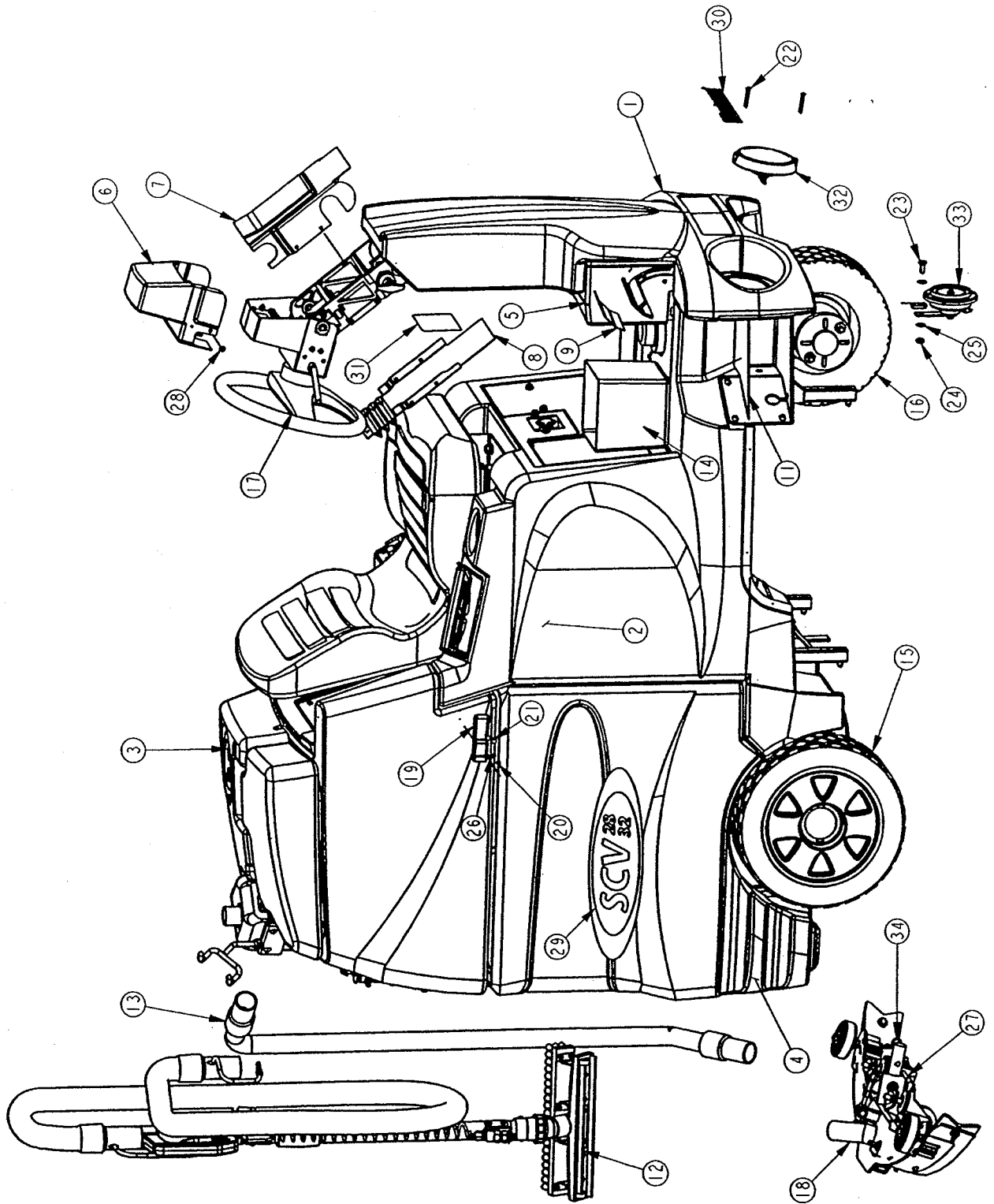
SCV 28/32 FAULT / DIAGNOSTIC CODES

Code	Technical Description	Probable Cause	Service Action
0705	2.5V reference error	All 070x codes – Wiring short circuit between potentiometer Hi and Lo reference.	Check for wiring short circuits on the 20-way connector on the SCV, the 16-way connector on the LCD (if used) and the wiring to the front panel switches & controls and those switches & controls themselves.
0706	High switch reference error		
0810	Potentiometer Fault 1	All 081x codes – Throttle wiring short or open circuits.	Check for wiring short circuits or broken wires on the 20-way connector on the SCV, the 5 way connector on the LCD (if used) and the wiring to the front panel speed / throttle control and the speed / throttle control itself.
1500	Brake fault 1	All 150x codes – Check brake and wiring for open or short circuit.	Check the traction motor connection on the SCV and check the wiring from this connector down to the traction motor and checking connections all the way. Otherwise possible fault in electro brake on traction motor or possible controller fault.
1600	High battery voltage	Voltage exceeds maximum.	Can be caused by poor or corroded connections to the batteries or a battery charger being connected.
7500	LCD Module communications timeout	Wiring fault on 6-way serial link between SCV and LCD	Check the wiring and connectors on the 6 way connections on the SCV and LCD.
7600	Brush motor disconnected error	Open circuit on brush motors or brush motor wiring.	Check the brush motor connection on the SCV and check the wiring from this connector down to the brush motor and checking connections all the way. Otherwise possible brush motor fault.
7601	Brush current foldback	Brush current overload ("thermal" trip).	Incorrect programming, incorrectly specified brush motor, brush motor developing a fault, excessive resistance on brushes or brushes pushing down too hard on floor.
7700	Vacuum motor disconnected error	Open circuit on vacuum motors or vacuum motor wiring.	Check the vacuum motor connection on the SCV and check the wiring from this connector down to the vacuum motor and checking connections all the way. Otherwise possible vacuum motor fault.
7701	Vacuum current foldback	Vacuum current overload ("thermal" trip).	Incorrect programming, incorrectly specified vacuum motor, vacuum motor developing a fault, debris in vacuum motor or airways blocked by debris.
7800	Motor fault 1	Open circuit on traction motor or traction motor wiring.	Check the traction motor connection on the SCV and check the wiring from this connector down to the traction motor and checking connections all the way. Otherwise possible traction motor fault.
7801	Traction over current error	Possible short circuit on traction motor or wiring.	Check the traction motor connection on the SCV and check the wiring from this connector down to the traction motor and checking connections all the way. Otherwise possible traction motor fault.

7802	Traction motor in foldback state	Traction motor current has exceeded current limit for the foldback time.	Excessive driving up an incline, or machine driven up against an obstacle or step.
7900	Emergency stop error	E-stop input active or wiring fault.	Check for wiring short circuits on the 20-way connector on the SCV, the 16-way connector on the LCD (if used) and the wiring to the emergency stop switch and the emergency stop switch itself. Otherwise incorrect operation of machine.
2C00	Low battery error	Low voltage warning.	Recharge batteries immediately.
2F01	Potentiometer displace error	Throttle in drive position during switch on.	Incorrect operation of machine. Otherwise check the mechanical condition of the throttle mechanism. Otherwise check for wiring short circuits on the 20-way connector on the SCV, the 16-way connector on the LCD (if used) and the wiring to the front panel switches & controls and those switches & controls themselves.

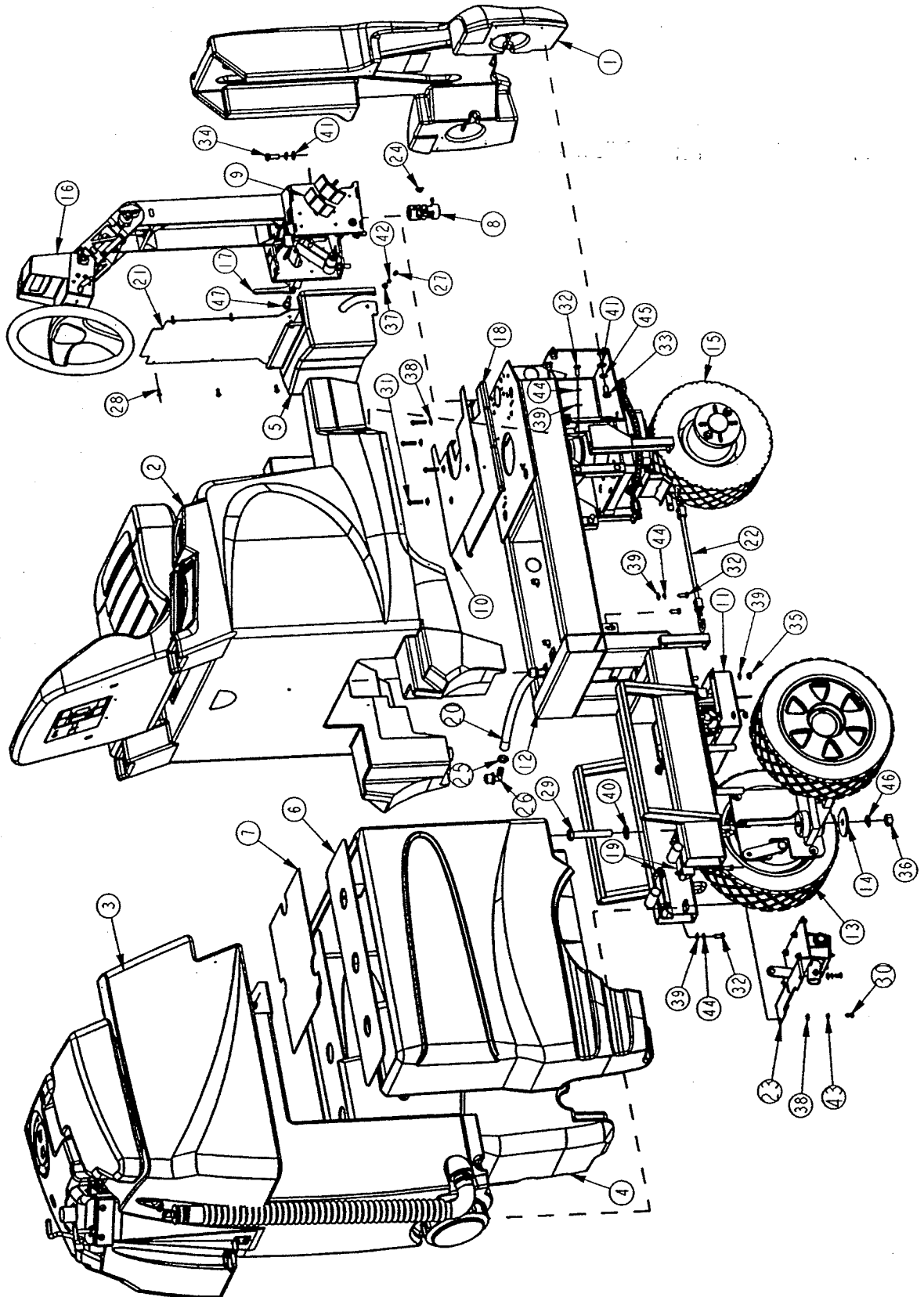
MAIN ASSEMBLY I

EXPLODED VIEWS



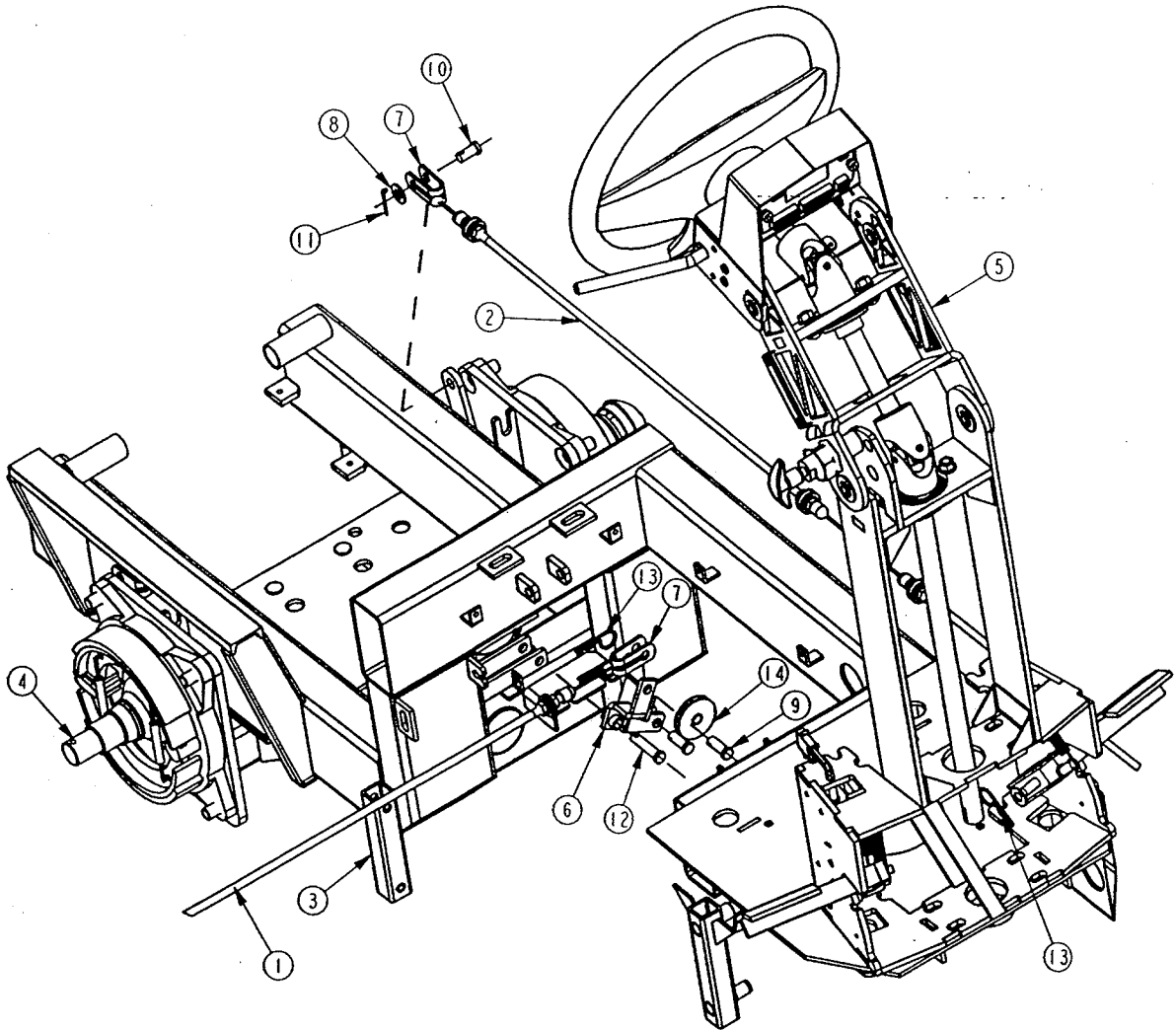
BILL OF MATERIAL			
ITEM	PART NO.	REQD	DESCRIPTION
1	281001	1	BUMPER FRONT
2	281012	1	SOLUTION TANK ASS'Y - SCV 28/32
3	281013	1	2800 RECOVERY TANK SUB-ASSY
4	281014	1	BATTERY TRAY ASSY
5	281024	1	STEERING COLUMN COVER - BOTTOM
6	281028	1	STEERING COVER, MAIN
7	281029	1	STEERING COVER, TOP
8	281030	1	STEERING COVER, BOTTOM
9	281065	2	ANTISKID PEDAL
10	281066	1	ANTISKID STEP, LH
11	281067	1	ANTISKID STEP, RH
12	281071	1	OFF AISLE WAND ASSY, 2800
13	281078	1	HOSE ASSY - SQUEEGEE, SCV 28/32
14	281083	1	TOOL BUCKET, 2800
15	281201	1	REAR AXLE ASSY
16	281251	1	FRONT DRIVE ASSY
17	281301	1	STEERING ASSEMBLY, 2800
18	281701	1	REAR SQUEEGEE ASSY, 2800
19	450207	2	LATCH, SOFT HCT-10
20	710328	4	SCR-MC 8-32 X .37 ST PL - ROUND HEAD
21	711161	4	SCR HI/LO #10 X 3/4 PL
22	711162	4	#10 X 1-1/2 HI-LO
23	711228	1	BLT-HH 5/16-18 X .75 ST PL
24	711374	1	NUT-NLOC 5/16-18
25	711506	2	WSR-5/6 STPL
26	711542	4	WSR-HELICAL #8
27	711671	1	CLEVIS PIN .31X2.13 11-10
28	712816	10	SCR-MC 10-24 X .37 STPL
29	715298	2	DECAL, SCV 28/32
30	715385	1	MINUTEMAN LOGO 1.4 X 9.6
31	715901	1	WARNING DECAL, TANK LATCH
32	742704	2	HEADLIGHT, 36V ROUND ASS'Y
33	748016	1	HORN, 36/48V, 2800
34	833374	1	HAIRPIN COTTER 3/8

MAIN ASSEMBLY II



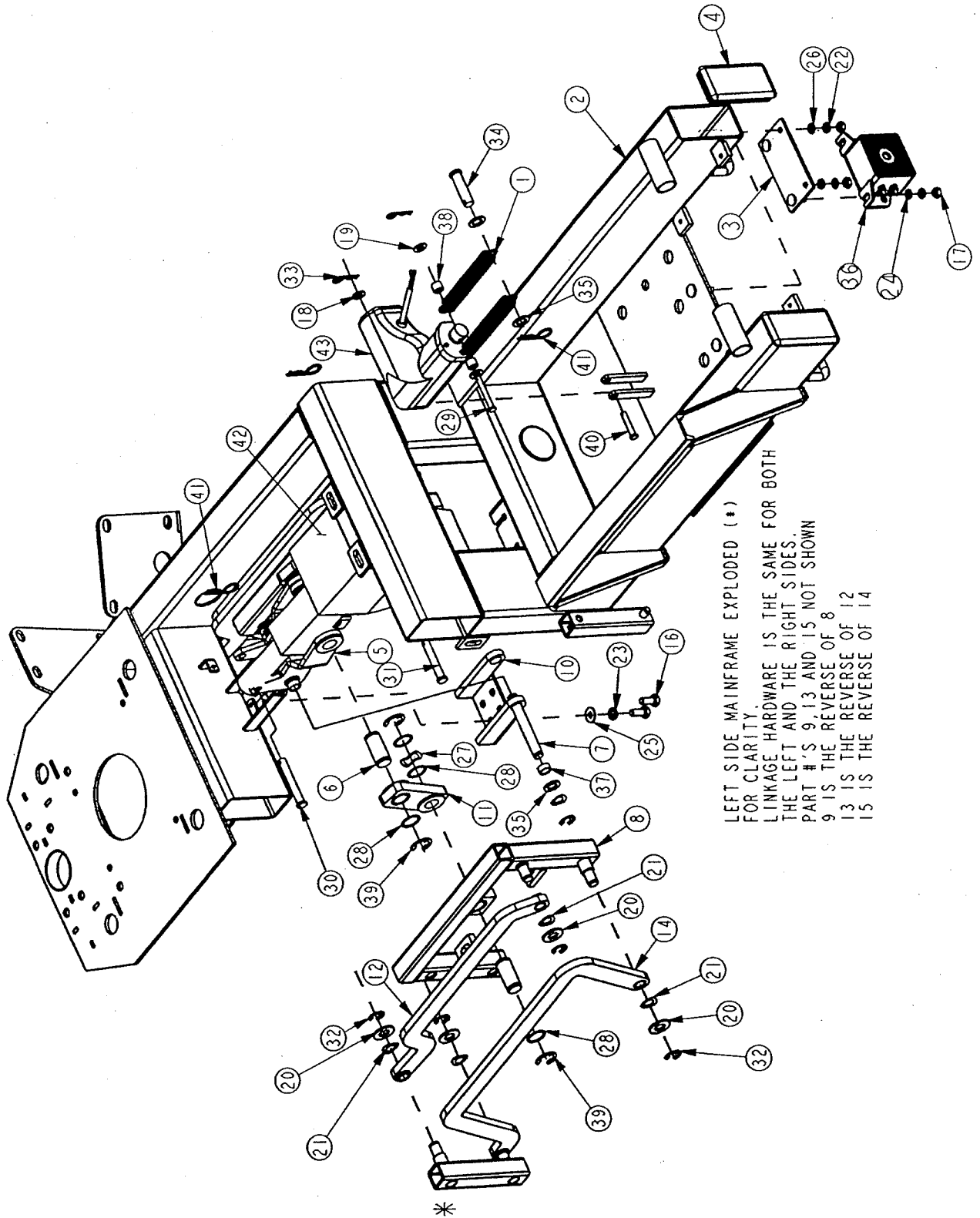
BILL OF MATERIAL MAIN ASSEMBLY			
ITEM	PART NO.	REQD	DESCRIPTION
1	281011	1	FRONT BUMPER ASM
2	281012	1	SOLUTION TANK ASS'Y - SCV 28/32
3	281013	1	2800 RECOVERY TANK SUB-ASSY
4	281014	1	BATTERY TRAY ASSY
5	281024	1	STEERING COLUMN COVER - BOTTOM
6	281026	2	2800 BATTERY COVER SIDE
7	281027	1	2800 BATTERY COVER CENTER
8	281051	1	SPIDER COUPLING, 3/4"
9	281065	2	ANTISKID PEDAL
10	281068	1	ANTISKID FLOOR
11	281098	1	PUMP SUB-ASSEMBLY
12	281101	1	MAINFRAME WMT, 28" SCRUBBER
13	281201	1	REAR AXLE ASSY
14	281211	4	SNUBBING WSR
15	281251	1	FRONT DRIVE ASSY
16	281301	1	STEERING ASSEMBLY, 2800
17	281341	1	BRAKE PARK HANDLE
18	281351	1	FLOOR PANEL WELDMENT
19	281360	2	FIXED SLIDER WELDT
20	281428	1	TBD
21	281429	1	STEERING COLUMN REAR COVER - TOP
22	281445	1	BUNGEE CORD - 16"
23	281702	1	2800 SQUEEGEE MECH ASSY
24	383277	2	KEY WOODRUFF 3/16 X 3/4
25	383347	2	CRIMP CLAMP 1/2 HOSE SS 185R
26	383449	2	ELBOW 1/2 MPT X 1/2 BARB
27	710356	2	SCR-MC 10-32X.62 STPL
28	711160	6	#10 X 5/8 HI-LO
29	711173	4	BLT-HH 5/8-11 X 4 (GR 5)
30	711202	4	BLT-HH 1/4-20 X 0.50 STPL
31	711210	4	BLT-HH 1/4-20 X 1.25 STPL
32	711228	16	BLT-HH 5/16-18 X .75 ST PL
33	711241	6	SCR-HEX 3/8 -16X .75" ZP
34	711242	6	BLT-HEX 3/8 -16X1.00 ZP
35	711374	4	NUT-NLOC 5/16-18
36	711445	4	NUT HEX 5/8 X 11 PLATED
37	711503	2	WSR, FLAT#10
38	711505	8	WSR-FLAT 1/4
39	711506	20	WSR-5/6 STPL
40	711511	4	WSR-FLAT .62 X 1.31 X .09
41	711515	11	WSR-FLAT .406 X .812 X .0625
42	711534	2	WSR-EXTERNAL LOCK #10
43	711544	4	WSR-HELICAL 1/4
44	711545	16	WSR-HELICAL 5/16
45	711546	12	WSR-HELICAL 3/8
46	712315	4	WSR-HELI .64 X 1.26 X .06 PL
47	712099PLT	1	BLT- SHLDR 1/2 X 5/8

