



# Electronic Service Manuals

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# PARTS LIST

**CONVERTAMATIC**

**MODEL TRAC 280 BHD**

**FORM NO. 042 097**

**SERIAL NO. 972 963**

**DECEMBER, 1983**

**REVISED 2/84**



**ADVANCE**  
**MACHINE COMPANY**

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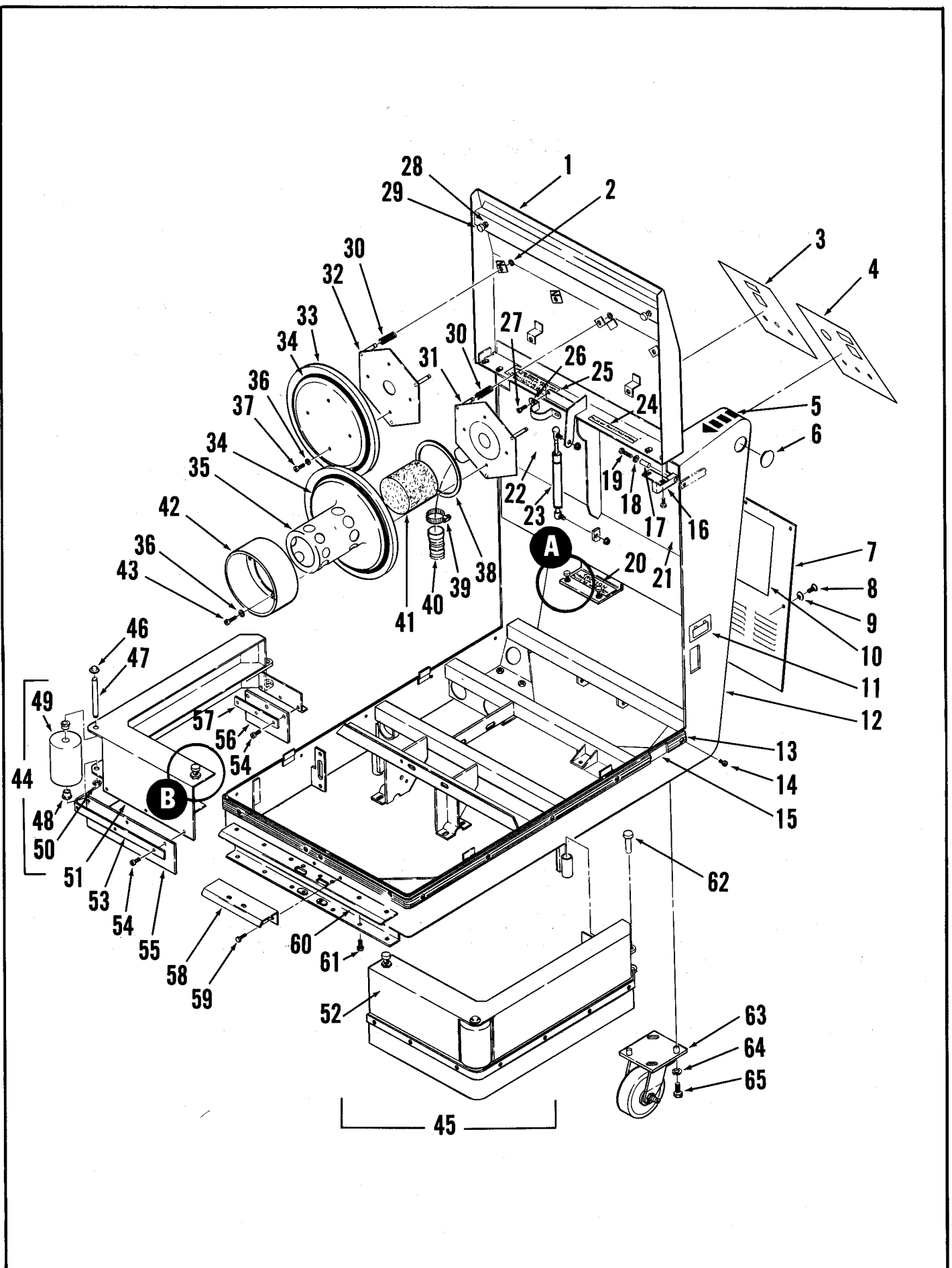
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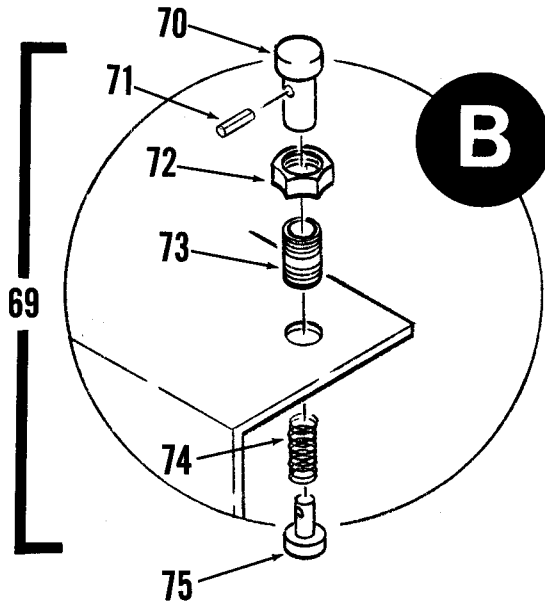
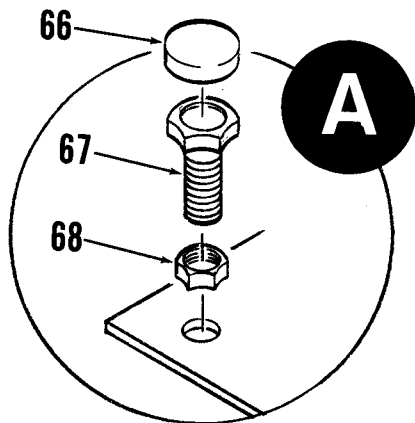
## PARTS ORDERING INFORMATION

WHEN ORDERING REPAIR PARTS OR CORRESPONDING ABOUT YOUR  
MACHINE ALWAYS SPECIFY PART NUMBER, SERIAL NUMBER AND MODEL.

