



## Electronic Service Manuals

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You may contact Michco through the following methods:

Phone (517) 484-9312 or (800) 331-3339

2011 N. High St. -- Lansing, Michigan -- 48906

Fax: (517) 484-9836

Email: [CustServe@Michco.com](mailto:CustServe@Michco.com)

Web site: [www.Michco.Com](http://www.Michco.Com)

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645 E. 7th ST., ST. PAUL, MINN. 55106  
 TELEPHONE (612) 771-5581  
 TELEX NO. 29-7403

3 STAR MODEL FLOOR MACHINES  
 NUMBER

1450-2 - 1775-2 - 1701-3 - 2001-3 - 2001.5-3 - 2301-3 - 2301.5-3

FORM 178-5725  
 PARTS BREAKDOWN  
 Effective January 15, 1976  
 (See Form No. 200 for prices)  
 E. E. O. EMPLOYER M/F

NO.	TO ORDER USE PART NO.	QTY	DESCRIPTION	NO.	TO ORDER USE PART NO.	QTY	DESCRIPTION
1	C4861-5	1	Assy Base, Adjustment Bracket - Note: For Model 1450-2	36	K3701-12	2	Sheet Metal Screw
	C4862-5	1	Assy Base, Adjustment Bracket - Note: For Model 1775-2 & 1701-3	37	A4208	2	Bumper Brackets - Note: For Model 1450-2
	C4863-5	1	Assy Base, Adjustment Bracket - Note: For Model 2001-3 & 2001.5-3		B4112-1	1	Left Hand Bumper Bracket - Note: For Models 1775-2, 1701-3, 2001-3, 2001.5-3, 2301-3, & 2301.5-3
	C4864	1	Assy Base, Adjustment Bracket - Note: For Model 2301-3 & 2301.5-3 (Above Assys Include Parts 33 thru 43)		B4112-2	1	Right Hand Bumper Bracket - Note: For Models 1775-2, 1701-3, 2001-3, 2001.5-3, 2301-3, & 2301.5-3
2	C4865	1	Assy Bumper, Motor, Decal - Note: For Model 1450-2				SOLD ONLY AS SETS
	C4866	1	Assy Bumper, Motor, Decal - Note: For Model 1775-2				
	C4867	1	Assy Bumper, Motor, Decal - Note: For Model 1701-3				
	C13605	1	Assy Bumper, Motor, Decal - Note: For Model 2001.5-3 & 2301.5-3 (Above Assys Include Parts 56 & 57)	38	K10730-15	2	Rivet - Note: For Model 1450-2
					K10730-23	2	Rivet - Note: For Model 1775-2, 1701-3, 2001-3, 2001.5-3, 2301-3 & 2301.5-3
				39	K5115	2	Roll Pin
3	C14409	1	Assy Cord Hooks & Handle	40	A4038	1	Axle - Note: For Model 1450-2, 1775-2 & 1701-3
4	D14423	1	Assy Switch Box & Handle (Includes Parts 3-30, 59, 60 & 61)	41	A4255	1	Axle - Note: For Model 2001-3, 2001.5-3, 2301-3 & 2301.5-3
5	K4879	2	Handle Grips		K5236	4	Compression Washer - Note: For Model 1450-2, 1775-2 & 1701-3
6	K5113-4	3	Thread Cutting Screw		K4252	4	Compression Washer - Note: For Model 2001-3, 2001.5-3, 2301-3 & 2301.5-3
7	B14410	1	Switch Box Cover				
8	K10652	4	Hex Nut	42	K5237	2	Flex-Loc-Nut - Note: For Model 1450-2, 1775-2 & 1701-3
9	K2964-10	4	Lockwashers		K4253	2	Flex-Loc-Nut - Note: For Model 2001-3, 2001.5-3, 2301-3 & 2301.5-3
10	K5025-22	4	Machine Screw	43	K4903	1	Hole Plug
12	C4851-2	1	Right Hand Switch Lever	44	K2949-36	1	Capscrew
14	A4127	1	Switch Insulator	45	K5237	1	Flex-Loc-Nut
15	K2728-12	2	Machine Screw	46	K4948	2	Flex-Loc-Nut
16	K2964-06	6	Lockwashers	47	K2998-24	2	Capscrew
17	K2871-6	2	Flat Washers	48	A18626	1	Assy Eye Bolt
18	A4852	2	Spacer	49	A18631	1	Washer
19	K2728-14	2	Machine Screw	50	B4030-5	1	Top Clamp
20	A4041	1	Switch Spring	51	A4054-5	1	Assy Bottom Clamp & Insert
21	A14412	1	Assy Switch Box & Switch Bracket	52	B4043	2	Adjustment Brace
22	K5772	1	Switch	53	K4109	2	Wheels: For Model 1450-2, 1775-2 & 1701-3
23	C4851-1	1	Left Hand Switch Lever		K4108	2	Wheels: For Model 2001-3, 2001.5-3, 2301-3 & 2301.5-3
24	K2728-8	1	Machine Screw	54	A4128	4	Lockwasher
25	K3069	2	Machine Nut	55	K2998-4	4	Capscrew
26	K5771	1	Tube Clamp	56	B5116	1	Motor Bumper
27	A6627	1	Assy Power Pigtail	57	K4876	1	1/2 H.P. Motor - Note: For Model 1450-2
28	K2728-5	1	Machine Screw		K4877	1	3/4 H.P. Motor - Note: For Model 1775-2
29	K5067	2	Cord Strain Reliever		K4878	1	1 H.P. Motor - Note: For Model 1701-3, 2001-3 & 2301-3
30	A5852	1	Assy Handle Power Lead		K12737	1	1 1/2 H.P. Motor - Note: For Model 2001.5-3 & 2301.5-3
31	VM-67-50	1	50' Power Cord (Standard Equipment) Note: For Model 1450-2	58	B5797	1	Power Cord Strain Reliever - Note: For Model 1450-2
	B2783-50	1	50' Power Cord (Standard Equipment) Note: For Models 1775-2, 1701-3, 2001-3, 2001.5-3, 2301-3 & 2301.5-3.		B5769	1	Power Cord Strain Reliever - Note: For Model 1775-2, 1701-3, 2001-3, 2001.5-3, 2301-3 & 2301.5-3
33	K12161-4	6	Sheet Metal Screw	59	C14405	1	Handle Cover
34	B4210	1	Bumper Extrusion - Note: For Model 1450-2	60	K6010-5	4	Machine Screw
	C4144	1	Bumper Extrusion - Note: For Model 1775-2 & 1701-3	61	B14402	1	Cover Emblem - Note: For Model 1450-2
	C4139	1	Bumper Extrusion - Note: For Model 2001-3 & 2001.5-3		B14401	1	Cover Emblem - Note: For Model 1775-2 & 1701-3
	C4145	1	Bumper Extrusion - Note: For Model 2301-3 & 2301.5-3		B14400	1	Cover Emblem - Note: For Model 2001-3 & 2001.5-3
35	B4209	1	Bumper Retainer - Note: For Model 1450-2		B14399	1	Cover Emblem - Note: For Model 2301-3 & 2301.5-3
	C4142	1	Bumper Retainer - Note: For Model 1775-2 & 1701-3	62	A18629	1	Cam Lock Pin
	C4113	1	Bumper Retainer - Note: For Model 2001-3 & 2001.5-3	63	B18630	1	Cam Lock
	C4143	1	Bumper Retainer - Note: For Model 2301-3 & 2301.5-3	64	K18632	2	E-Ring