MAINFRAME ASSEMBLY I



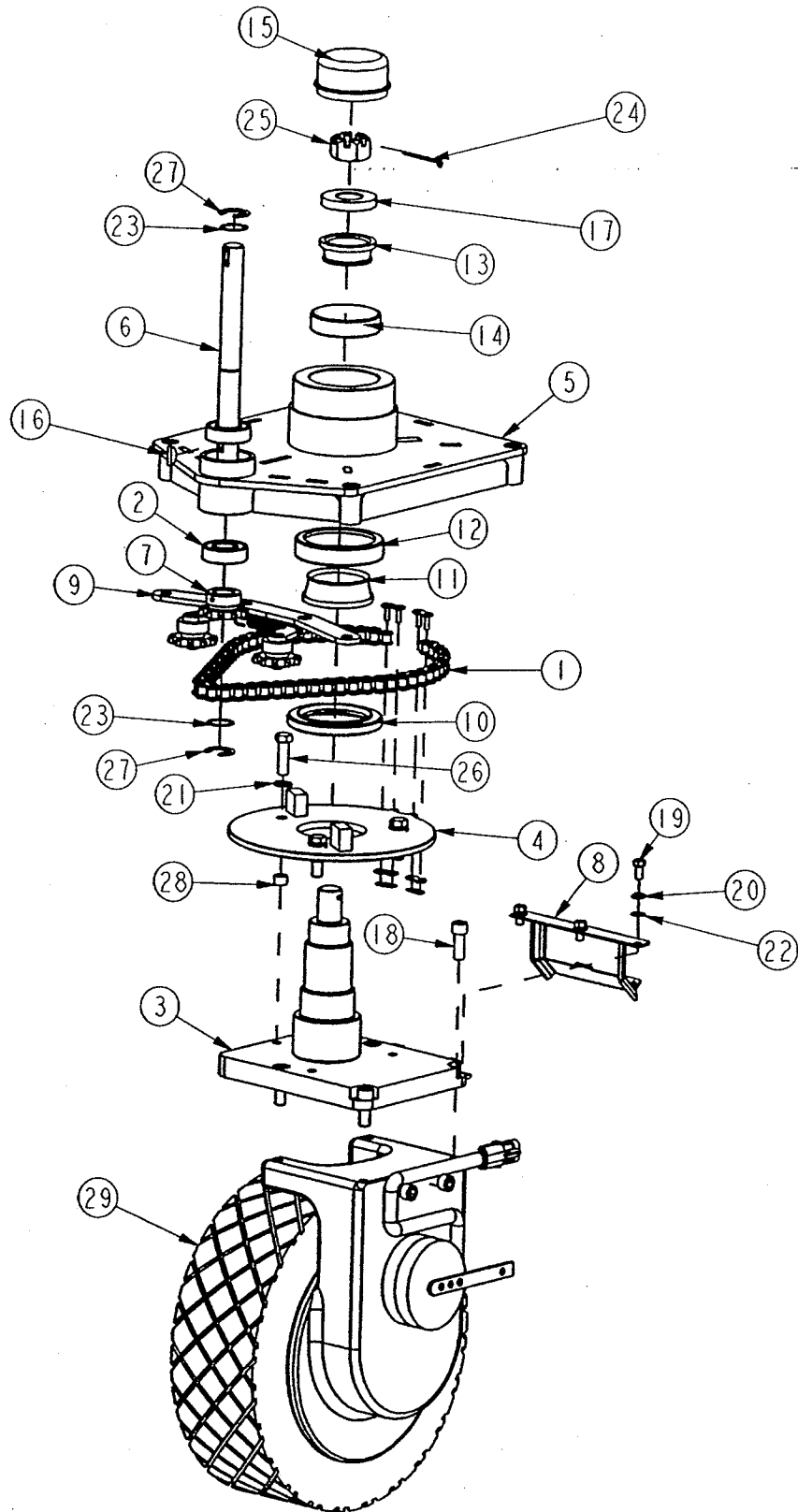
BILL OF MATERIAL- BRAKES			
ITEM	PART NO.	REQD	DESCRIPTION
1	281062	1	2800 FRONT BRAKE CABLE
2	281063	1	2800 REAR BRAKE CABLE
3	281101	1	MAINFRAME WMT, 28" SCRUBBER
4	281201	1	REAR AXLE ASSY
5	281301	1	STEERING ASSEMBLY, 2800
6	281485	1	FOOT BRAKE PULLEY ARM WELDMENT
7	320248	3	CLEVIS, SLOTTED
8	711515	3	WSR-FLAT .406 X .812 X .0625
9	711668	2	CLEVIS PIN, 3/8X1 11-141
10	711679	2	CLEVIS PIN 3/8 X 3/4
11	809311	2	PIN-COTTER 7/64 DIA X 1
12	831965	1	3/8 x 1.63" CLEVIS PIN
13	833374	4	HAIRPIN COTTER 3/8
14	81-44-A	1	NYLON PULLEY

MAINFRAME ASSEMBLY II



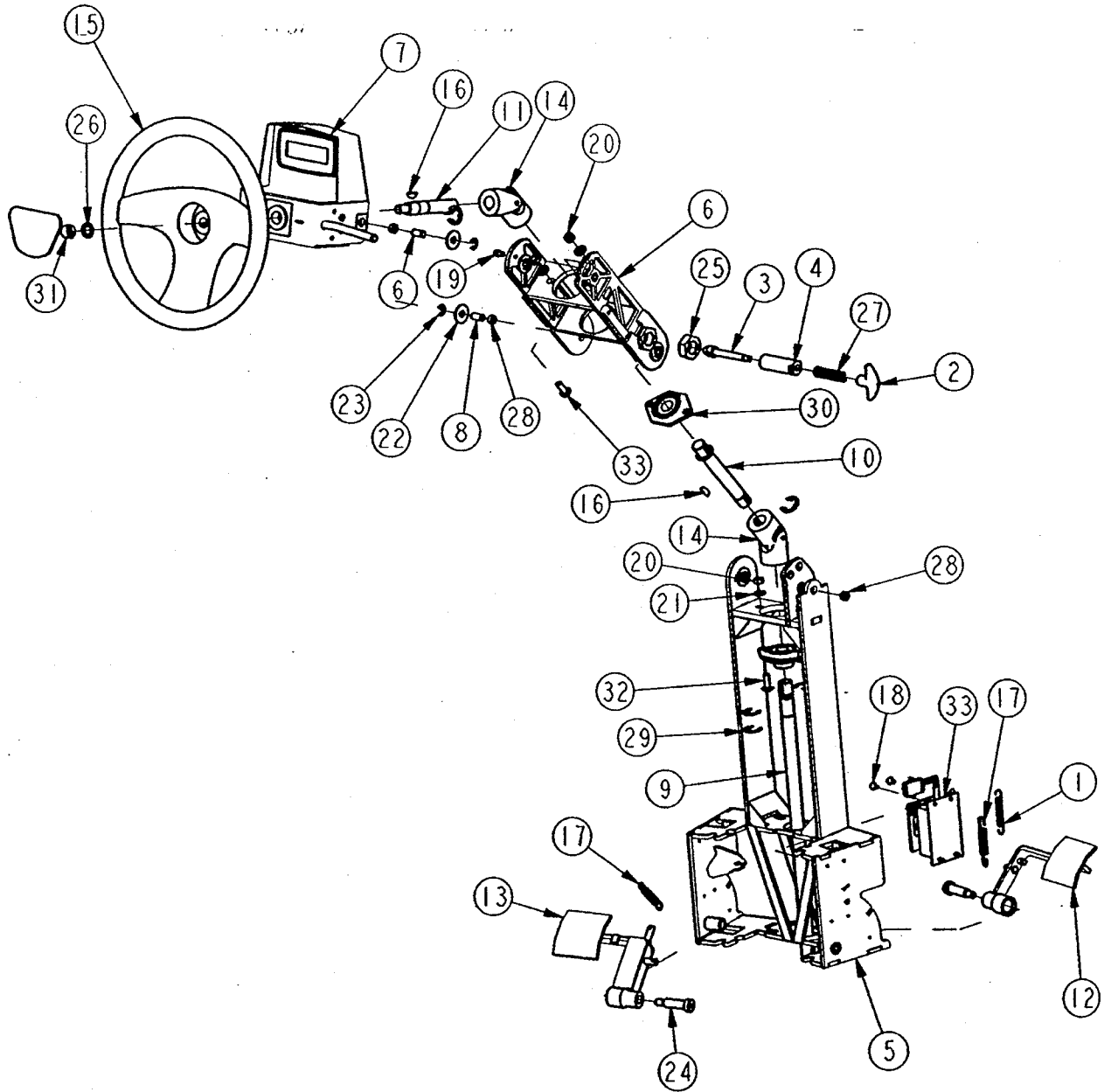
BILL OF MATERIAL LINKAGE ASSY			
ITEM	PART NO.	REQD	DESCRIPTION
1	281046	2	SPRING, EXTENSION - 4.50"
2	281101	1	MAINFRAME WMT, 28" SCRUBBER
3	281422	1	BACK-UP ALARM MTG PLATE
4	281446	2	ENDCAP, TUBING 2" X 4"
5	281451	1	CRANK WMT W/ BUSHING ASS'Y
6	281458	4	LINK ATTACHMENT SHAFT
7	281459	1	CRANK PIVOT SHAFT
8	281461	1	LIFT WMT LH W/ BUSHING ASS'Y
9	281463	1	LIFT WMT RH W/ BUSHING ASS'Y
10	281471	1	ACTUATOR ATM'T WMT W/ BUSHING ASS'Y
11	281475	2	LIFT LINK ASS'Y
12	281477	1	UPPER LINK ASS'Y, LEFT
13	281478	1	UPPER LINK ASS'Y, RIGHT
14	281479	1	LOWER LINK ASS'Y, LEFT
15	281480	1	LOWER LINK ASS'Y, RIGHT
16	711228	4	BLT-HH 5/16-18 X .75 ST PL
17	711316	4	NUT-HEX 1/4-20 ST PL
18	711505	1	WSR-FLAT 1/4
19	711506	2	WSR-5/6 STPL
20	711509	8	WSR-FLAT 1/2 (.54X1.082X.087)
21	711524	10	WSR-WAVE .52 X .87 X .01
22	711544	4	WSR-HELICAL 1/4
23	711545	4	WSR-HELICAL 5/16
24	711566	2	WSR-FLAT .259 X .500 X .07
25	711575	4	WSR-FLT .31x.75x.06ST
26	711577	2	WSR-FLAT 260 X .50 X .020THK
27	711583	4	WSR-WAVE .78 X 1.00 X .02
28	711588	12	WSR-FLAT .75X1.00X.025
29	711675	1	CLEVIS PIN 1/4 X 1-7/8
30	711677	1	CLEVIS PIN 3/8 X 2-5/8
31	711678	1	CLEVIS PIN 3/8 X 2-1/4
32	711713	10	RETAINING RING - "E" TYPE EXT .500
33	711808	2	COTTER PIN-HAIR #13
34	712109	1	CLEVIS PIN, 1/2 x 1-3/4
35	712310	4	WSR- FLAT .52 X .87 X .06 PL
36	748017	1	BACK-UP ALARM, 12-48V, 2800
37	762340	2	BUSHING .50 X .62 X .27
38	762371	2	BUSHING .260X.50X.37
39	809148	8	RETAINING RING - "E" TYPE EXT .75
40	832974	1	CLEVIS PIN, 1/4 x 1-3/8
41	833374	3	HAIRPIN COTTER 3/8
42	742712-2	1	ACTUATOR BRUSH, W/WEATHER PACK
43	748009-1	1	ACTUATOR, W/WEATHER PACK SCV SQUEEGEE

FRONT DRIVE ASSEMBLY



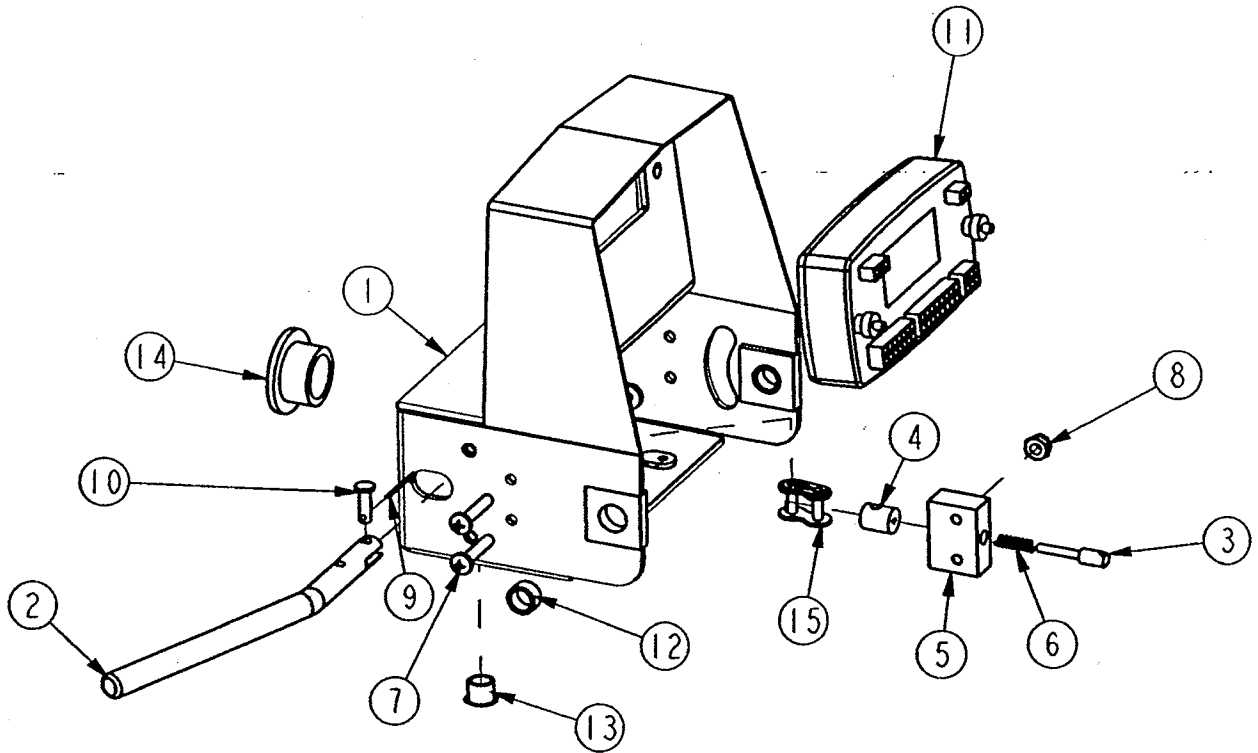
BILL OF MATERIAL 281251			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	281054	1	CHAIN, STEERING No. 40, 27.5"
2	281057	2	BEARING 3/4" RADIAL
3	281252	1	SPINDLE WMT
4	281254	1	STEERING DISC WMT
5	281260	1	MOUNT WMT, FRONT DRIVE
6	281267	1	STEERING SPROCKET SHAFT
7	281268	1	SPROCKET-RC #40, 10 TEETH, 3/4" BORE
8	281272	1	WIRE MTG BRKT WMT, SCV/FD
9	281285	1	IDLER ASSY, FRONT DRIVE
10	383074	1	SPINDLE SEAL
11	383075	1	BEARING CONE (LM104949)
12	383076	1	BEARING CUP (LM104911)
13	383077	1	BEARING CONE (LM104949)
14	383078	1	BEARING CUP (LM104911)
15	383250	1	GREASE CAP
16	383277	1	KEY WOODRUFF 3/16 X 3/4
17	383364	1	THRUST WASHER
18	710858	4	SCR-SC 3/8-16 X 1.00
19	711202	3	BLT-HH 1/4-20 X 0.50 STPL
20	711544	3	WSR-HELICAL 1/4
21	711546	3	WSR-HELICAL 3/8
22	711577	3	WSR-FLAT 260 X .50 X .020THK
23	711588	2	WSR-FLAT .75X1.00X.025
24	711807	1	COTTER PIN .12 X 1.75
25	712113	1	CASTLE NUT
26	713043	3	BLT-HH 3/8-16 X 1 1/4 #5
27	809148	2	RETAINING RING - "E" TYPE EXT .75
28	809247	3	STEERING PLATE SPACER
29	748010-1	1	IMPERIAL ELEC CHASSIS DRIVE 12" ASSY