MODEL NO.

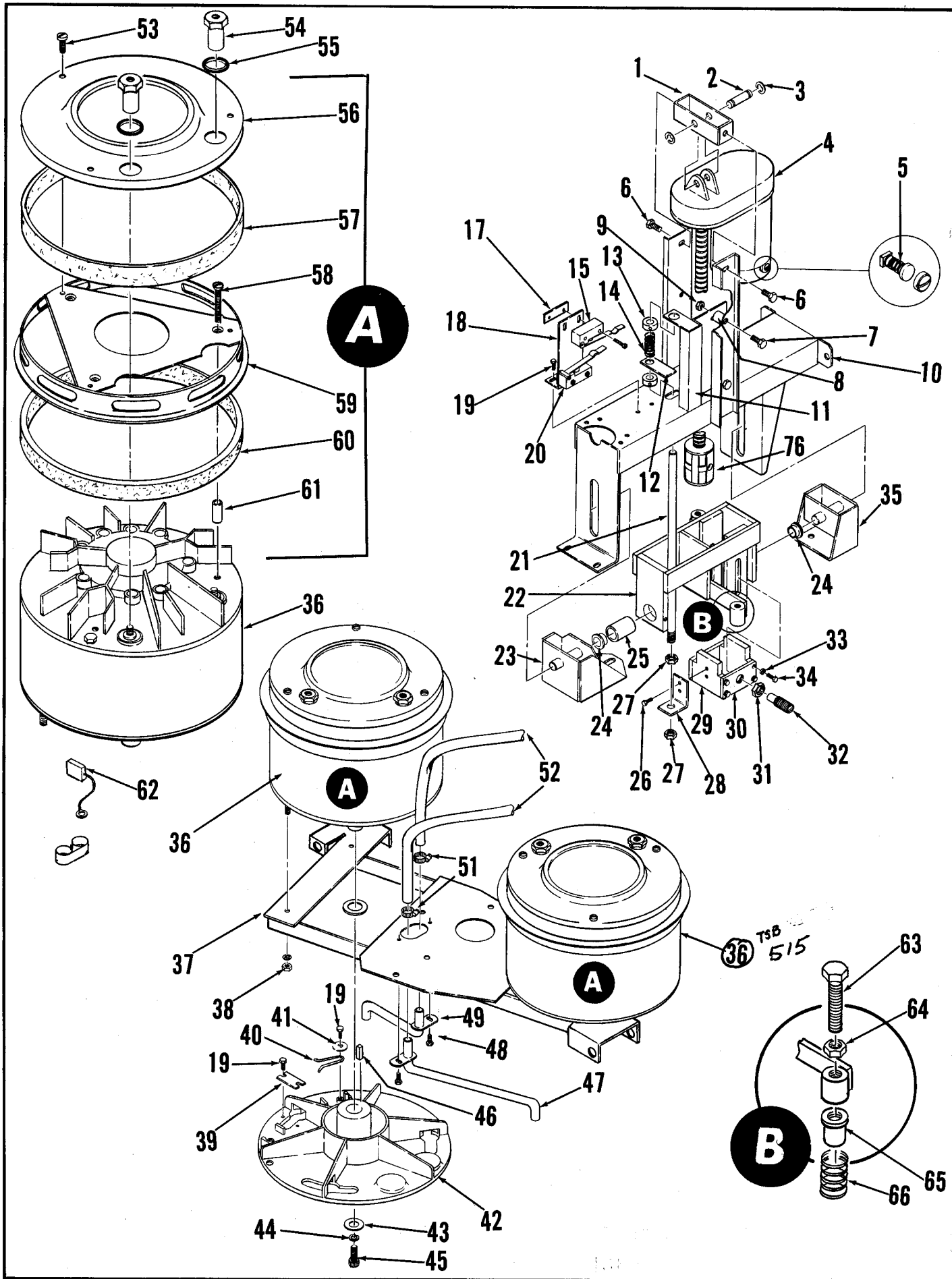
SERIAL NO.