STEERING ASSEMBLY



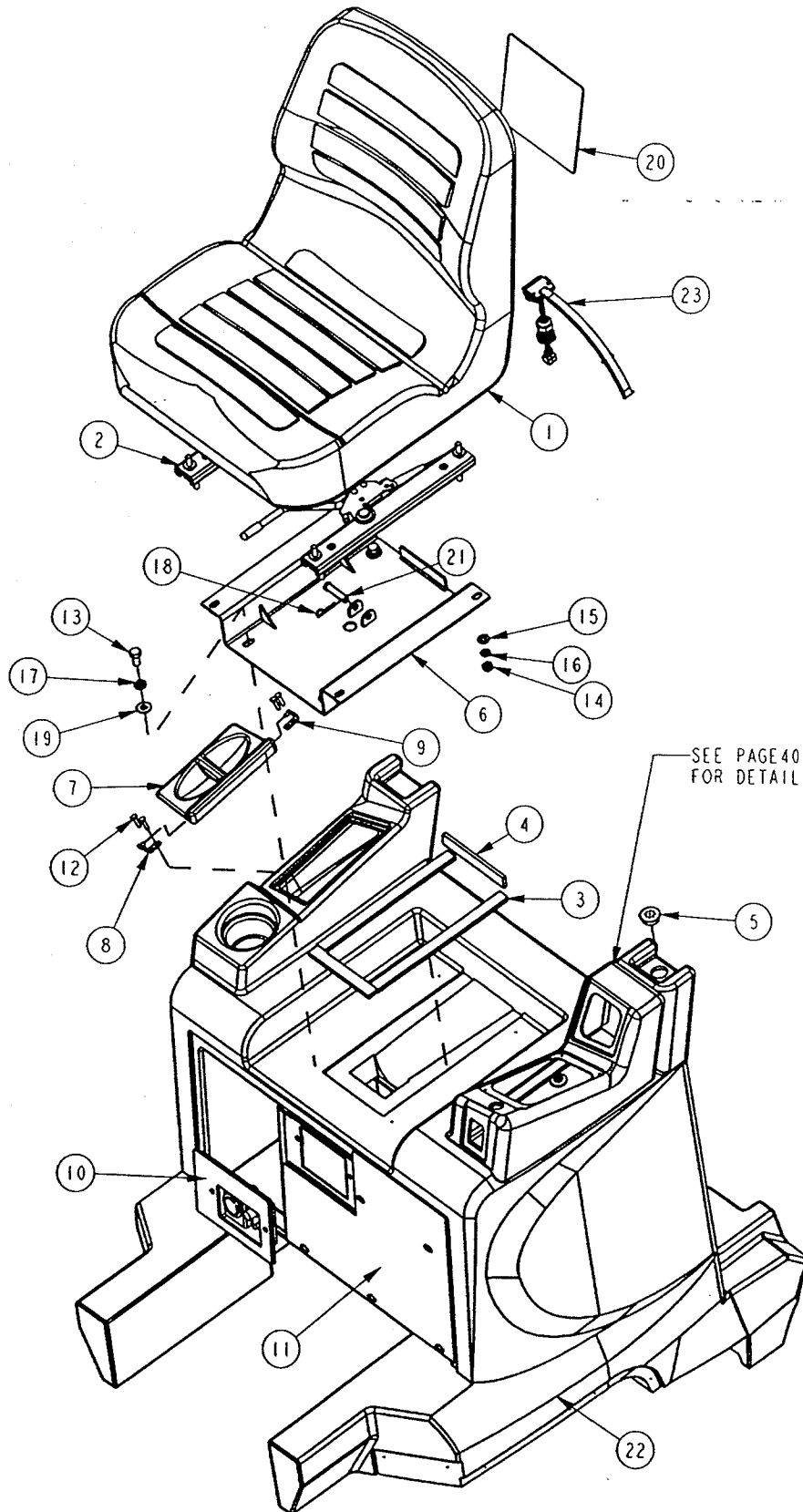
BILL OF MATERIAL 281301			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	281047	1	SPRING, EXTENSION - 2.75"
2	281069	1	KNOB, TWO-ARM CLAMPING
3	281081	1	LOCKING PIN
4	281082	1	LOCKING PIN HOUSING
5	281302	1	STEERING WELDMENT, LOWER
6	281315	1	STEERING WELDMENT, UPPER
7	281320	1	UPPER BRACKET ASSY
8	281327	4	PIVOT SHAFT, 2800
9	281328	1	SHAFT, LOWER STEERING
10	281329	1	SHAFT, MIDDLE STEERING
11	281330	1	SHAFT, UPPER STEERING
12	281331	1	ACCEL PEDAL WMT
13	281335	1	BRAKE PEDAL WMT
14	383098	2	UNIVERSAL JOINT
15	383152	1	STEERING WHEEL
16	383277	5	KEY WOODRUFF 3/16 X 3/4
17	430051	2	RETURN SPRING-3.00"
18	710153	4	SCR-MC 10-32X.63 TH ZINC
19	710961	1	SCR-SC 1/4-20 X .37
20	711374	4	NUT-NLOC 5/16-18
21	711506	4	WSR-5/6 STPL
22	711507	8	WSR-FLAT .37 X 1.12 X .06
23	711717	8	RETAINING RING- E TYPE .37
24	712102	2	BLT- SHLDR 1/2 X 1-1/2
25	712133	1	NUT, HEX JAM 7/8"-14 UNF SS
26	712310	1	WSR- FLAT .52 X .87 X .06 PL
27	762149	1	SPRING COMPRESSION
28	762281	6	BUSHING, OILITE
29	809148	6	RETAINING RING - "E" TYPE EXT .75
30	3330940	2	BEARING FLANGE 3/4 MCH
31	363-816	1	NUT NYLOC 1/2-20
32	70-516-16	4	BLT-CAR 5/16-18 X 1.00
33	748013-1	1	POTENTIOMETER BOX ASSEMBLY

LCD HOUSING ASSEMBLY



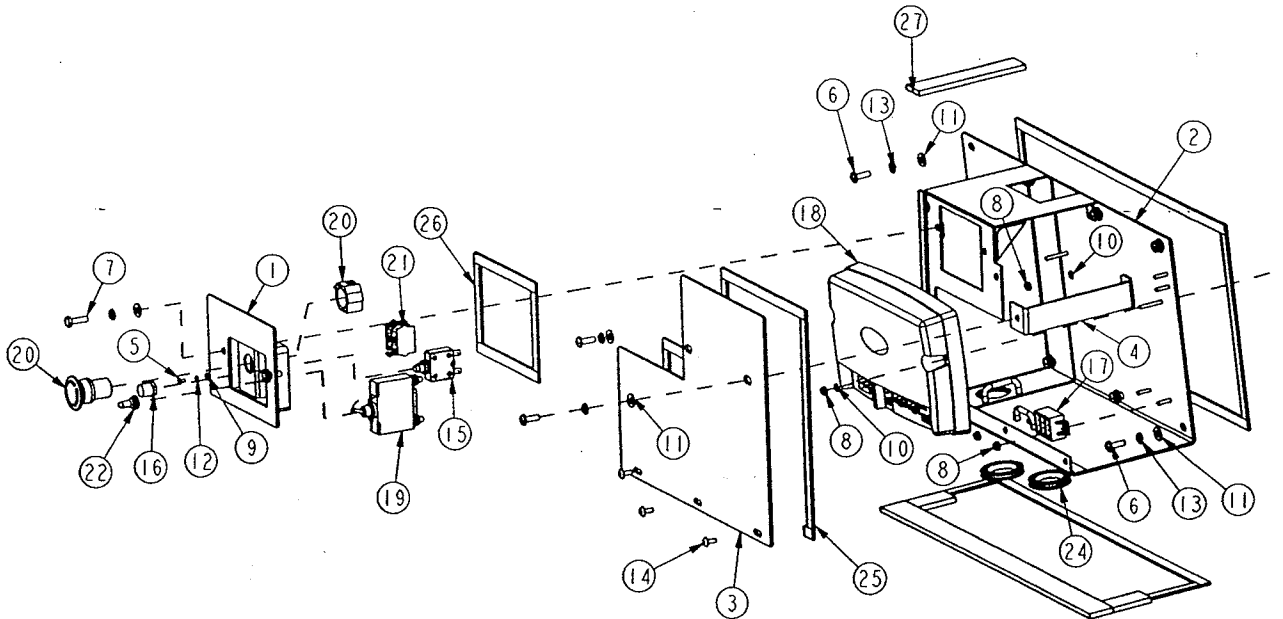
BILL OF MATERIAL			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	281321	1	UPPER BRKT WELDMT, STEERING COLUMN
2	281345	1	PIVOT ARM, SCV 28/32
3	383171	1	LOCKING PIN SHAFT
4	383172	1	LOCKING PIN HEAD
5	383211	1	COMPRESSION SPRING HOUSING
6	383221	1	COMPRESSION SPRING
7	710360	2	SCR-MC 10-32 X .37 ST PL
8	711350	2	NUT NYLOC 10-32
9	711803	1	COTTER PIN-HAIR
10	712117	1	CLEVIS PIN
11	748005	1	LCD CONTROL PANEL MODULE
12	762281	2	BUSHING, OILITE
13	830804	1	HOLE PLUG - HEYCO BLK 2633
14	832554	1	BUSHING, FLANGE
15	833629	1	MASTER LINK ASSY

SOLUTION TANK ASSEMBLY



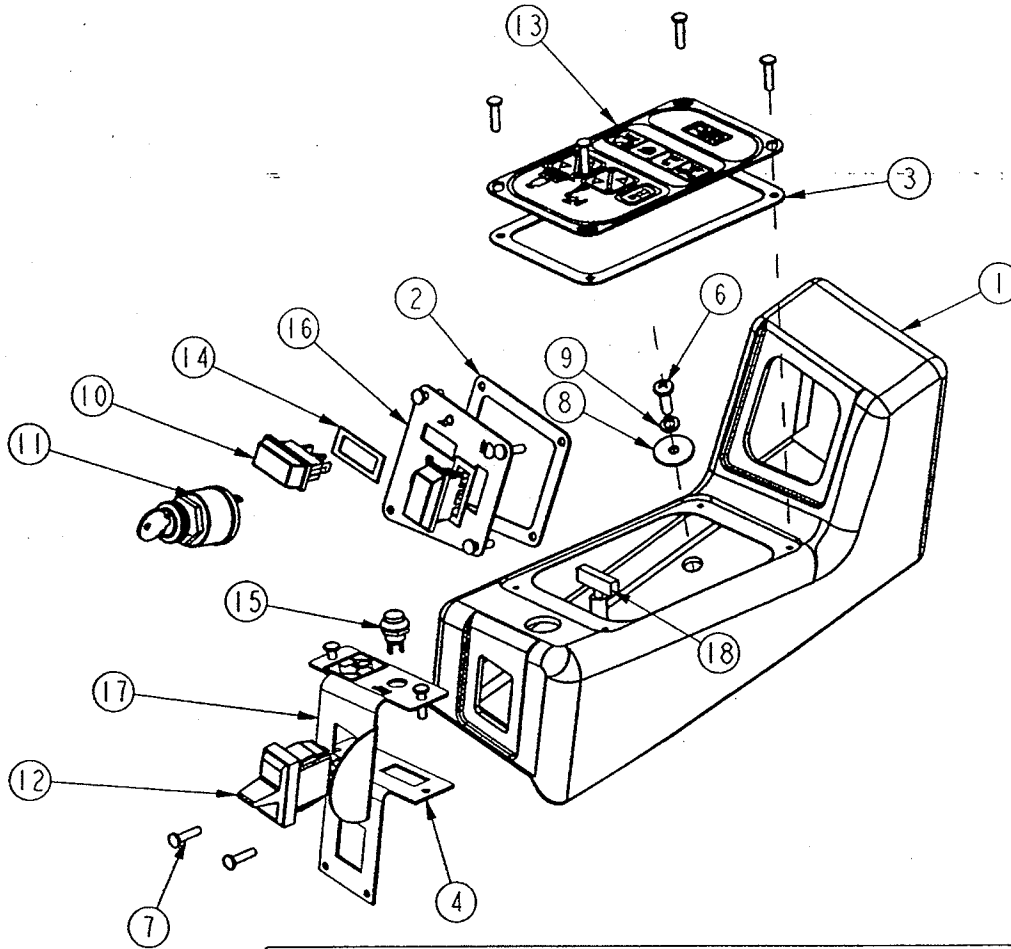
BILL OF MATERIAL			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	281085	1	ASS'Y SEAT, SUPER SUBURBAN
2	281086	1	SLIDE ASS'Y KIT
3	281363	2	SEAT GASKET - LONG
4	281364	2	SEAT GASKET - SHORT
5	281371	1	VENT PLUG
6	281376	1	28 SEAT BRACKET WMT
7	281380	1	SOLUTION TANK PLASTIC COVER
8	281381	1	SOLN TANK HINGE SUB-ASSY - RIGHT
9	281382	1	SOLN TANK HINGE SUB-ASSY -LEFT
10	281401	1	E-STOP ASS'Y
11	281407	1	ELECTRICAL PANEL ASS'Y SCV 28/32
12	711161	4	SCR HI/LO #10 X 3/4 PL
13	711241	4	SCR-HEX 3/8 -16X .75" ZP
14	711319	4	5/16-18 HEX NUT
15	711506	4	WSR-5/6 STPL
16	711545	4	WSR-HELICAL 5/16
17	711546	4	WSR-HELICAL 3/8
18	711808	1	COTTER PIN-HAIR #13
19	712301	4	WSR-FLAT .87 X .38 X .06
20	715902	1	DECAL, SCV BATTERY
21	831965	1	3/8 x 1.63" CLEVIS PIN
22	281012-1	1	SOL TANK / CONSOLE SUB-ASSY
23	281087-1	1	SWITCH, SEAT

ELECTRICAL PANEL ASSEMBLY



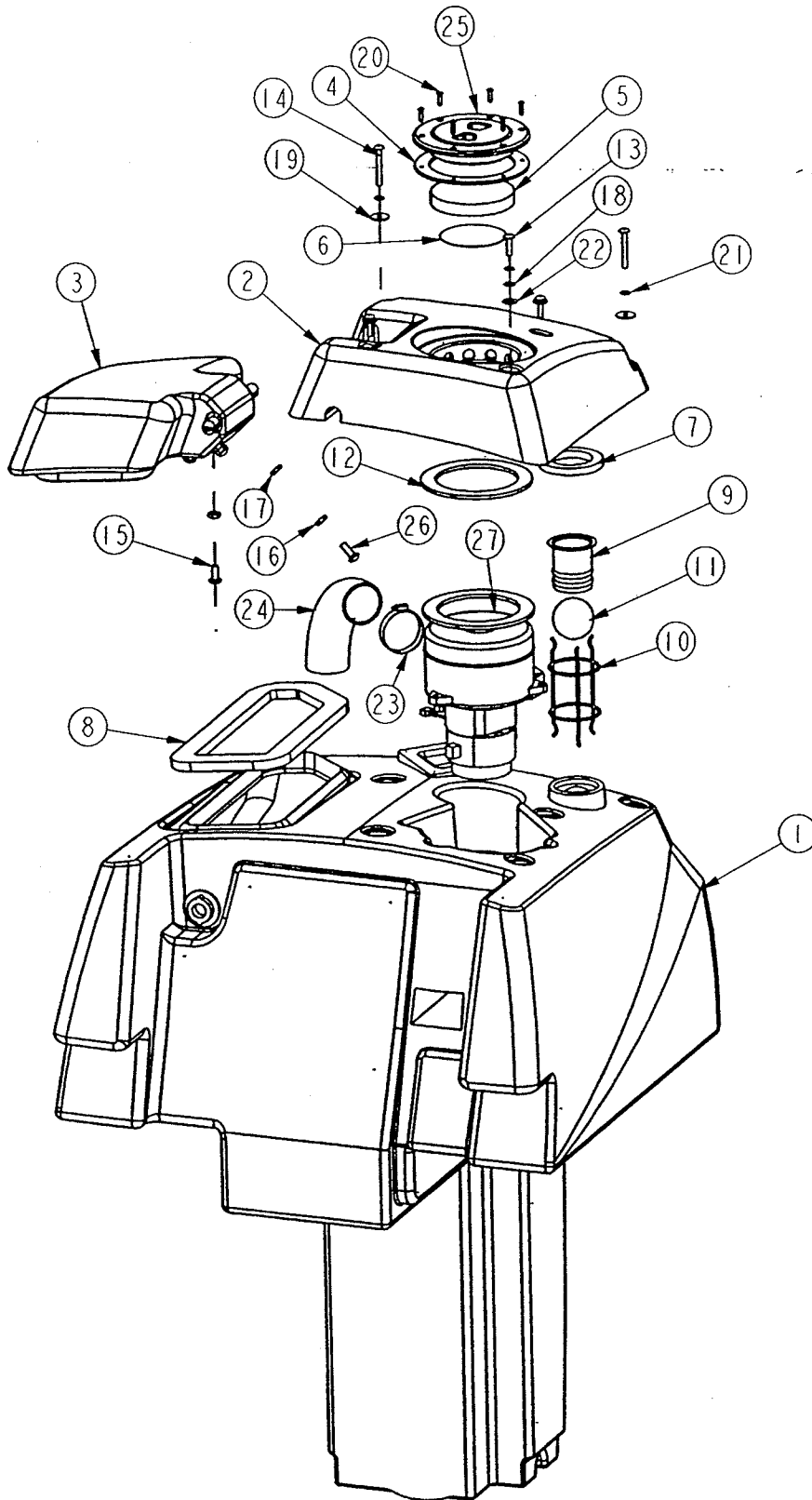
BILL OF MATERIAL			
ITEM	PART NO.	RECD	DESCRIPTION
1	281402	1	E-STOP WELDMENT
2	281408	1	ELECTRICAL PANEL WMT, 2800
3	281412	1	ELECTRICAL COVER PANEL
4	281430	1	ELECTRICAL CVR PNL SUPPORT BRKT
5	710202	1	SCR-MC 6-32 X .25 ST PL PAN HD
6	710380	10	SCR-MC 1/4-20 X .75 ST PL
7	711206	2	BLT-HH 1/4-20 X .87 ST PL
8	711372	6	NUT, HEX 8-32 NYLOC
9	711501	1	WSR-FLAT # 6
10	711502	4	WSR-FLAT # 8
11	711505	12	WSR-FLAT 1/4
12	711541	1	WSR-HELICAL #6 ST PL
13	711544	12	WSR-HELICAL 1/4
14	712822	3	SCR-MC 10-24 X .50 TH SS
15	742350	1	CIRCUIT BREAKER 6 AMP
16	742748	1	CIRCUIT BREAKER BOOT
17	743032	1	TERMINAL BLOCK EAGLE 3
18	748004	1	CONTROLLER BOARD 36VDC
19	748012	1	CIRCUIT BREAKER 100A
20	748014	1	EMBERGENCY PUSHBUTTON ACTUATOR, 2800
21	748015	1	CONTACT BLOCK, 2800
22	748032	1	CIRCUIT BREAKER, BOOT FOR 748012
23	281012-1	1	SOL TANK / CONSOLE SUB-ASSY
24	281449-EP	2	GROMMET MATERIAL, P/N 281449
25	GASKET_DOOR_1	1	830557, 11.25 FT TOTAL
26	GASKET_ESTOP_1	2	830557, 1.7 FT TOTAL
27	GASKET_E_PANEL_3	1	806006, 3FT TOTAL

CONSOLE ASSEMBLY



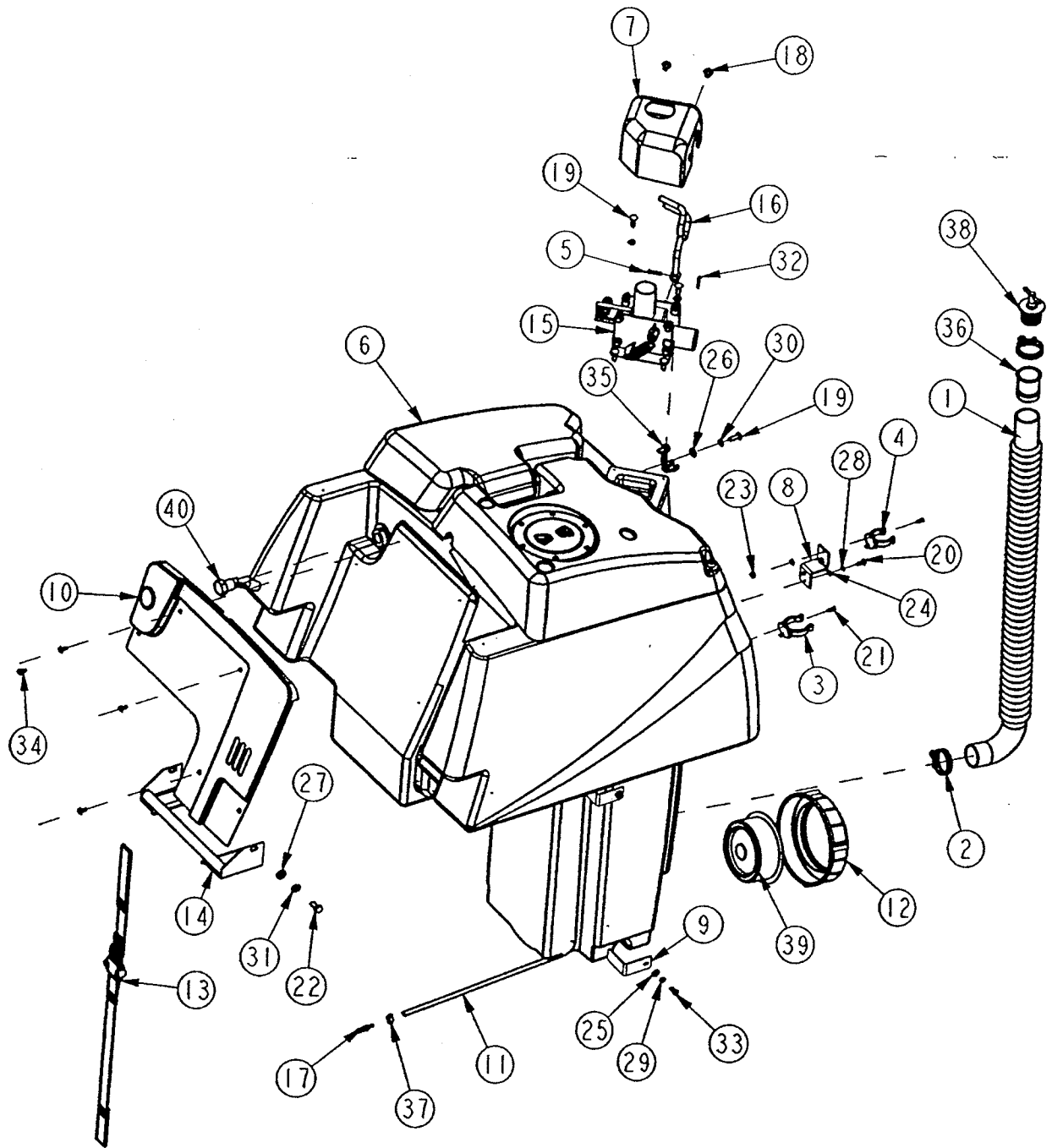
BILL OF MATERIAL 281012			
ITEM	PART NO.	REQD	DESCRIPTION
1	281005	1	SCV 28/32 CONSOLE
2	281372	1	GASKET - IGNITION SWITCH PANEL
3	281373	1	GASKET - MEMBRANE SWITCH
4	281375	1	GASKET - DIRECTION SWITCH
5	281381	1	SOLN TANK HINGE SUB-ASSY - RIGHT
6	710380	3	SCR-MC 1/4-20 X .75 ST PL
7	711161	12	SCR HI/LO #10 X 3/4 PL
8	711519	3	WSR- FLAT .25 X 1.01 X .06
9	711544	3	WSR-HELICAL 1/4
10	742716	2	SWITCH DREEFS 1 POLE ON-OFF
11	742927	1	SWITCH, KEY 2 POLE
12	748000	1	SWITCH, PADDLE ON/NONE/ON
13	748011	1	MEMBRANE KEYPAD
14	748035	2	ROCKER SWITCH GASKET
15	748047	1	HORN SWITCH, SCV 36V
16	281378SP	1	IGNITION SWITCH PANEL
17	281379SP	1	DIRECTION CONTROL PANEL
18	748011-1	1	MEMBRANE KEYPAD HARNESS

RECOVERY TANK ASSEMBLY I



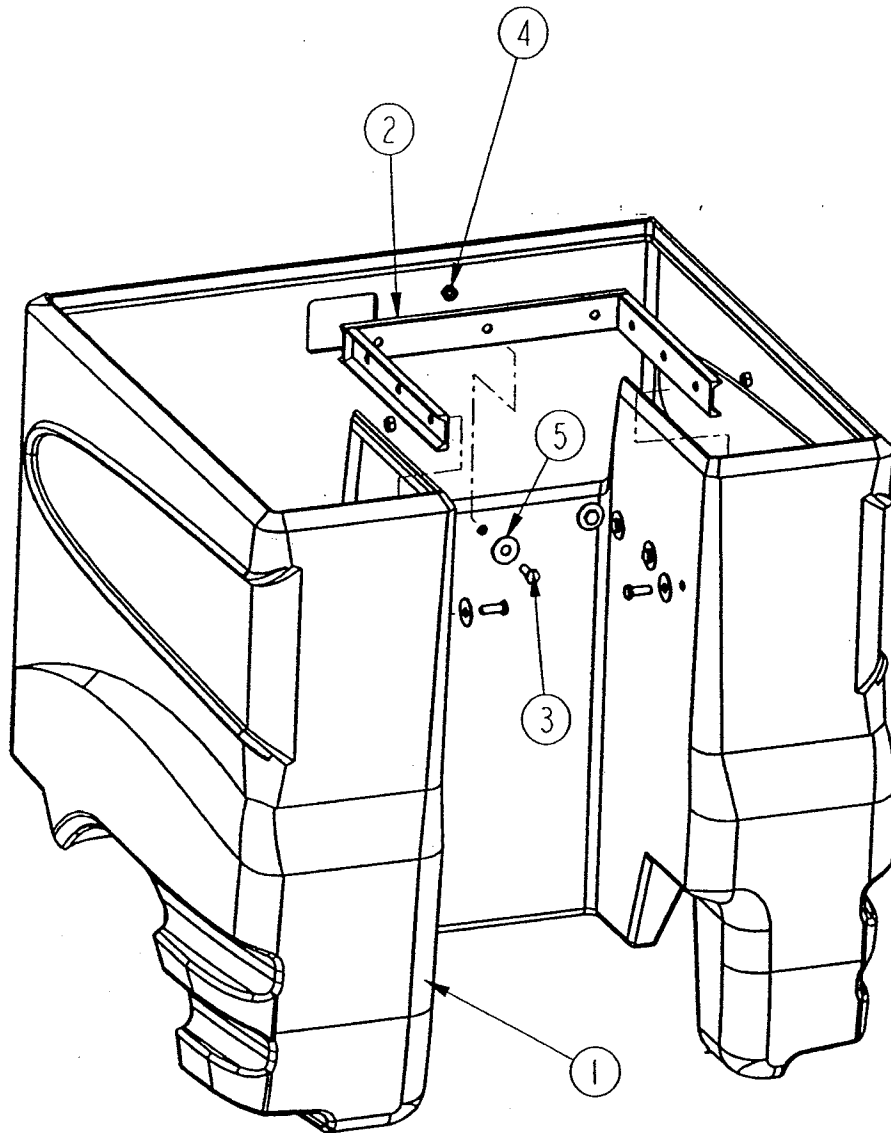
BILL OF MATERIAL 281010			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	281003	1	RECOVERY TANK - 2800
2	281006	1	LID - FIXED 2800 RECOVERY TANK
3	281007	1	LID-MOVABLE 2800 RECOVERY TANK
4	281018	1	GASKET, NEO 6.00 X 4.50 X .125
5	281055	1	VAC MOTOR FILTER
6	281056	1	VAC MOTOR INLET SCREEN
7	281073	1	INLET GASKET
8	281358	1	GASKET, MOVABLE LID - SCV
9	281439	1	SHUTOFF FLANGE TUBE
10	281440	1	FLOAT CAGE, SCV
11	281442	2	FLOAT BALL, SCV
12	380035	2	MOTOR GASKET
13	710189	3	SCR-MC 1/4-20 X 1.00 TRUSS PL SS
14	710190	2	SCR-MC 1/4-20 X 2.00 TRUSS PL SS
15	710197	2	SCR-MC 5/16-18 X .75 PHILLIPS
16	711319	5	5/16-18 HEX NUT
17	711420	1	NUT- HEX JAM 5/16-18 ST PL
18	711504	3	WSR-FLAT 1/4 ID SS
19	711519	2	WSR- FLAT .25 X 1.01 X .06
20	712516	6	SCR-BHCS #8-32 x .62 SS
21	712758	5	WSR-HELICAL 1/4 SS
22	712767	3	FLAT WASHER .406 ID X .75 OD X .
23	760859	1	CLAMP, HOSE
24	833191	1	HOSE RUBBER FLEX 2 X 9
25	3339402	1	FILL PORT ASS'Y
26	70-516-16	2	BLT-CAR 5/16-18 X 1.00
27	742772-1	1	VACUUM ASSEMBLY, SCV

RECOVERY TANK II



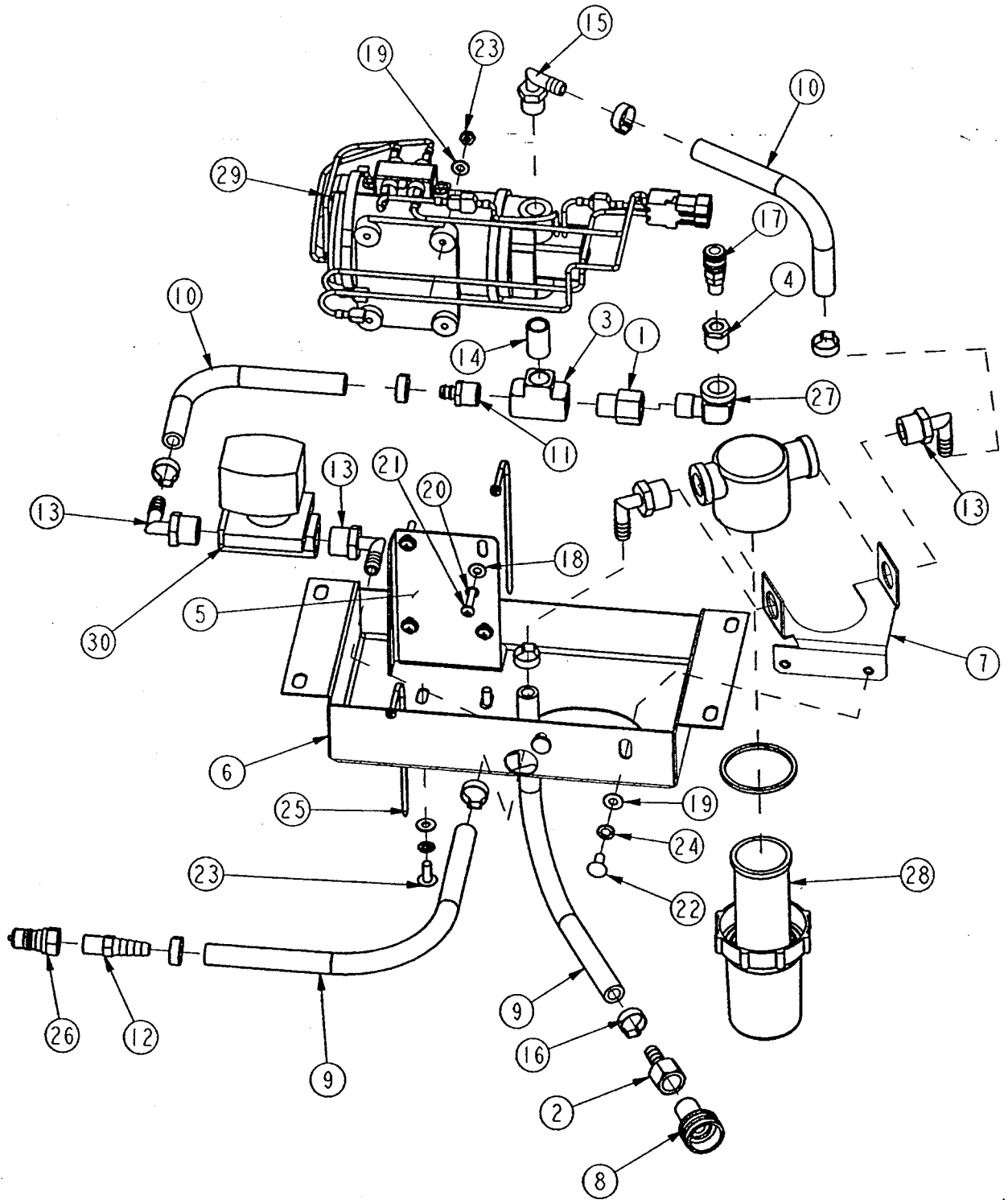
BILL OF MATERIAL 281013			
ITEM	PART NO.	REQD	DESCRIPTION
1	200198	1	DUMP HOSE
2	260203	2	WIRE GRIP HOSE CLAMP
3	260579	1	TOOL CLIP, 1.5" HOSE
4	270161	1	TOOL CLIP
5	270164	1	CLEVIS PIN, .188 X .875
6	281010	1	RECOVERY TANK / LID SUB-ASSEMBLY
7	281025	1	DIVERTER COVER
8	281070	1	TOOL CLIP BRACKET
9	281076	3	2800 REC TANK BRACKET
10	281099	1	WIRE COVER
11	281355	1	SOLUTION FEED HOSE, OFF AISLE
12	281432	1	CAP 6", CLEAN OUT SCV
13	281433	1	SAFETY STRAP, REC TANK
14	281437	1	STRAP HOLDER WMT
15	281801	1	DIVERTER ASSY, 2800
16	281806	1	DIVERTER HANDLE WMT, 2800
17	450279	1	Q.C. COUPLING NIPPLE (MALE X 1/8 BARB)
18	710178	3	SCR-MC 1/4-20 X .50 TRUSS STPL
19	710180	6	SCR-MC 1/4-20X.75 TR HD
20	710329	2	SCR-MC 8-32 X .50 ST PL - ROUND HEAD
21	710530	4	SCR-MC 8-32 X .50 BR
22	711227	2	BLT-HH 5/16-18 X .62 ST PL
23	711372	2	NUT, HEX 8-32 NYLOC
24	711502	4	WSR-FLAT # 8
25	711503	3	WSR, FLAT#10
26	711505	2	WSR-FLAT 1/4
27	711506	2	WSR-5/6 STPL
28	711542	2	WSR-HELICAL #8
29	711543	3	WSR - HELICAL #10
30	711544	6	WSR-HELICAL 1/4
31	711545	2	WSR-HELICAL 5/16
32	711803	1	COTTER PIN-HAIR
33	712811	3	SCR-MC 10-24 X .50 ST PL
34	712822	5	SCR-MC 10-24 X .50 TH SS
35	760286	1	HOOK, WIRE FORMED
36	760343	1	TUBE, HOSE - 24/32B
37	830082	2	HOSE CLAMP 3/8
38	833316	1	DRAIN PLUG
39	281444-1	1	STOPPER PLUG ASSY
40	742708-3	1	FLOAT SWITCH VACUUM WITH TERMINAL

BATTERY BOX ASSEMBLY



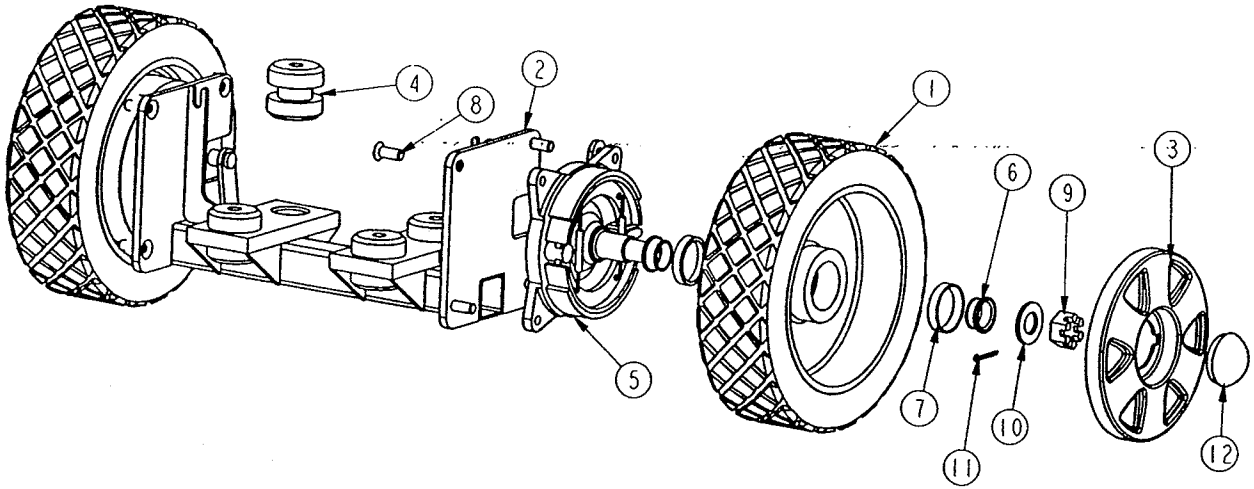
BILL OF MATERIAL 281014			
ITEM	PART NO.	REQD	DESCRIPTION
1	281004	1	BATTERY TRAY - 2800
2	281059	1	BATTERY BOX STIFFENER WM'T
3	711229	9	BLT-HH 5/16 -18 - .875
4	711374	9	NUT-NLOC 5/16-18
5	711507	9	WSR-FLAT .37 X 1.12 X .06

PUMP ASSEMBLY



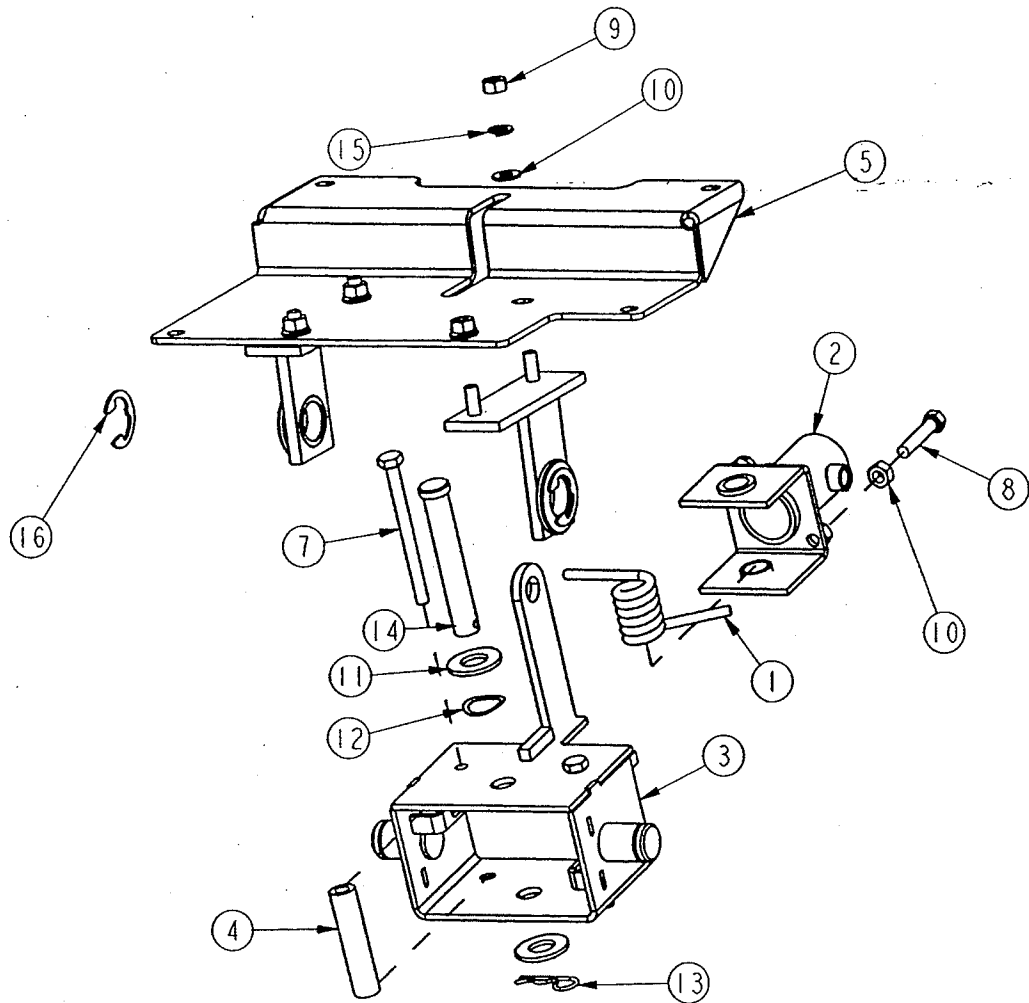
BILL OF MATERIAL 281098			
ITEM	PART NO.	REQD	DESCRIPTION
1	210409	1	FITTING ADAPTOR 3/8MPTx38/FPT BR
2	210410	1	FITTING BRASS 3/8" FPT X 3/8" BARB
3	281090	1	FITTING BRASS 3/8" FPT TEE
4	281091	1	FITTING 3/8MPTx1/8 FPT REDUCER
5	281368	1	PUMP MOUNT PLATE
6	281369	1	PUMP SUPPORT PLATE
7	281388	1	PUMP MTG PLATE
8	281425	1	SWIVEL CONNECTOR - 3/4" GHT X 3/8" MPT
9	320251	2	HOSE 3/8 x 12 WIRE REINFORCED
10	320254	2	HOSE 3/8 x 9.00" WIRE REINFORCED
11	320265	1	FITTING DUBL 3/8HBx3/8MPT
12	342435	1	FITTING 1/4MPTx3/8HB BRASS
13	383327	4	ELBOW 1/2 MPT X 3/8 BARB
14	383332	1	FITTING BRASS 3/8 NIPPLE
15	450040	1	FITTING 90 3/8 MPT X 3/8 BARB
16	450076	8	CRIMP CLAMP SS 185R
17	450221	1	O.C. COUPLING (FEMALE)
18	711503	8	WSR, FLAT#10
19	711504	4	WSR-FLAT 1/4 ID SS
20	711553	4	WSR- INTERNAL LOCK #10
21	712531	4	SCR-MC 10-24 X 1.00 SS
22	712565	4	SCR-MC 1/4-20X.63 SS TR HD
23	712638	4	NUT, HEX 10-24 SS NYLOC
24	712758	4	WSR-HELICAL 1/4 SS
25	828062	2	CABLE TIE .05 x .14 x 8"
26	828368	1	MALE COUPLER
27	830062	1	FITTING 90 STREET ELBOW 3/8x3/8
28	3323501	1	STRAINER-IN-LINE SOLUTION TC/1
29	742709-2	1	PUMP ASSEMBLY-SCV
30	742718-1	1	SOLENOID VALVE 36V