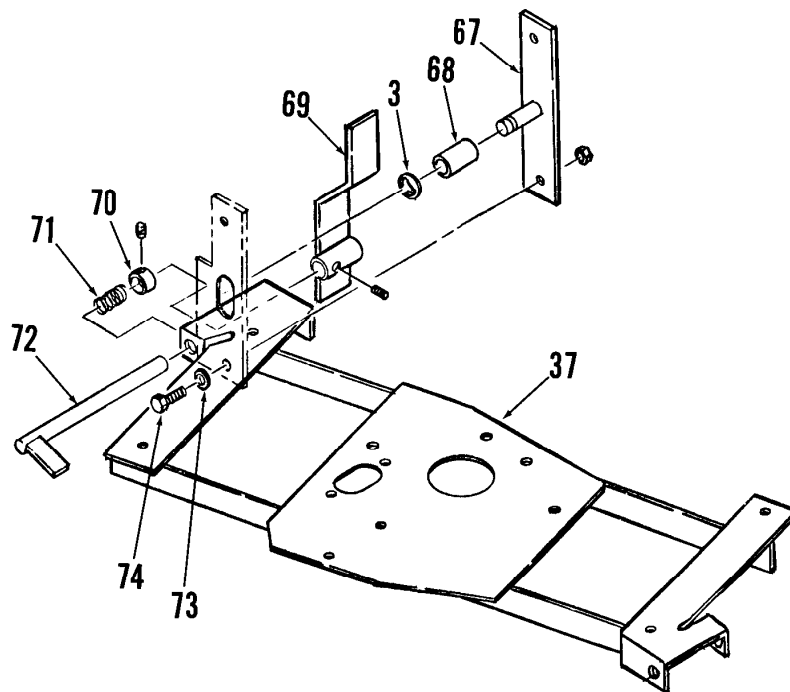




**CHASSIS, HOOD & RELATED PARTS**

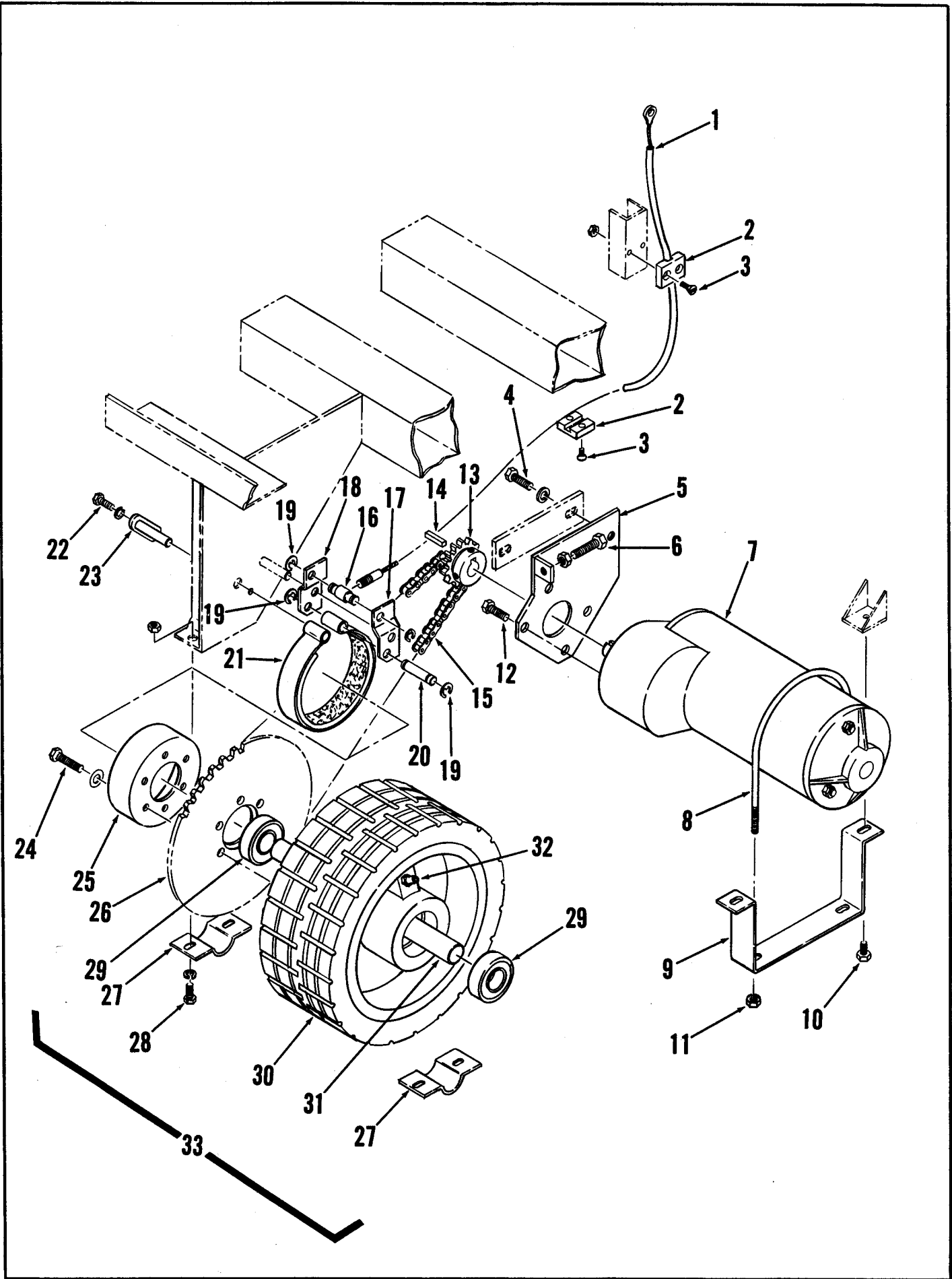
ITEM	PART NO	QTY	DESCRIPTION	ITEM	PART NO	QTY	DESCRIPTION
1	376 600	1	HOOD	46	376 544	2	CAP, STUD 1/2
2	321 125	6	RING, RETAINING	47	376 542	2	ROD
3	016 944	1	DECAL, CONTROL PANEL - RIGHT	48	111 503	4	BEARING, FLANGE
4	016 942	1	DECAL, CONTROL PANEL - LEFT	49	376 540	2	ROLLER
5	025 286	2	DECAL "ARROW"	50	468 834	2	RING, RETAINING
6	388 608	2	BUTTON, PLUG	51	376 518	1	SKIRT FRAME - RIGHT
7	376 596	1	PANEL, REAR DOOR	52	376 520	1	SKIRT FRAME - LEFT
8		5	SCREW, OVAL HD. #10-24 X 3/8 HP-5	53	376 074	2	STRAP
9	449 340	5	WASHER, FINISHING	54		22	SCREW, PHIL. PAN HD. #10-24 X 5/8 HP
10	016 948	1	DECAL, "WIRING DIAGRAM"	55	376 076	2	BLADE
11	016 324	1	DECAL, "CHARGER PLUG"	56	376 464	2	BLADE
12	376 504	1	CHASSIS	57	376 466	2	STRAP
13	376 424	1	BUMPER	58	404 210	1	BRACKET, LOCK PIN
14		14	SCREW, PAN HD. #10-24 X 3/4	59		2	SCREW, HEX HD. 5/16-18 X 5/8 W/WHIZ
15	376 426	1	STRAP, BUMPER	60	376 090	1	PLATE, LOCKING
16	376 052	2	HINGE, HOOD	61		6	SCREW, HEX HD. 1/4-20 X 1/2
17	471 220	2	BUSHING .25 X .37 X 1.0	62	360 147	2	PIN, HINGE
18		2	WASHER, FLAT 1/4	63	470 582	2	CASTER, SWIVEL