REAR AXLE ASSEMBLY



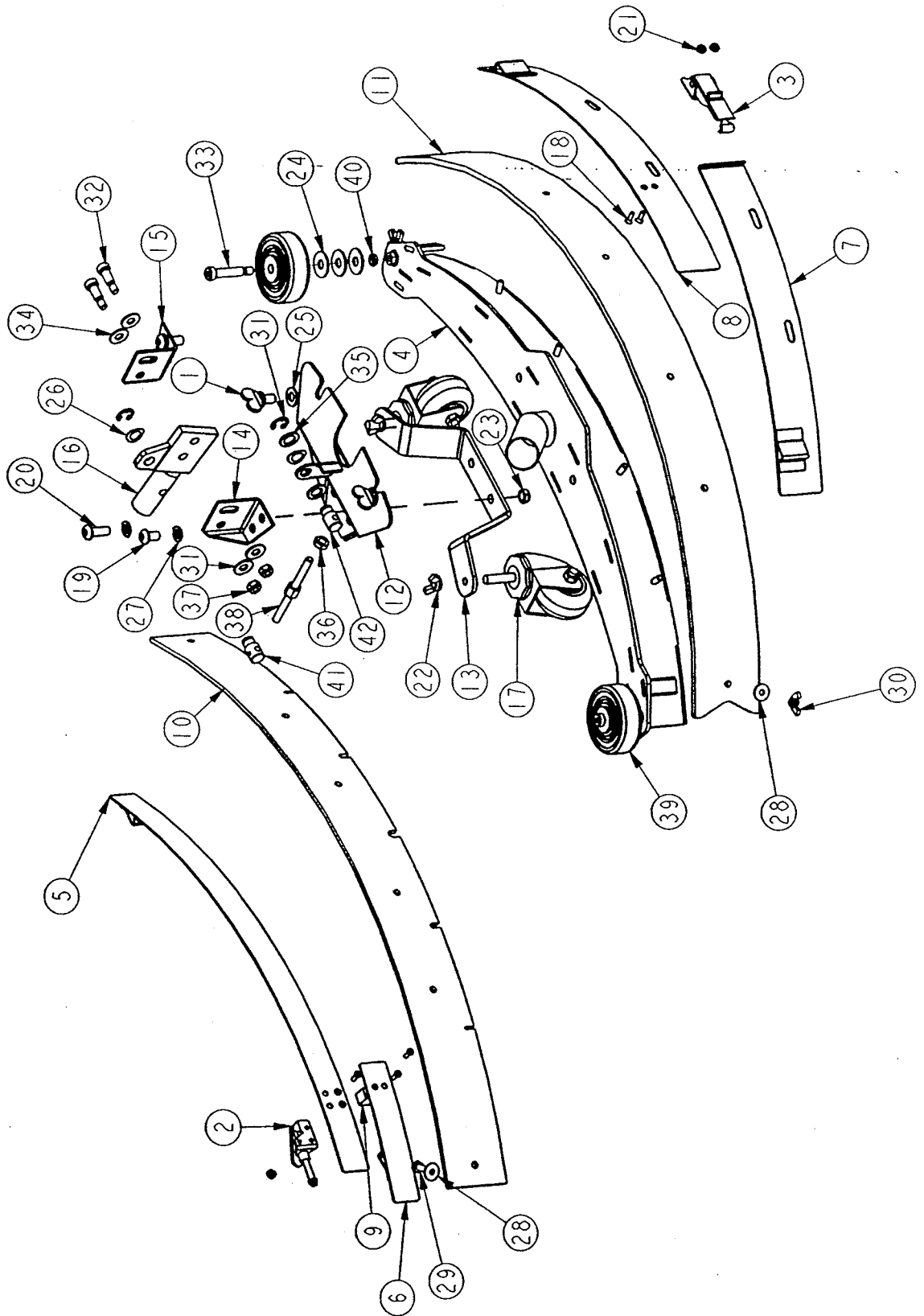
BILL OF MATERIAL 281201			
ITEM	PART NO.	REQT	DESCRIPTION
1	281031	2	REAR WHEEL 13.75 OD SOFT RIDE
2	281202	1	REAR AXLE WMT
3	281212	2	HUB CAP
4	281213	4	RING & BUSHING ISOLATOR
5	281443	2	DRUM BRAKE
6	383194	4	BEARING CONE
7	383195	4	BEARING CUP
8	711169	8	SCR-1/2-20 X 1.25 SOCKET FH W/ PATCH
9	711450	2	NUT-SLOTTED, 1-14 UNS
10	711514	2	WSR-FT 1.0 ID X 2.0 OD
11	380-632-20	2	3/16 COTTER PIN
12	383241PTD	2	GREASE CAP WHEEL-PAINTED

SQUEEGEE MECHANISM ASSEMBLY



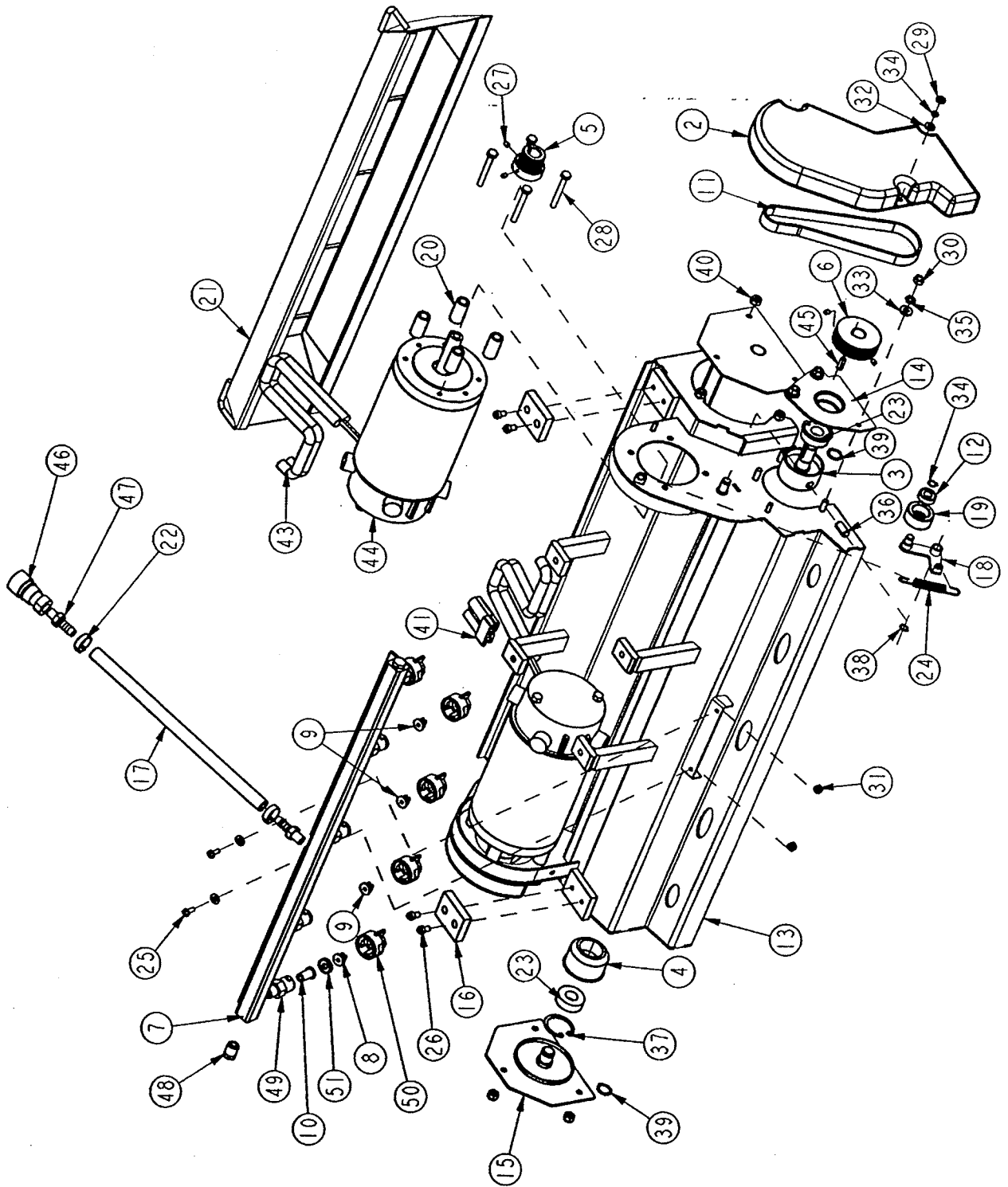
BILL OF MATERIAL 281702			
ITEM	PART NO.	REQD	DESCRIPTION
1	281064	1	TORSION SPRING
2	281703	1	SQUEEGEE YOKE SUBASSEMBLY
3	281706	1	SQUEEGEE YOKE BRACKET WELDMENT SUB-ASSEMBLY
4	281715	2	MECHANISM STOP TUBE
5	281717	1	SQUEEGEE MECHANISM ATTACHMENT PLATE
6	281730	2	SQUEEGEE MECHANISM ATTACHM'T BRKT ASSY
7	710593	2	SCR-MC 1/4-20X3.00 ST PL HH
8	711210	2	BLT-HH 1/4-20 X 1.25 STPL
9	711316	6	NUT-HEX 1/4-20 ST PL
10	711504	4	WSR-FLAT 1/4 ID SS
11	711509	2	WSR-FLAT 1/2 (.54X1.082X.087)
12	711525	1	WSR WAVE .65 x .86 x .01
13	711808	1	COTTER PIN-HAIR #13
14	712134	1	CLEVIS PIN, 1/2 x 3.00
15	712758	4	WSR-HELICAL 1/4 SS
16	809148	2	RETAINING RING - "E" TYPE EXT .75

REAR SQUEEGEE ASSEMBLY



BILL OF MATERIAL 281701			
ITEM	PART NO.	REQD	DESCRIPTION
1	260267	2	WING BOLT 3/8-16 X .62 ST PL
2	281074	1	SQUEEGEE TOGGLE CLAMP, 2800
3	281075	1	SQUEEGEE LATCH, 2800
4	281721	1	SQUEEGEE WMT ASS'Y, 2800
5	281731	1	STRAP - FRONT CLAMP ASSY
6	281733	1	STRAP - FRONT STOP ASSY
7	281735	1	STRAP - CATCH ASSY
8	281737	1	STRAP - REAR LATCH ASSY
9	281740	1	STOP BAR
10	281741	1	FRONT BLADE, SQUEEGEE GUM RUBBER
11	281742	1	REAR BLADE, SQUEEGEE GUM RUBBER
12	281745	1	SQUEEGEE MOUNT BRACKET WMT
13	281749	1	CASTER SUPPORT BRACKET
14	281755	1	SQUEEGEE ROD MOUNT BRACKET LEFT
15	281756	1	SQUEEGEE ROD MOUNT BRACKET RIGHT
16	281757	1	SQUEEGEE ROD MOUNT SUB-ASSEMBLY
17	430325	2	CASTER WHEEL 3/8"-16 X 1.500
18	710530	7	SCR-MC 8-32 X .50 BR
19	710985	2	SCR-SC 3/8-16 X .62 ST PL
20	710986	2	SCR-SC 3/8-16 X .87 ST PL
21	711026	5	NUT, HEX 8-32 NYLOC SS
22	711367	2	NUT- WING 3/8-16 ST PL
23	711375	2	NUT-NYLOC 3/8-16 X 1/2 NUT
24	711507	6	WSR-FLAT .37 X 1.12 X .06
25	711515	2	WSR-FLAT .406 X .812 X .0625
26	711524	2	WSR-WAVE .52 X .87 X .01
27	711546	4	WSR-HELICAL 3/8
28	711550	4	WSR NYLON .25 ID X .75 OD
29	711560	2	SCREW-HH 1/4-20X1.00 NYLON
30	711563	2	NUT- WING 1/4-20 NYLON
31	711713	2	RETAINING RING - "E" TYPE EXT .500
32	712081	2	SHOULDER BLT 3/8 X .75
33	712091	2	SHOULDER BLT 3/8 X 1.50
34	712301	4	WSR-FLAT .87 X .38 X .06
35	712310	2	WSR- FLAT .52 X .87 X .06 PL
36	712680	1	NUT-HEX 5/16-18 SS
37	712683	2	NUT, HEX 5/16-18 NYLOC SS
38	750689	1	ADJUSTMENT STUD
39	808829	2	WHEEL, TRUCK
40	832015	2	SPACER .38 X .50 X .140
41	762256PLT	1	NUT, ADJUSTING (LH)
42	762257PLT	1	NUT, ADJUSTING (RH)

28" CYLINDRICAL SCRUB DECK ASSEMBLY

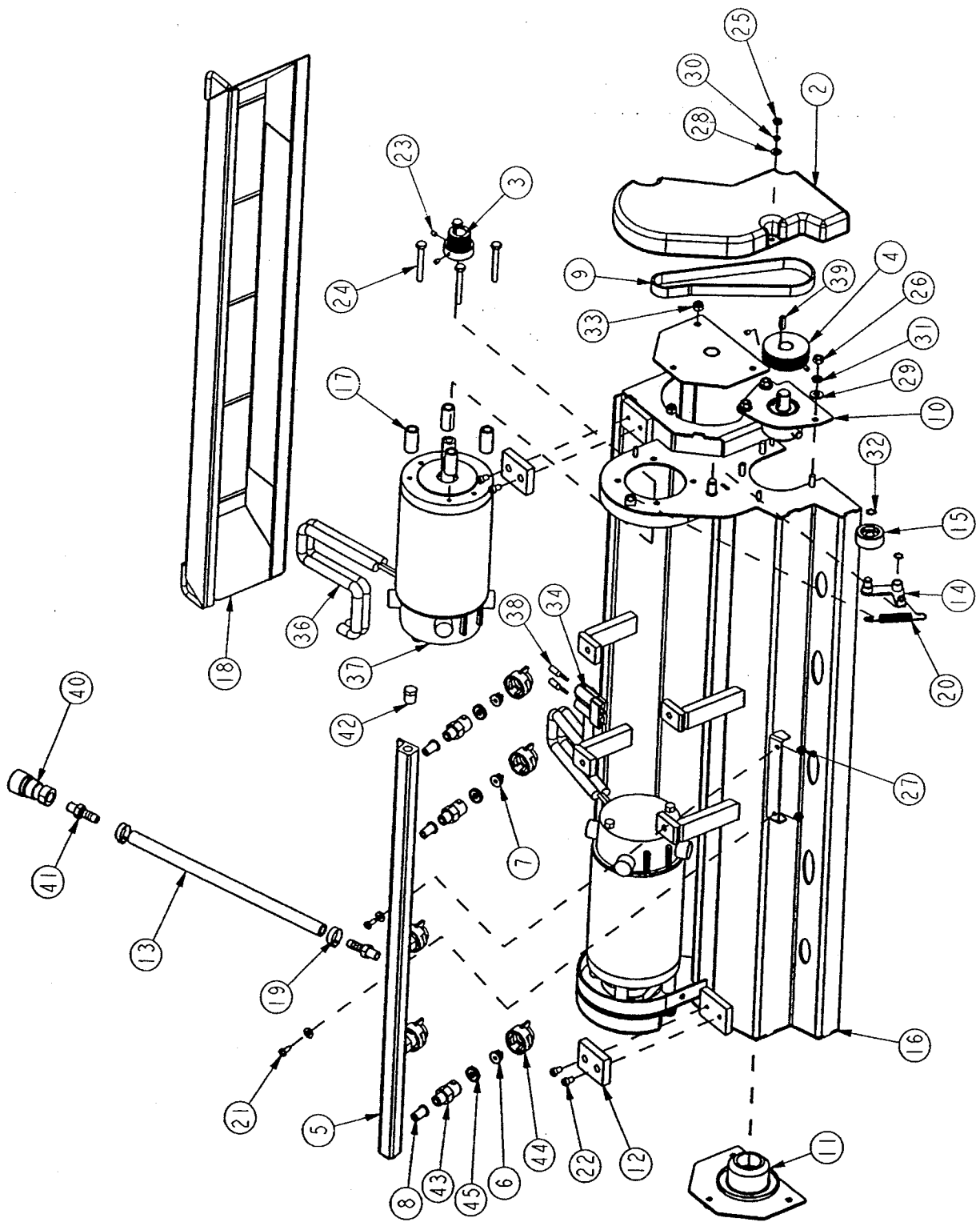


BILL OF MATERIAL 281501

ITEM	PART NO.	REQD	DESCRIPTION
1	000730	1	THD SEAL L567-47/LH150
2	281023	2	BELT COVER, CYLINDRICAL SCRUBDECK
3	281034	2	DRIVE HUB, CYLINDRICAL SCRUBDECK
4	281035	2	IDLE HUB, CYLINDRICAL SCRUBDECK
5	281036	2	OFFSET PULLEY POLY V
6	281037	2	DRIVEN PULLEY
7	281038	1	SPRAY BAR
8	281039	2	SPRAY TIP 6503
9	281040	3	SPRAY TIP 11005
10	281041	5	CHECK VALVE
11	281053	2	J BELT (POLY V) 18"
12	281058	2	BEARING 3/8" RADIAL
13	281502	1	CYLINDRICAL SCRUBDECK WELDMENT
14	281505	2	BRUSH DRIVE HUB WMT
15	281512	2	IDLE SHAFT WMT
16	281515	2	WEAR PLATE
17	281517	1	SOL FEED HOSE, 28" CYL DECK
18	281544	2	TENSIONER ARM WELDMT
19	281548	2	BELT IDLER
20	281598	8	MOTOR STANDOFF - CYL SCRUB DECK
21	281901	1	DEBRIS BOX WMT, CYLINDRICAL SCRUBDECK
22	383347	2	CRIMP CLAMP 1/2 HOSE SS 185R
23	383582	4	BALL BEARING, RADIAL 5/8"
24	430051	2	RETURN SPRING-3.00"
25	710355	2	SCR-MC 10-32 X .50 ST PL - ROUND HEAD
26	710961	4	SCR-SC 1/4-20 X .37
27	711003	8	SCR-SK 10-32 x .25
28	711214	8	BLT-HH 1/4-20 X 2.00
29	711310	6	NUT, HEX 10-32 ST PL
30	711316	6	NUT-HEX 1/4-20 ST PL
31	711350	2	NUT NYLOC 10-32
32	711503	8	WSR, FLAT#10
33	711505	6	WSR-FLAT 1/4
34	711543	6	WSR - HELICAL #10
35	711544	6	WSR-HELICAL 1/4
36	711676	4	ROLL PIN, 3/8 x 3/4
37	711701	4	RETAINING RING, INT 1.37
38	711724	3	3/8" RETAINING RING, EXTERNAL
39	711725	4	5/8" RETAINING RING, EXTERNAL
40	712667	6	NUT, HEX 1/4-20 NYLOC SS
41	740097	1	CB50 RED HOUSING ONLY
42	740099	8	CABLE TIE - SMALL
43	741231	4	CONDUIT 1/4IN DIA
44	748002	2	MOTOR 3/4 HP, 36V, 1800RPM
45	760043	2	KEY, 3/16 X .675 L
46	828370	1	1/4 NPT SOCKET FEMALE END COUPLI
47	828952	2	FITTING PP 1/4" MPT X 3/8" HOSE BARB
48	829619	2	END PLUG
49	833140	5	BODY INLET CONNECTOR
50	833141	5	CAP
51	833142	5	GASKET CAP

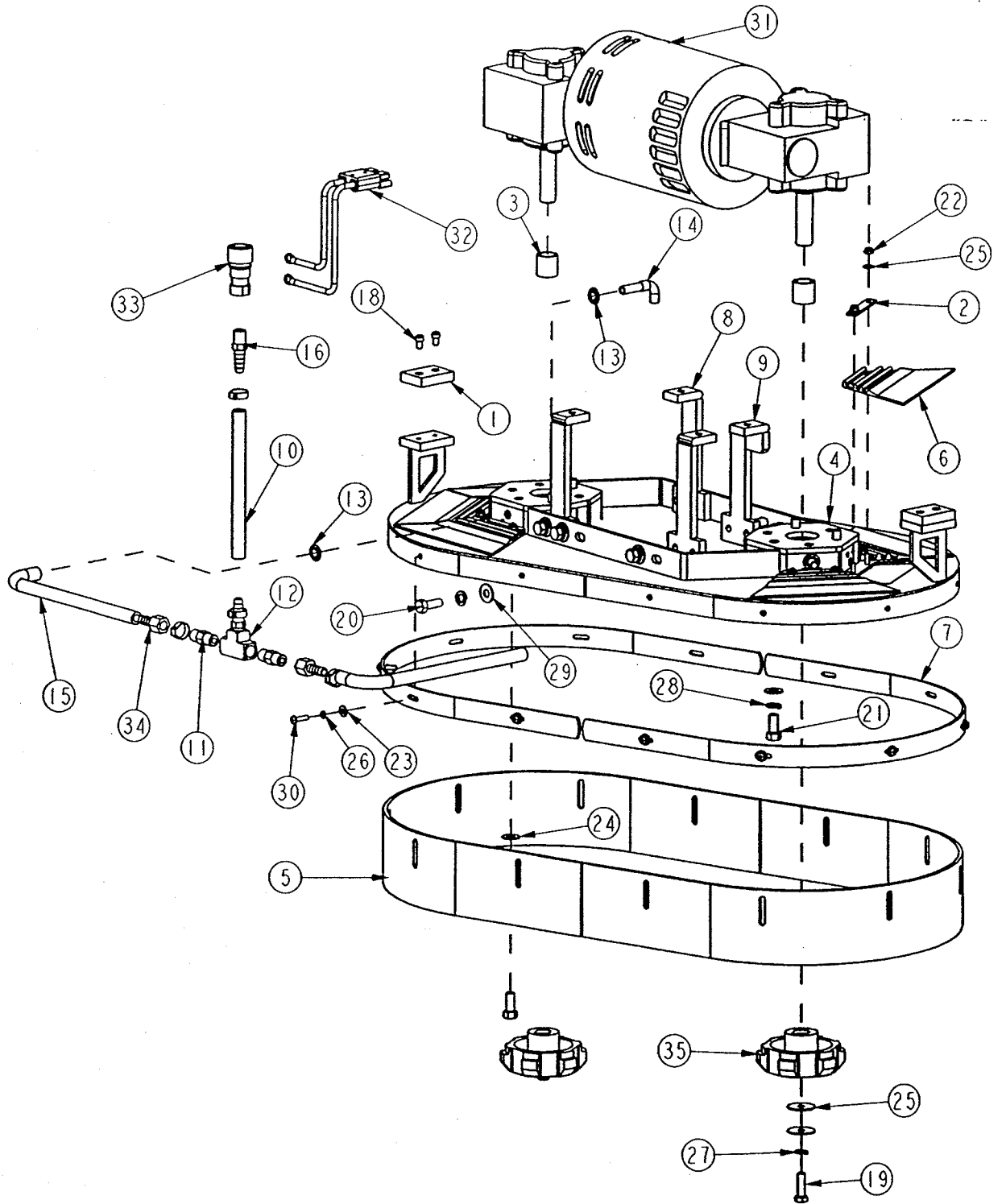
BILL OF MATERIAL 281601			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	281515	2	WEAR PLATE
2	281610	6	STRAP, KEEPER
3	281611	2	HUB-SCRUB SPACER TUBE
4	281612	1	DISK SCRUBDECK WMT, 28"
5	281613	2	SKIRT, 28" DISK
6	281614	6	FLAP, DISK
7	281615	2	STRAP, DISK
8	281616	3	DISK MTG BRKT WMT
9	281617	1	DISK OFFSET MTG BRKT WMT
10	281624	1	SOL. FEED HOSE - CYL DECK - MID
11	281625	2	CHECK VALVE, 5 PSI - INLINE
12	281626	1	FITTING BRASS TEE 1/4 FPT X 3
13	281633	4	SPEED NUT - 3/8"
14	281634	2	DISK SOLUTION FEED ASSY
15	281637	2	SOL. FEED END HOSE
16	342435	2	FITTING 1/4MPTx3/8HB BRASS
17	450076	4	CRIMP CLAMP SS 185R
18	710961	4	SCR-SC 1/4-20 X .37
19	711231	2	BLT-HH 5/16-18X1.25 ST PL
20	711242	8	SCR-HEX 3/8 -16X1.00 ZP
21	711246	6	BLT-HH 3/8-16 X .87 ST PL
22	711350	12	NUT NYLOC 10-32
23	711503	24	WSR, FLAT#10
24	711515	6	WSR-FLAT .406 X .812 X .0625
25	711516	4	WSR- FLAT .31 X 1.25 X .05
26	711543	12	WSR - HELICAL #10
27	711545	2	WSR-HELICAL 5/16
28	711546	14	WSR-HELICAL 3/8
29	712301	8	WSR-FLAT .87 X .38 X .06
30	712813	12	SCR-MC 10-24 X .75 STPL
31	748003	1	DUAL RIGHT ANGLE DRIVE, 28"
32	748077	1	WIRE ASSY, BRUSH DECK DISK
33	828370	1	1/4 NPT SOCKET FEMALE END COUPLI
34	833473	2	FITTING BRASS 1/4 FPT - 3/8 HOSE
35	3312402	2	HUB-SCRUB BRUSH DRIVE

32" CYLINDRICAL SCRUB DECK ASSEMBLY



BILL OF MATERIAL			
ITEM	PART NO.	QTY	DESCRIPTION
1	000730	1	THD SEAL L567-47/LH150
2	281023	2	BELT COVER, CYLINDRICAL SCRUBDECK
3	281036	2	OFFSET PULLEY POLY V
4	281037	2	DRIVEN PULLEY
5	281038	1	SPRAY BAR
6	281039	2	SPRAY TIP 6503
7	281040	3	SPRAY TIP 11005
8	281041	5	CHECK VALVE
9	281053	2	J BELT (POLY V) 18"
10	281503	2	BRUSH DRIVE HUB ASSY
11	281504	2	IDLE SHAFT ASSY, CYLINDRICAL SCRUBDECK
12	281515	2	WEAR PLATE
13	281517	1	SOL FEED HOSE, 28" CYL DECK
14	281544	2	TENSIONER ARM WELDMT
15	281547	2	IDLER SUB ASSY
16	281552	1	CYLINDRICAL SCRUBDECK WELDMENT, 32"
17	281598	8	MOTOR STANDOFF - CYL SCRUB DECK
18	281906	1	DEBRIS BOX WMT, CYLINDRICAL SCRUBDECK 32"
19	383347	2	CRIMP CLAMP 1/2 HOSE SS 185R
20	430051	2	RETURN SPRING-3.00"
21	710355	2	SCR-MC 10-32 X .50 ST PL - ROUND HEAD
22	710961	4	SCR-SC 1/4-20 X .37
23	711003	8	SCR-SK 10-32 x .25
24	711214	8	BLT-HH 1/4-20 X 2.00
25	711310	6	NUT, HEX 10-32 ST PL
26	711316	6	NUT-HEX 1/4-20 ST PL
27	711350	2	NUT NYLOC 10-32
28	711503	8	WSR, FLAT#10
29	711505	6	WSR-FLAT 1/4
30	711543	6	WSR - HELICAL #10
31	711544	6	WSR-HELICAL 1/4
32	711724	3	3/8" RETAINING RING, EXTERNAL
33	712667	6	NUT, HEX 1/4-20 NYLOC SS
34	740097	1	CB50 RED HOUSING ONLY
35	740099	8	CABLE TIE - SMALL
36	741231	4	CONDUIT 1/4IN DIA
37	748002	2	MOTOR 3/4 HP, 36V, 1800RPM
38	748045	2	ANDERSON PIN 8G
39	760043	2	KEY, 3/16 X .675 L
40	828370	1	1/4 NPT SOCKET FEMALE END COUPL1
41	828952	2	FITTING PP 1/4" MPT X 3/8" HOSE BARB
42	829619	2	END PLUG
43	833140	5	BODY INLET CONNECTOR
44	833141	5	CAP
45	833142	5	GASKET CAP

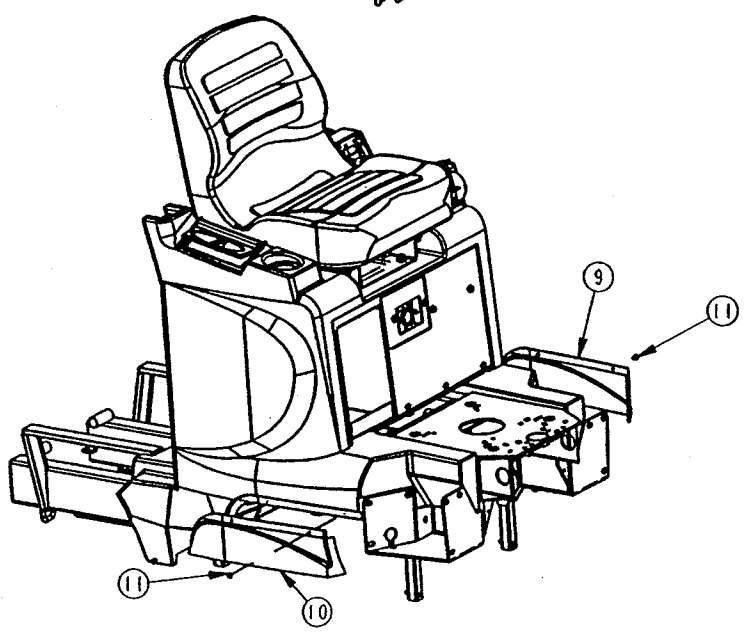
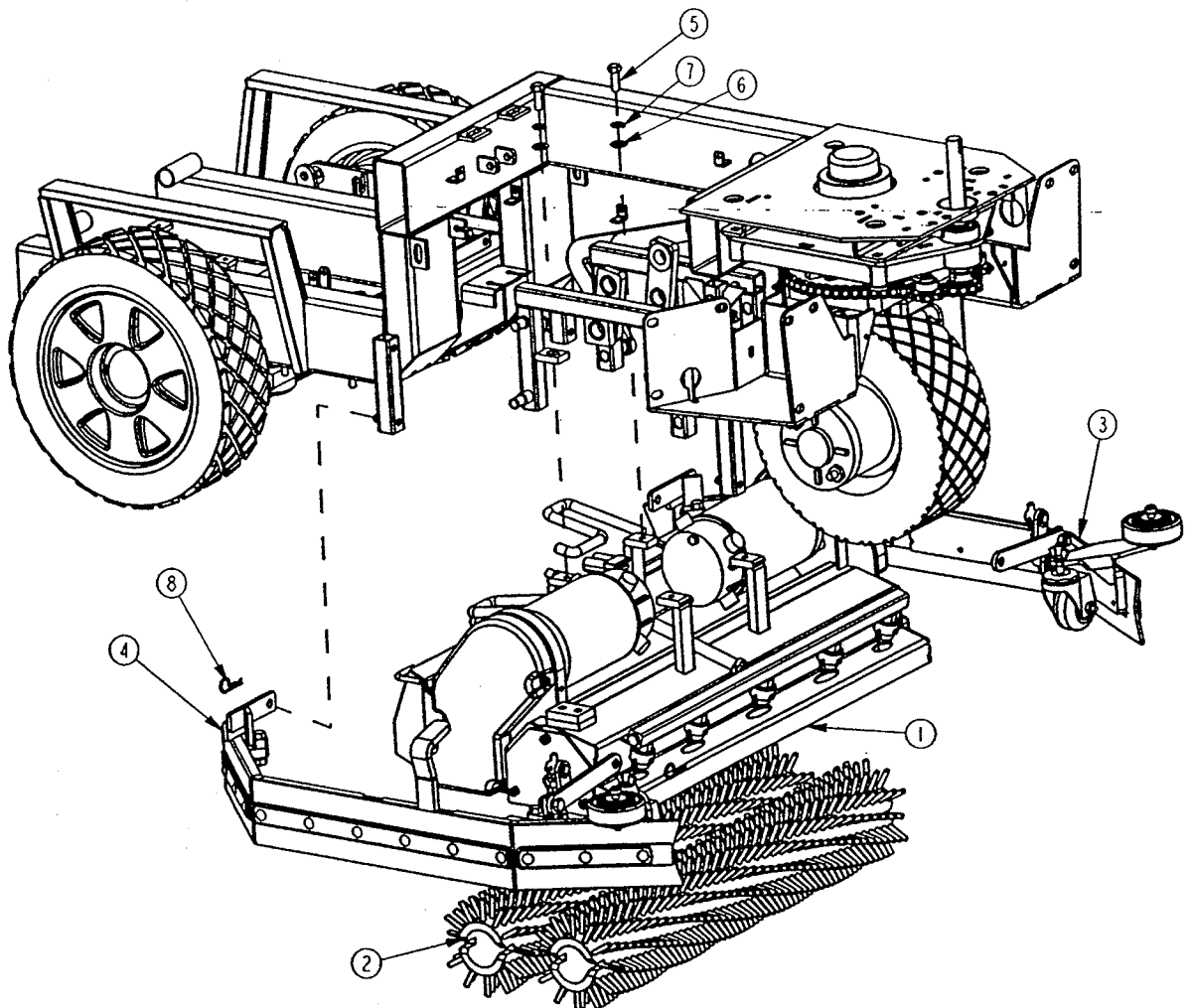
32" DISC SCRUB DECK ASSEMBLY



BILL OF MATERIAL 281601

ITEM	PART NO.	REQ'D	DESCRIPTION
1	281515	2	WEAR PLATE
2	281610	6	STRAP, KEEPER
3	281611	2	HUB-SCRUB SPACER TUBE
4	281612	1	DISK SCRUBDECK WMT, 28"
5	281613	2	SKIRT, 28" DISK
6	281614	6	FLAP, DISK
7	281615	2	STRAP, DISK
8	281616	3	DISK MTG BRKT WMT
9	281617	1	DISK OFFSET MTG BRKT WMT
10	281624	1	SOL. FEED HOSE - CYL DECK - MID
11	281625	2	CHECK VALVE, 5 PSI - INLINE
12	281626	1	FITTING BRASS TEE 1/4 FPT X 3
13	281633	4	SPEED NUT - 3/8"
14	281634	2	DISK SOLUTION FEED ASSY
15	281637	2	SOL. FEED END HOSE
16	342435	2	FITTING 1/4MPTx3/8HB BRASS
17	450076	4	CRIMP CLAMP SS 185R
18	710961	4	SCR-SC 1/4-20 X .37
19	711231	2	BLT-HH 5/16-18X1.25 ST PL
20	711242	8	BLT-HEX 3/8 -16X1.00 ZP
21	711246	6	BLT-HH 3/8-16 X .87 ST PL
22	711350	12	NUT NYLOC 10-32
23	711503	24	WSR, FLAT#10
24	711515	6	WSR-FLAT .406 X .812 X .0625
25	711516	4	WSR- FLAT .31 X 1.25 X .05
26	711543	12	WSR - HELICAL #10
27	711545	2	WSR-HELICAL 5/16
28	711546	14	WSR-HELICAL 3/8
29	712301	8	WSR-FLAT .87 X .38 X .06
30	712813	12	SCR-MC 10-24 X .75 STPL
31	748003	1	DUAL RIGHT ANGLE DRIVE, 28"
32	748077	1	WIRE ASSY, BRUSH DECK DISK
33	828370	1	1/4 NPT SOCKET FEMALE END COUPLI
34	833473	2	FITTING BRASS 1/4 FPT - 3/8 HOSE
35	3312402	2	HUB-SCRUB BRUSH DRIVE

CYLINDRICAL DECK AND SIDE SQUEEGEE MOUNTING



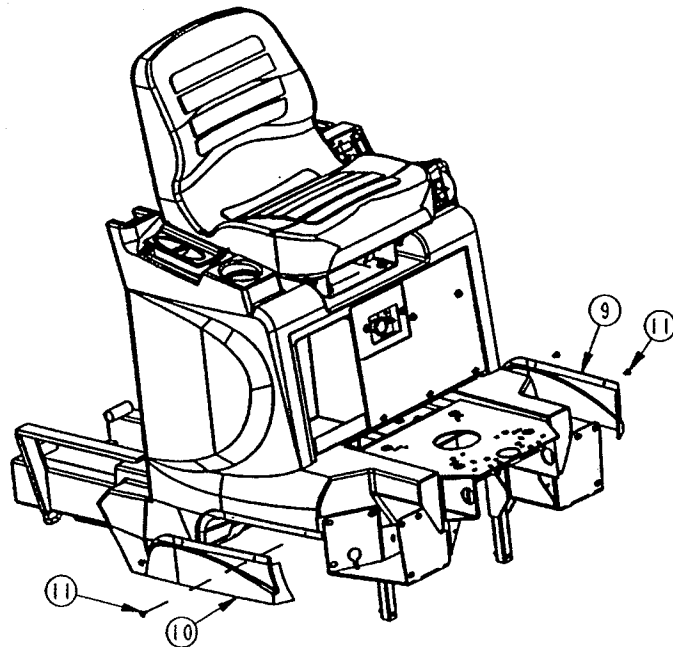
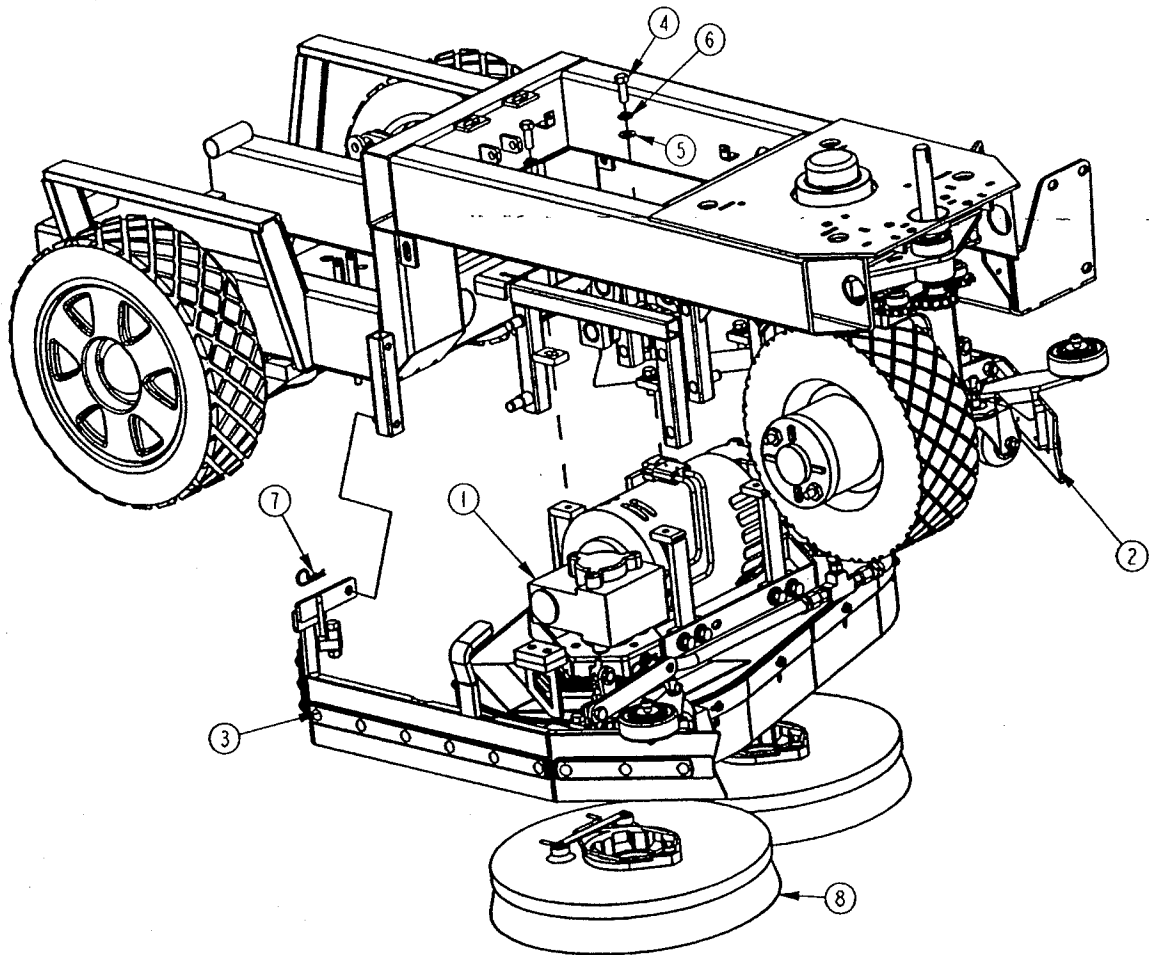
SC28000QP (28" CYLINDRICAL)