19		2	SCREW, HEX HD. 1/4-20 X 1 1/2	64		8	WASHER, LOCK 1/4
20	016 116	1	DECAL, "CAUTION"	65		8	SCREW, HEX HD. 1/4-20 X 3/4
21	376 370	1	PANEL, INSIDE - LEFT	66	401 788	2	CAP, SNAP-ON 3/4 HEX
22	376 372	1	PANEL, INSIDE - RIGHT	67	401 783	2	LEVELER, TANK
23	385 238	1	CYLINDER, HOOD	68		2	NUT, HEX 5/16-18
24	025 339	1	DECAL "TANK"	69	365 548	2	LOCK PIN ASSEMBLY
25	016 185	1	DECAL "LOW SUDSING"	70	201 405	2	KNOB
26	376 428	1	CLAMP	71	201 472	2	PIN
27		2	SCREW, PAN HD. #10-24 X 3/8	72	201 413	2	NUT, HEX
28		2	NUT, HEX 1/4-20	73	201 383	2	SOCKET
29	386 312	2	STOP, HOOD .812 DIA.	74	201 448	2	SPRING, COMPRESSION
30	379 170	6	SPRING, COMPRESSION .60 X 2.00	75	201 391	2	PIN
31	379 197	1	MOUNT, CENTERING				
32	379 192	1	MOUNT, CENTERING				
33	376 008	1	COVER				
34	376 496	2	GASKET 10.38 X 11.38				
35	376 006	1	COVER				
36		8	WASHER, SAE #10 BRASS				
37		4	SCREW, PHIL. HD. #10-24 X 3/8 BR.				
38	385 247	1	GASKET .12 X .50 X 12.2				
39	329 145	1	CLAMP, HOSE				
40	376 422	1	HOSE, VACUUM				
41	385 198	1	FLOAT, FOAM CYLINDER				
42	376 010	1	DEFLECTOR				
43		4	SCREW, PHIL. HD. #10-24 X 5/8 BRASS				
44	376 512	1	SKIRT ASSEMBLY - RIGHT				
45	376 510	1	SKIRT ASSEMBLY - LEFT				