BILL OF MATERIAL			
ITEM	PART NO.	REQD	DESCRIPTION
1	281501	1	CYLINDRICAL SCRUBDECK ASSY, 28" NO BRUSHES
2	281520	2	BRUSH, CYL 28" .022 NYLON
3	281911	1	SIDE SQUEEGEE ASSY, SCV LH
4	281912	1	SIDE SQUEEGEE ASSY, SCV RH
5	711242	4	BLT-HEX 3/8 -16X1.00 ZP
6	711515	4	WSR-FLAT .406 X .812 X .0625
7	711546	4	WSR-HELICAL 3/8
8	833374	4	HAIRPIN COTTER 3/8
9	281021	1	BRUSH DECK COVER 28" LH
10	281022	1	BRUSH DECK COVER 28" RH
11	712540	4	SCR-MC 10-24 X .37 SS
2A	281521	2	BRUSH, CYL 28" .028 BRISTLE
2B	281522	2	BRUSH 28", POLYPROPYLENE .022
2C	281525	2	BRUSH 28", POWER SCRUB 120 GRIT
2D	281526	2	BRUSH 28", NYLOGRIT 80 GRIT
2E	281527	2	BRUSH 28", STRATAGRIT 46 GRIT

SC32000QP (32" CYLINDRICAL)

BILL OF MATERIAL			
ITEM	PART NO.	REQD	DESCRIPTION
1	281551	1	CYLINDRICAL SCRUBDECK ASSY, 32" NO BRUSHES
2	281530	2	BRUSH, CYL 32" .022 NYLON
3	281911	1	SIDE SQUEEGEE ASSY, SCV LH
4	281912	1	SIDE SQUEEGEE ASSY, SCV RH
5	711242	4	BLT-HEX 3/8 -16X1.00 ZP
6	711515	4	WSR-FLAT .406 X .812 X .0625
7	711546	4	WSR-HELICAL 3/8
8	833374	4	HAIRPIN COTTER 3/8
9	281021 - 1	1	BRUSH DECK COVER 32" LH
10	281022 - 1	1	BRUSH DECK COVER 32" RH
11	712540	4	SCR-MC 10-24 X .37 SS
2A	281531	2	BRUSH, CYL 32" .028 BRISTLE
2B	281532	2	BRUSH 32", POLYPROPYLENE .022
2C	281535	2	BRUSH 32", POWER SCRUB 120 GRIT
2D	281536	2	BRUSH 32", NYLOGRIT 80 GRIT
2E	281537	2	BRUSH 32", STRATAGRIT 46 GRIT

DISC SCRUBDECK AND SIDE SQUEEGEE MOUNTING



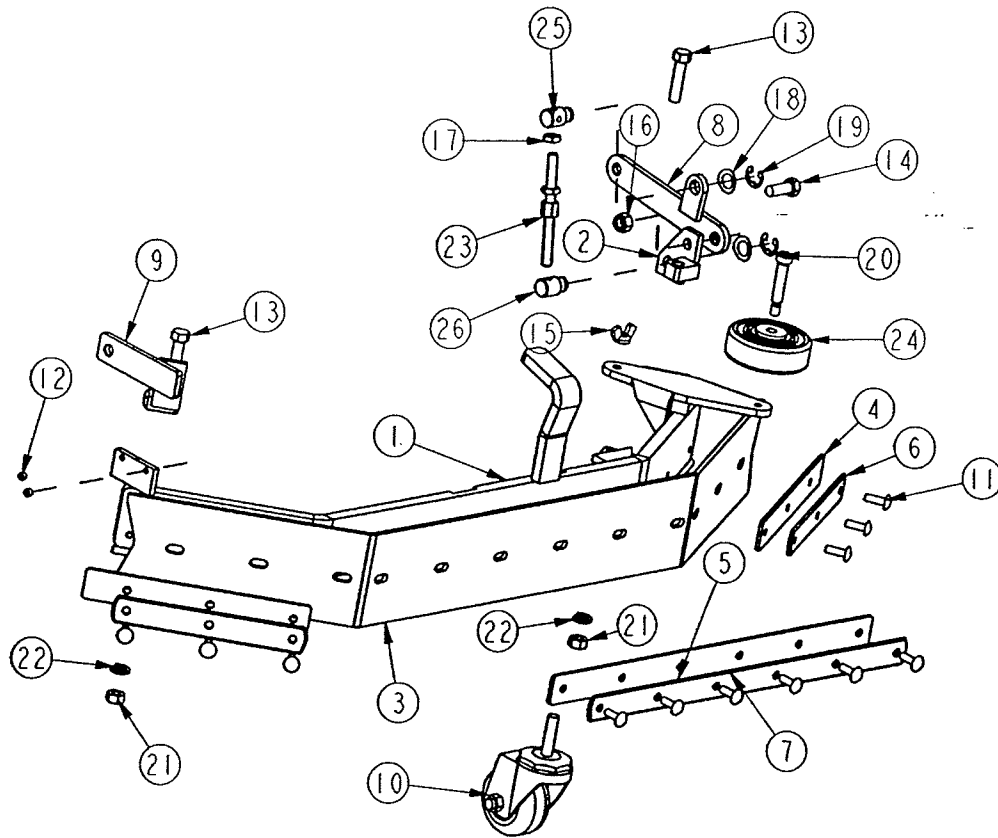
SC280001QP (28" DISC)

BILL OF MATERIAL			
ITEM	PART NO.	REQD	DESCRIPTION
1	281601	1	DISK SCRUBDECK ASSY 28" NO BRUSH
2	281911	1	SIDE SQUEEGEE ASSY, SCV LH
3	281912	1	SIDE SQUEEGEE ASSY, SCV RH
4	711242	4	BLT-HEX 3/8 -16X1.00 ZP
5	711515	4	WSR-FLAT .406 X .812 X .0625
6	711546	4	WSR-HELICAL 3/8
7	833374	4	HAIRPIN COTTER 3/8
8	3313135	2	BRUSH SCRUB 14" PPLASTIC NYLON
8A	3313125	2	BRUSH 14", POWERGRIT 80
8B	3313127	2	BRUSH 14", POWERGRIT 46
8C	3313131	2	BRUSH 14", WIRE
8D	3313133	2	BRUSH 14", BUTCHER WIRE
8E	3315494	2	PAD DRIVER W/PAD HOLDER 14"
8F	3315386	2	BRUSH 14", POWERGRIT 120
9	281021	1	BRUSH DECK COVER 28", LH
10	281022	1	BRUSH DECK COVER 28", RH
11	712540	4	SCR 10-24 X .37 SS

SC320001QP (32" DISC)

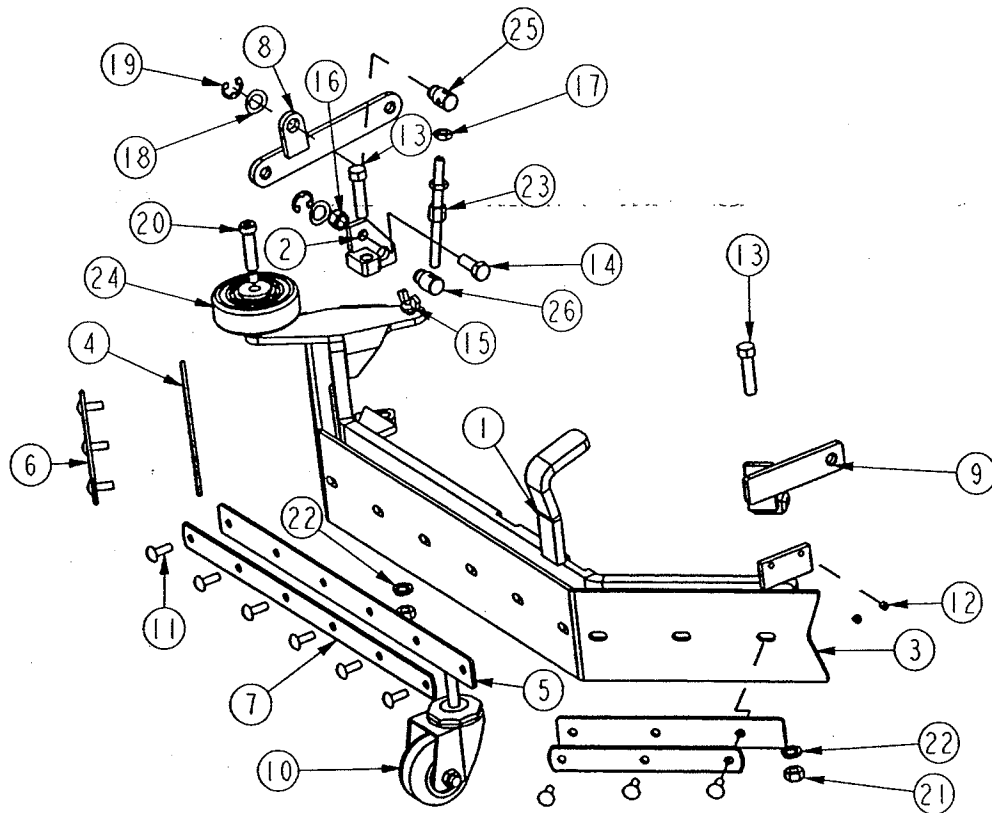
BILL OF MATERIAL			
ITEM	PART NO.	REQD	DESCRIPTION
1	281651	1	DISK SCRUBDECK ASSY 32" NO BRUSH
2	281911	1	SIDE SQUEEGEE ASSY, SCV LH
3	281912	1	SIDE SQUEEGEE ASSY, SCV RH
4	711242	4	BLT-HEX 3/8 -16X1.00 ZP
5	711515	4	WSR-FLAT .406 X .812 X .0625
6	711546	4	WSR-HELICAL 3/8
7	833374	4	HAIRPIN COTTER 3/8
8	3313136	2	BRUSH SCRUB 16" . NYLON
8A	3313126	2	BRUSH 16", POWERGRIT 80
8B	3313128	2	BRUSH 16", POWERGRIT 46
8C	3313132	2	BRUSH 16", WIRE
8D	3315385	2	BRUSH 16", POWER GRIT 120
8E	3315495	2	PAD DRIVER W/PAD HOLDER 16"
9	281021-1	1	BRUSH DECK COVER 32", LH
10	281022-1	1	BRUSH DECK COVER 32", RH
11	712540	4	SCR 10-24 X .37 SS

28" SIDE SQUEEGEE (RIGHT SIDE)



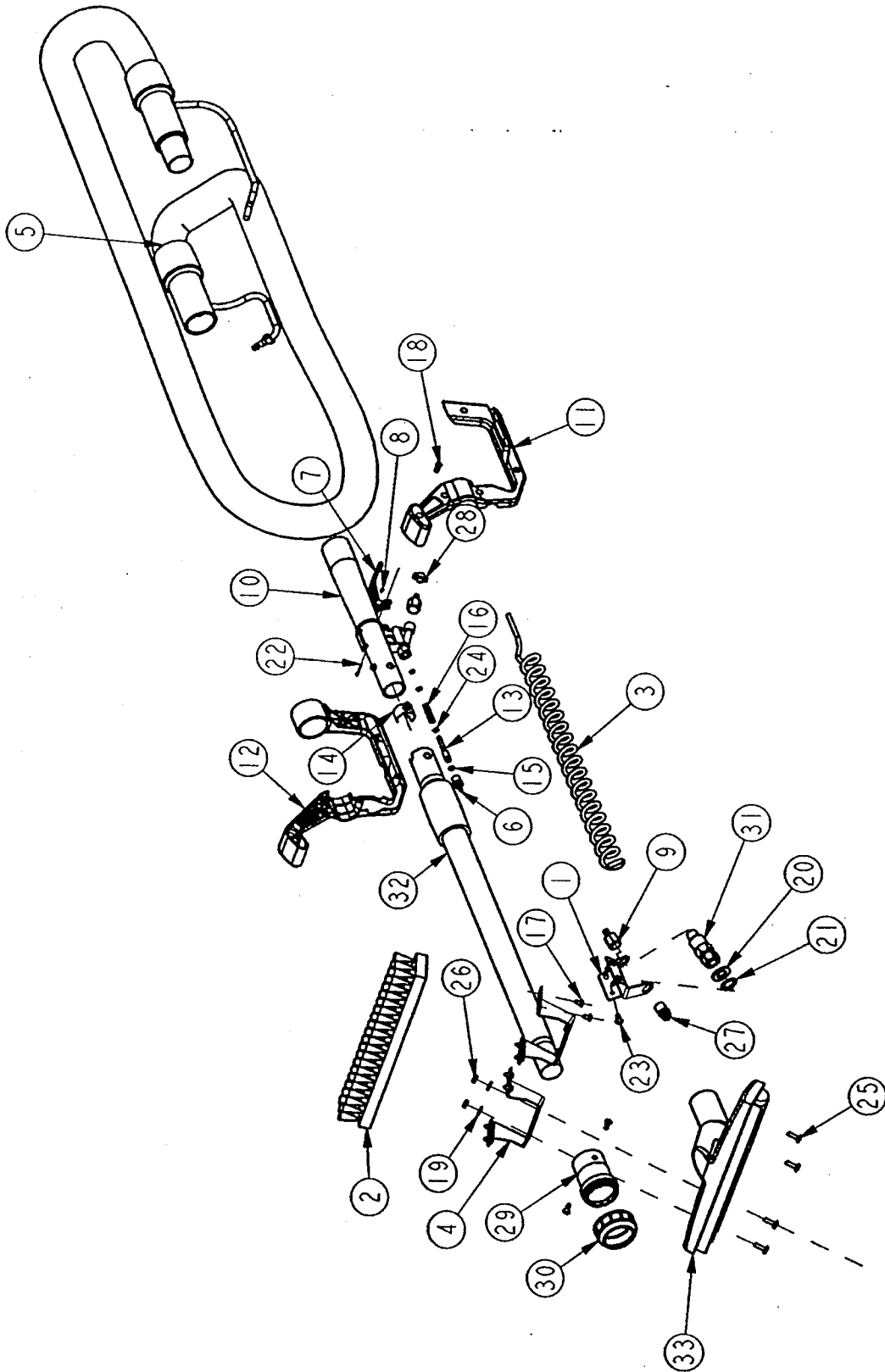
BILL OF MATERIAL 281912			
ITEM	PART NO.	REQD	DESCRIPTION
1	281914	1	SIDE SQUEEGEE WMT, SCV RH
2	281924	1	FRONT MNT WMT RH, SIDE SO
3	281931	1	SIDE SQUEEGEE BLADE
4	281932	2	BACKER BLADE, SIDE SO SHORT
5	281933	1	BACKER BLADE, SIDE SO LONG
6	281934	2	SHORT RETAINER, SIDE SO
7	281935	1	LONG RETAINER, SIDE SO
8	281937	1	FRONT LINK WMT RH, SIDE SO
9	281944	1	REAR MNT WMT LH, SIDE SO
10	430325	1	CASTER WHEEL 3/8"-16 X 1.500
11	710180	12	SCR-MC 1/4-20X.75 TR HD
12	711011	2	SCR-SK 1/4-20 X .25 - CUP PT. SET SCR
13	711224	2	BLT-HH 3/8-16 X 1.50 ALUMINUMN
14	711242	1	BLT-HEX 3/8 -16X1.00 ZP
15	711367	1	NUT- WING 3/8-16 ST PL
16	711380	1	NUT-NYLOC 3/8-16 NUT
17	711420	2	NUT- HEX JAM 5/16-18 ST PL
18	711524	2	WSR-WAVE .52 X .87 X .01
19	711713	2	RETAINING RING - "E" TYPE EXT .500
20	712091	1	SHOULDER BLT 3/8 X 1.50
21	712695	2	NUT-HEX 3/8-16 SS
22	712769	2	WSR-HELICAL 3/8 SS
23	750689	1	ADJUSTMENT STUD
24	808829	1	WHEEL, TRUCK
25	762256PLT	1	NUT, ADJUSTING (LH)
26	762257PLT	1	NUT, ADJUSTING (RH)

28" SIDE SQUEEGEE (LEFT SIDE)



BILL OF MATERIAL 281911			
ITEM	PART NO.	REQD	DESCRIPTION
1	281913	1	SIDE SQUEEGEE WMT, SCV LH
2	281923	1	FRONT MNT WMT LH, SIDE SQ
3	281931	1	SIDE SQUEEGEE BLADE
4	281932	2	BACKER BLADE, SIDE SQ SHORT
5	281933	1	BACKER BLADE, SIDE SQ LONG
6	281934	2	SHORT RETAINER, SIDE SQ
7	281935	1	LONG RETAINER, SIDE SQ
8	281936	1	FRONT LINK WMT LH, SIDE SQ
9	281943	1	REAR MNT WMT LH, SIDE SQ
10	430325	1	CASTER WHEEL 3/8"-16 X 1.500
11	710180	12	SCR-MC 1/4-20X.75 TR HD
12	711011	2	SCR-SK 1/4-20 X .25 - CUP PT. SET SCR
13	711224	2	BLT-HH 3/8-16 X 1.50 ALUMINUMN
14	711242	1	BLT-HEX 3/8 -16X1.00 ZP
15	711367	1	NUT- WING 3/8-16 ST PL
16	711380	1	NUT-NYLOC 3/8-16 NUT
17	711420	2	NUT- HEX JAM 5/16-18 ST PL
18	711524	2	WSR-WAVE .52 X .87 X .01
19	711713	2	RETAINING RING - "E" TYPE EXT .500
20	712091	1	SHOULDER BLT 3/8 X 1.50
21	712695	2	NUT-HEX 3/8-16 SS
22	712769	2	WSR-HELICAL 3/8 SS
23	750689	1	ADJUSTMENT STUD
24	808829	1	WHEEL, TRUCK
25	762256PLT	1	NUT, ADJUSTING (LH)
26	762257PLT	1	NUT, ADJUSTING (RH)