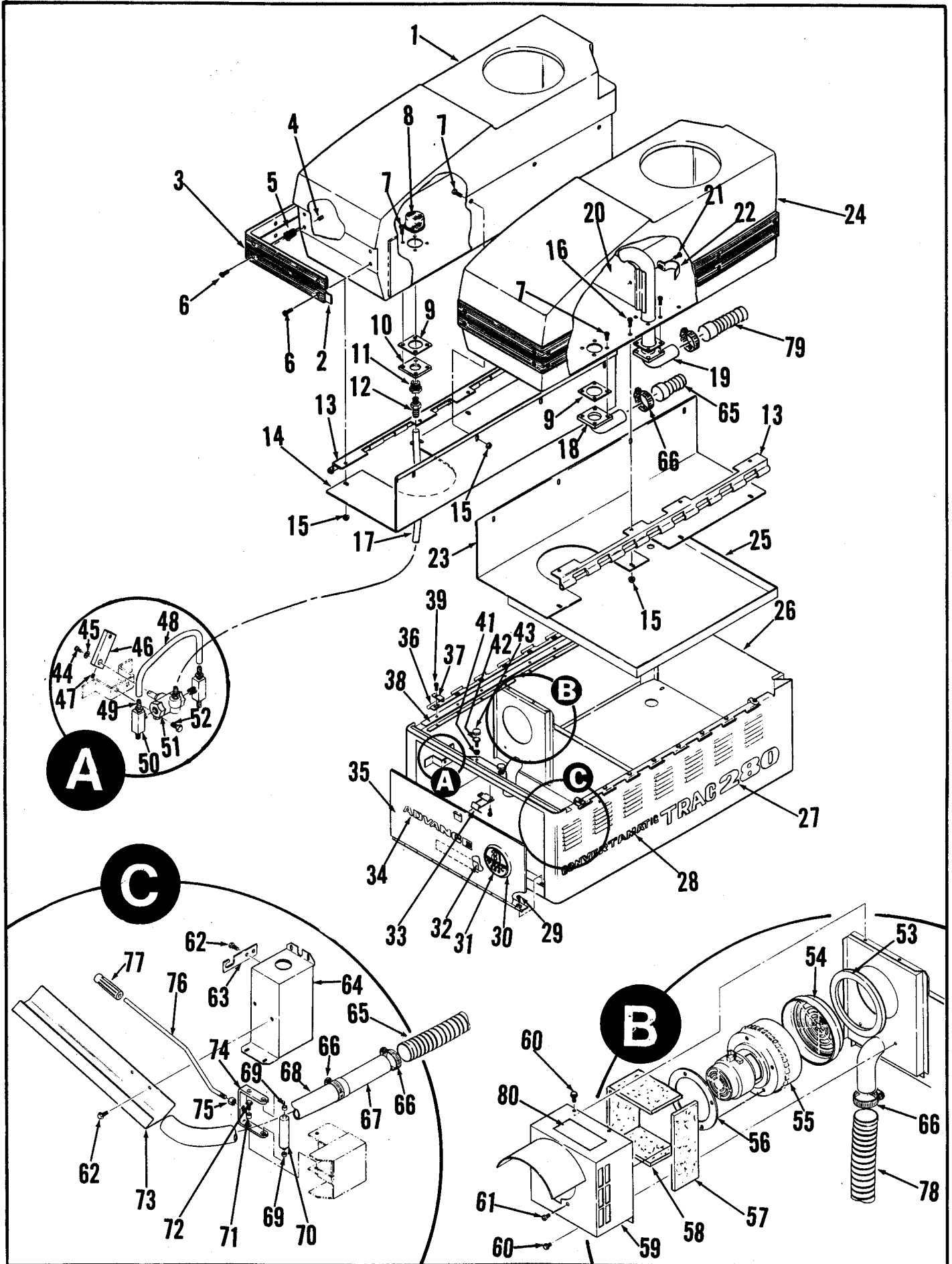
## BRUSH DRIVE UNIT ASSEMBLY

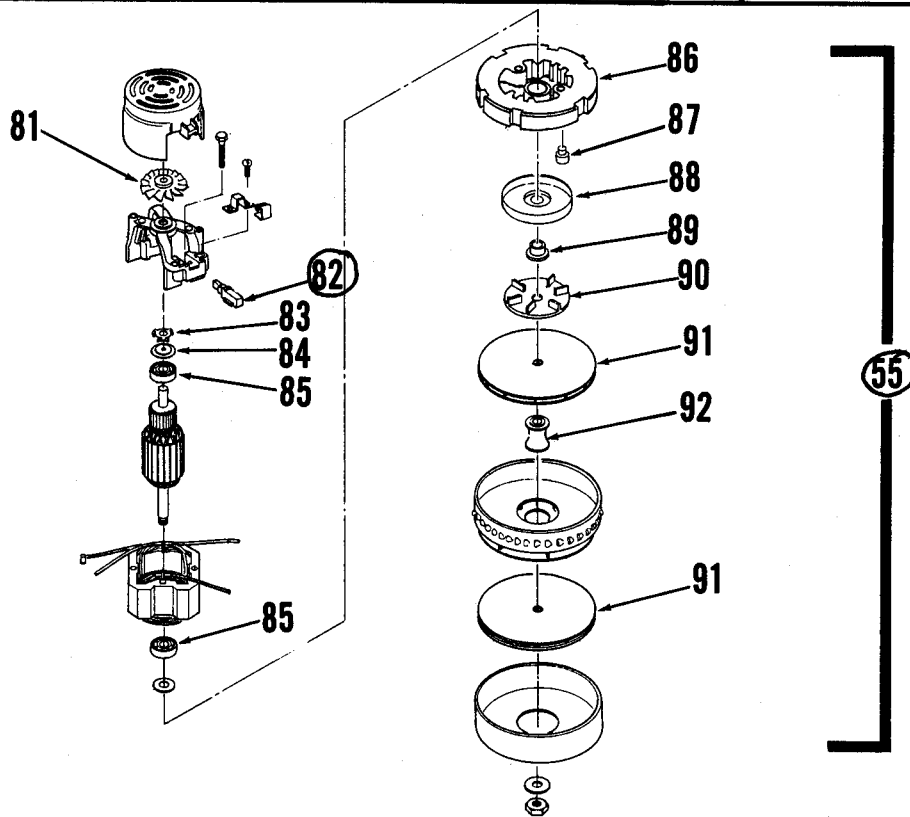
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
1	376366	1	Flat	38		6	1/4-20 Nut
2	388672	1	Pin	39	366455	2	Stop Plate
3	321427	3	Retainer Ring	40	366463	2	Spring, Retainer
4	388518	1	Gear Motor <b>TSB 540, F-7</b>	41	151114	2	Washer
5	388517	1	Carbon Brush Kit (for 388518)	42	364042	2	Brush Holder
*	470431	1	Carbon Brush Kit (for 391627)	43	180200	2	Washer
6		2	1/4-20 x 1/2 HP-5 Screw	44		2	5/16 Lockwasher
7		2	#10-24 x 1 Screw	45	180196	2	5/16-24 x 1 Bolt
8	109037	2	Bushing	46	740168	2	Key
9		2	#10-24 Nut	47	376346	1	Solution Pipe
10	376388	1	Lift, Brush	48		4	5/16-18 x 1/2 Bolt
11	376437	1	Bracket, Guide	49	376344	1	Solution Pipe
12	376475	1	Bar	50	376192	2	Washer
13	331076	2	Collar	51	756364	2	Hose Clamp
14	228142	1	Spring	52	376444	2	Tube
15	388019	1	Switch	53		8	#10-24 x 1/2 Screw
16		4	#6-32 x 1 Screw	54	386988	4	Standoff
17	385747	2	Nut Plate	55	760212	4	Grommet
18	376038	1	Bracket, Switch	56	386691	2	Cover
19		8	#10-24 x 3/8 HP-5 Screw	57	180032	2	Filter
20	388532	1	Switch	58		6	#10-24 x 1-1/2 Screw
21	388816	1	Lift Rod	59	180008	2	Bracket, Motor
22	376120	1	Bracket, Centering	60	206058	2	Gasket, Motor
23	376094	1	Pin Bracket, Front	61	207489	6	Bushing
24	185264	2	Bearing	62	386813	1	Carbon Brushes (for 376016)
25	376442	1	Bushing	63		2	5/16-18 x 3 Bolt
26		2	#10-24 x 3/4 Screw	64		2	5/16-18 Nut
27		1	3/8-16 Nut	65	388833	2	Guide
28	376479	1	Guide, Rod	66	171123	2	Spring
29	376450	2	Plate	67	377236	2	Bracket, Brush Lock
30	376448	2	Bar	68	249952	2	Bushing
31		2	1/2-13 Nut	70	152811	2	Collar
32	388827	2	Screw	71	171123	2	Spring
33		14	1/4 SHPRF Washer	72	376111	2	Shaft Lock
34		8	1/4-20 x 1 Screw	73		4	1/4 Flat Washer
35	376096	1	Pin Bracket, Rear	74		4	1/4-20 x 3/4 Screw
36	376016	2	Motor, 36VDC <b>TSB 515, F-12</b>	75	016974	2	Decal, Brush Lock
37	376106	1	Plate, Motor Mounting	76	388520	1	Drive Nut



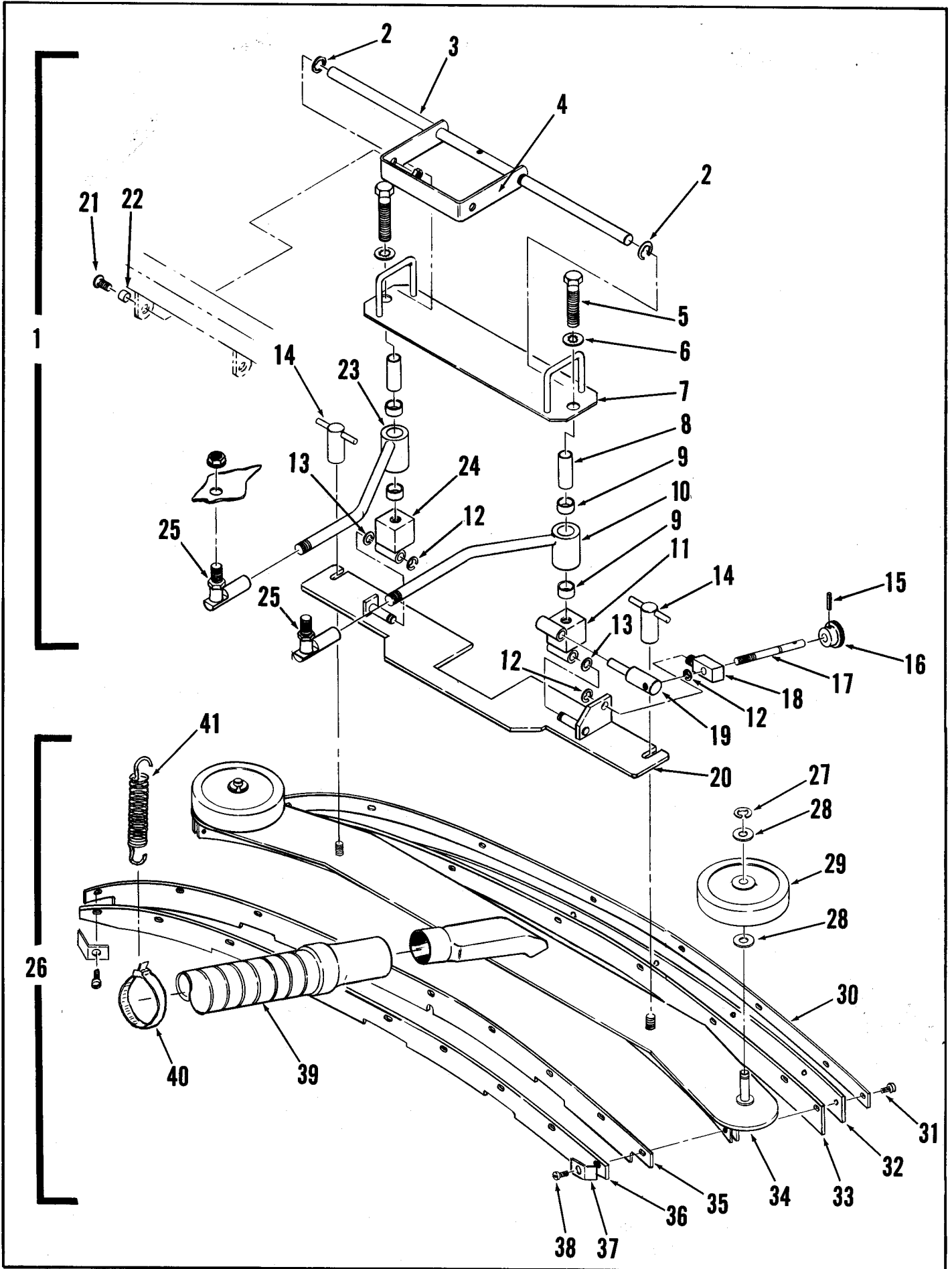
## TRACTION DRIVE & BRAKE ASSEMBLY

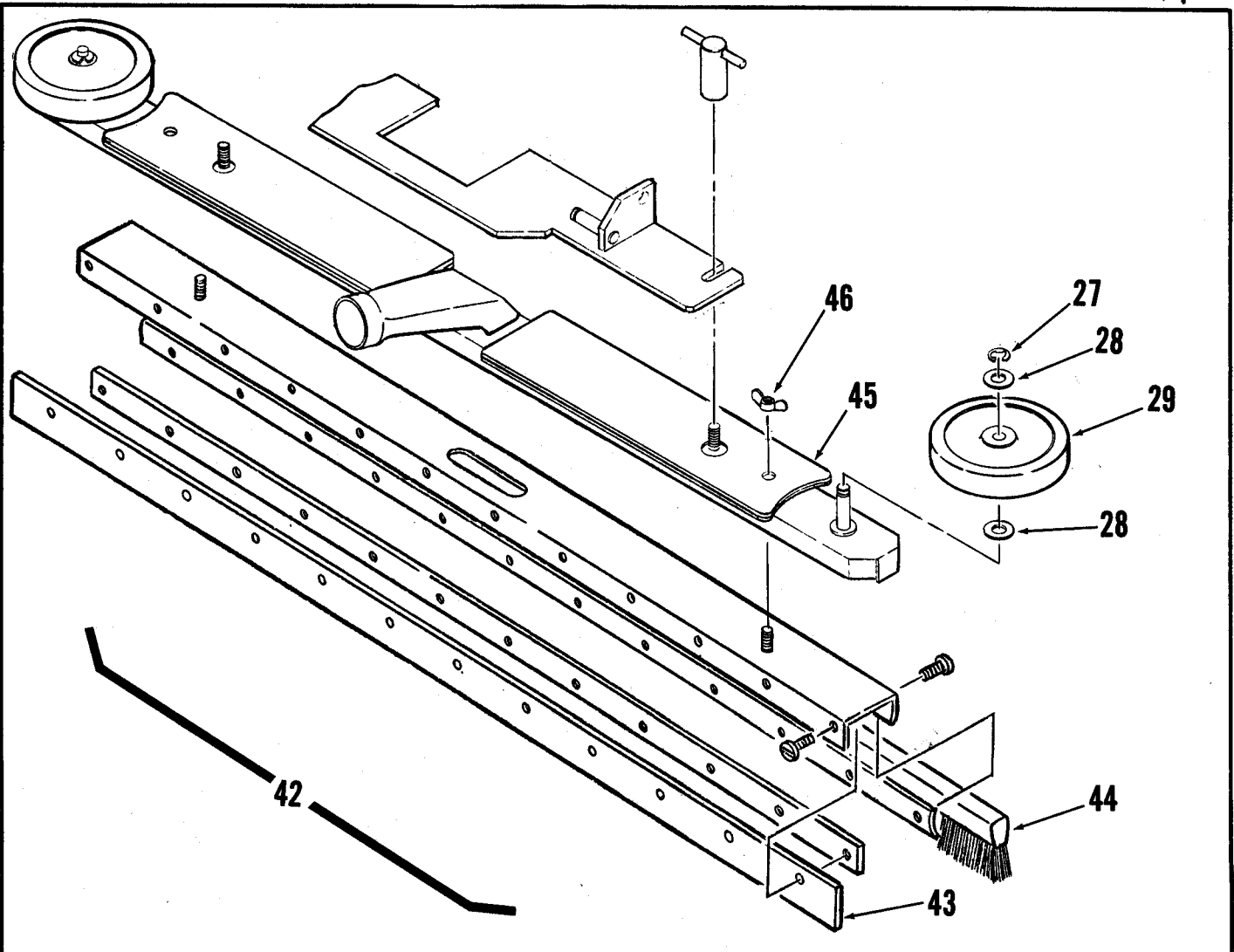
Item	Part No.	Qty	Description
1	376386	1	Cable Assembly, Brake
2	477884	2	Clamp, Cable
3		4	Screw, Flat Head 1/4-20 x 7/8 with Hex Nut
4		2	Screw, Hex Head 3/8-20 x 1 with Lock Washer
5	376352	1	Bracket, Motor Mount
6		1	Screw, Hex Head 5/16-18 x 2 with Hex Nut
7	388510	1	Drive Assembly 3/4 HP
	388515	1	Motor 3/4 HP 36V
	386263	1	Carbon Brush Set <b>TSB 506 - F14</b>
8	388633	1	Clamp, Motor
9	376330	1	Clamp, Motor Hangar
10		2	Screw, Hex Head 1/4-20 x 3/8 HP5
11		2	Nut Hex Whiz 5/16-18
12		4	Screw, Hex Head 3/8-16 x 3/4
13	388688	1	Sprocket
14	740168	1	Key, Square
15	468884	1	Chain, Roller
16	388674	1	Pin, Brake Lever
17	388676	1	Brake Lever - Left
18	388678	1	Brake Lever - Right
15	321427	4	Ring, Retaining
20	388672	1	Pin, Grooved
21	402745	1	Brake Strap Assembly
22		2	Screw, Hex Head 5/16-18 x 1/2 with Lock Washer
23	388666	2	Bracket, Grooved Pin
24		6	Screw, Hex Head 5/16-18 x 1-1/4 with Flat Washer
25	388702	1	Drum, Brake
26	388700	1	Sprocket
27	388037	2	Clamp
28		4	Screw, Hex Head 1/4-20 x 1 with Lock Washer & Nut
29	373380	2	Bearing, Ball
30	376628	1	Wheel 10.00 x 4.00
31	388698	1	Axle
32	344362	1	Fitting, Grease
33	376626	1	Wheel Assembly