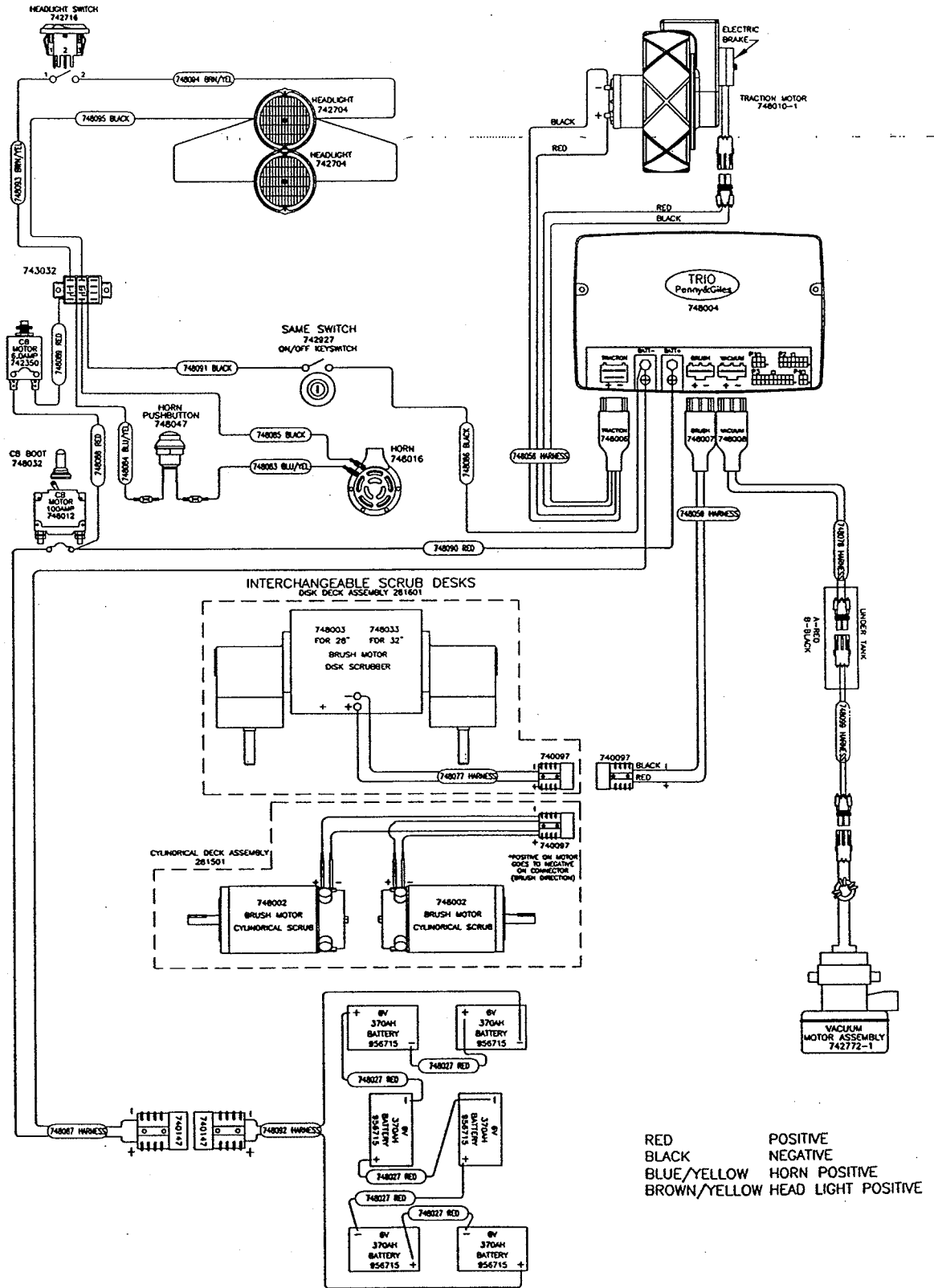
OFF-AISLE WAND ASSEMBLY



BILL OF MATERIAL 281071			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	100004	1	SPRY JET BKT MC SCRBI4GA
2	281044	1	BRUSH 12 X 1.75 X 1.12
3	281045	1	HOSE, SELF-RETRACTING SOLUTION
4	281049	2	BRUSH WAND BRACKET
5	281072	1	HOSE ASSEMBLY, SPRAY/VAC, 2800
6	350280	1	FITTING BRASS 1/8 MPT - 1/8 BARB
7	390053	1	TRIGGER SOL VALVE
8	390063	2	RD HD GRV STUD #2427
9	450218	2	FITTING, BRASS 1/4 FPT, 1/8 BARB
10	450256	1	PICKUP TUBE
11	450257	1	TRIGGER GUARD, LEFT
12	450258	1	TRIGGER GUARD, RIGHT
13	450261	1	VALVE STEM
14	450262	1	LOCKING BUTTON
15	450265	3	O-RING, BROWN
16	450267	1	SPRING SS LC-038D-13
17	711116	8	SCR-ST-A 10 X .37 PL
18	711163	5	SCR-HI/LO #10-16 X 1/2
19	711503	5	WSR, FLAT#10
20	711579	1	WSR-FLAT .56 X 1.00 X .100
21	711594	1	WSR-FLAT .56 X .88 X .03
22	711803	1	COTTER PIN-HAIR
23	711903	6	RIVET-POP 3/16"
24	712323	2	WSR-FLT .195 X .281 X .03SS
25	712536	4	SCR-MC 10-24 X .62 SS
26	712638	4	NUT, HEX 10-24 SS NYLOC
27	829115	1	VEEJET 1/4"
28	830082	1	HOSE CLAMP 3/8
29	832278	1	1 1/4 WAND END COUPLING
30	832284	1	NUT FOR 832278/832285
31	833384	1	VALVE-BALL TYPE CHECK, 1/4" AB
32	270162MCH	1	TELESCOPING WAND (MACHINED)
33	281048MCH	1	SQUEEGEE NOZZLE - 12" (MACHINED)

WIRING DIAGRAMS

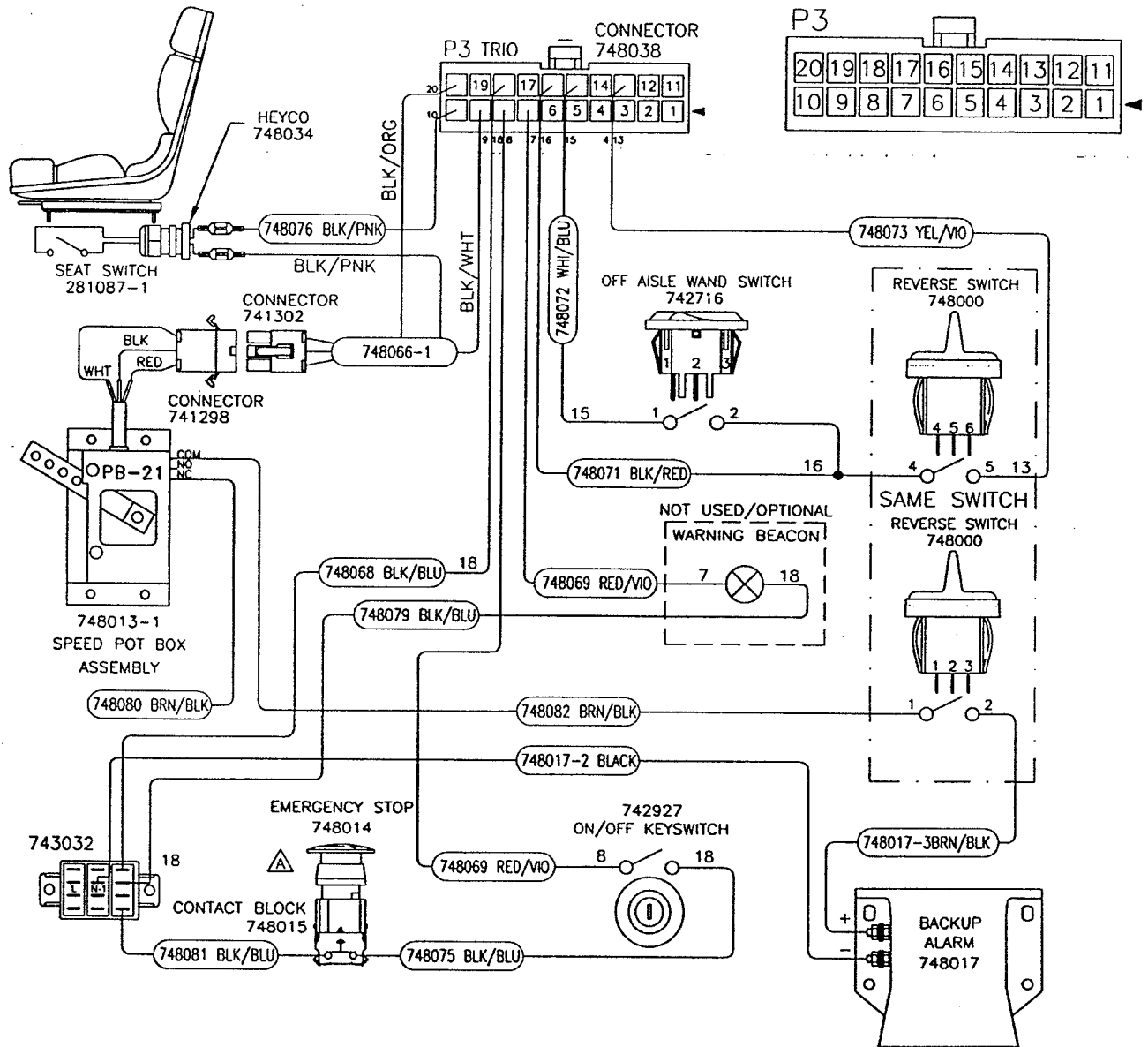
POWER WIRING



RED POSITIVE
 BLACK NEGATIVE
 BLUE/YELLOW HORN POSITIVE
 BROWN/YELLOW HEAD LIGHT POSITIVE

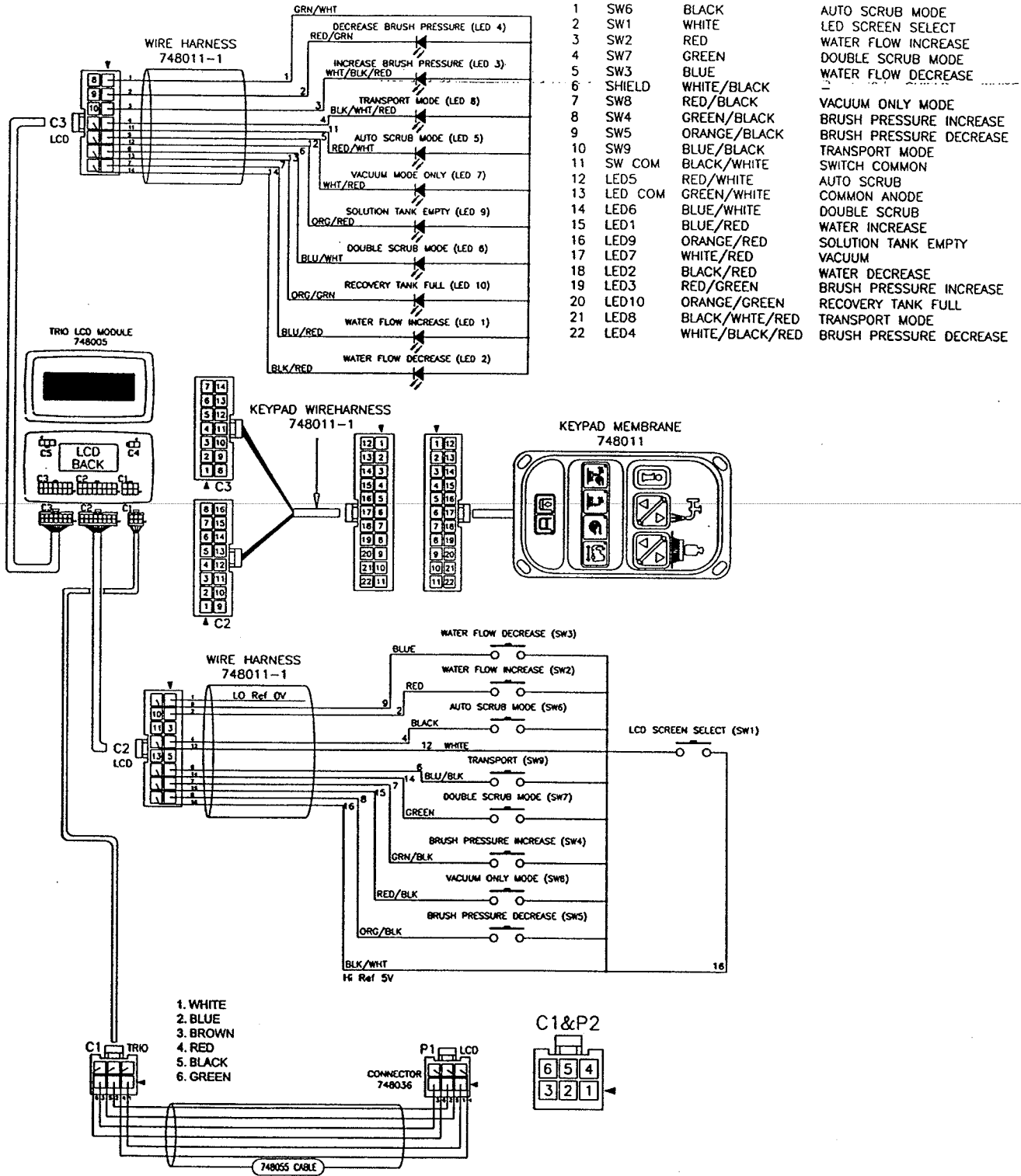
ORIENTATION FOR BATTERY PLACEMENT IN MACHINE

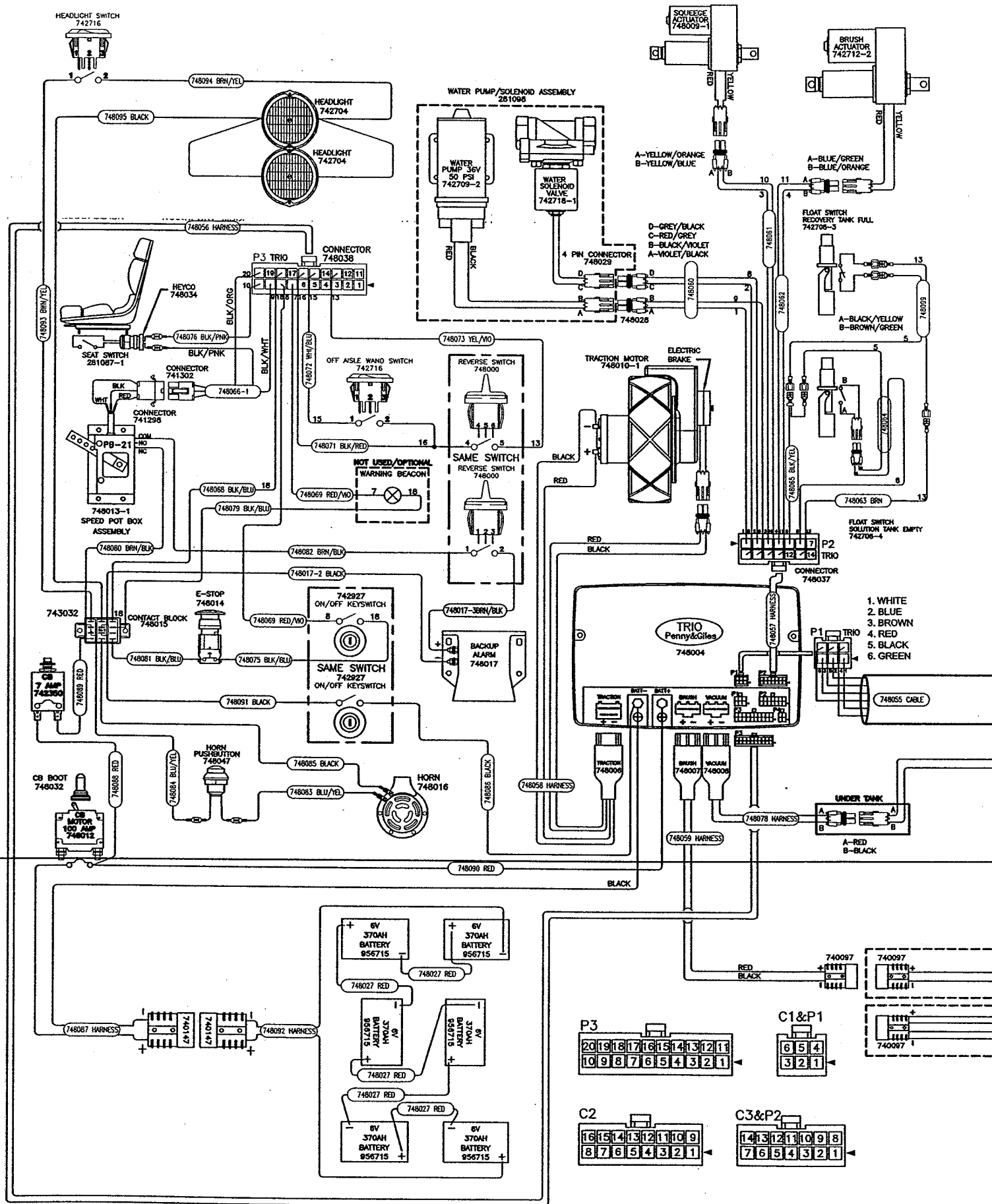
INPUTS TO CONTROLLER



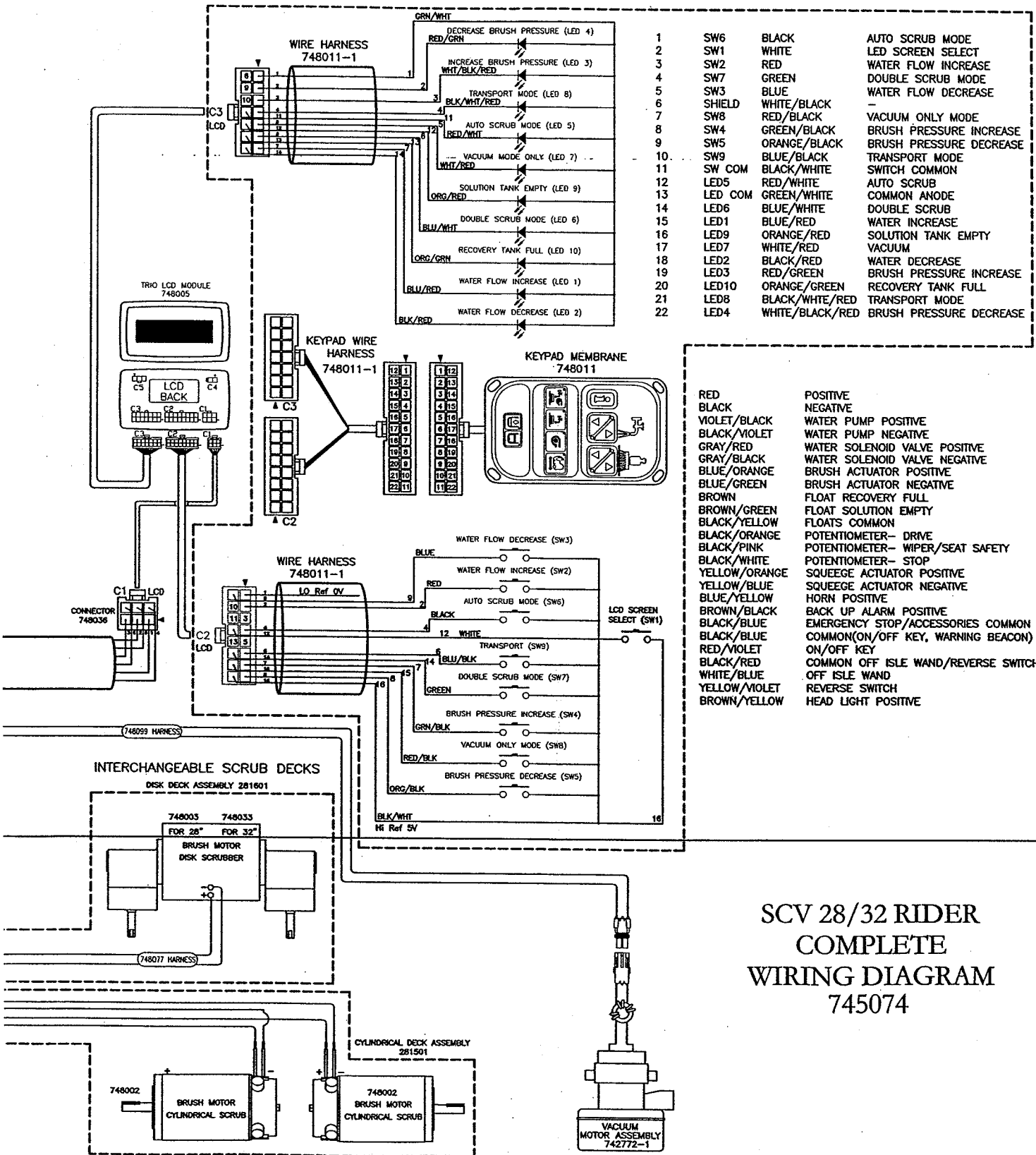
- BLACK/ORANGE POTENTIOMETER- DRIVE
- BLACK/PINK POTENTIOMETER- WIPER/SEAT SAFETY
- BLACK/WHITE POTENTIOMETER- STOP
- BLUE/YELLOW HORN POSITIVE
- BROWN/BLACK BACK UP ALARM POSITIVE
- BLACK/BLUE EMERGENCY STOP/ACCESSORIES COMMON
- BLACK/BLUE COMMON(ON/OFF KEY,WARNING BEACON)
- RED/VIOLET ON/OFF KEY
- BLACK/RED COMMON OFF ISLE WAND/REVERSE
- WHITE/BLUE OFF ISLE WAND
- YELLOW/VIOLET REVERSE SWITCH

KEYBOARD WIRING





KEYPAD MEMBRANE ASSEMBLY



SCV 28/32 RIDER
COMPLETE
WIRING DIAGRAM
745074