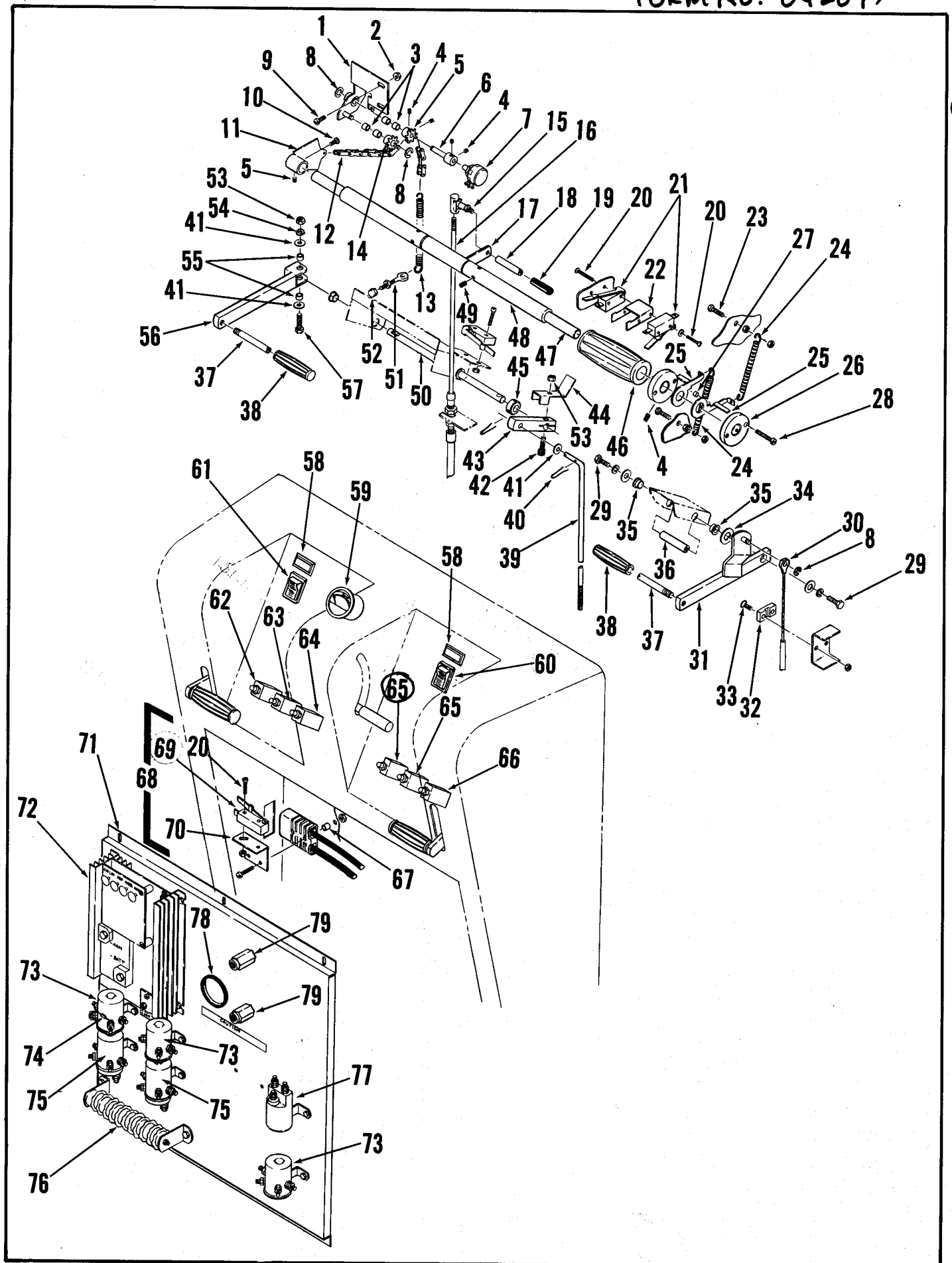
ITEM	PART NO	QTY	DESCRIPTION	ITEM	PART NO	QTY	DESCRIPTION
1	376 586	1	TANK, SOLUTION 004	48	379 108	1	TUBE, NYLON .375 X 7.50
2	376 499	4	STRAP, BUMPER	49	155 640	5	BARB 3/8 X 1/4 BRASS
3	376 498	4	BUMPER, BLACK	50	372 506	2	TEE BRANCH 1/4 BRASS
4	376 616	28	CAP, RUBBER	51	368 881	1	VALVE, 3-WAY 1/4
5	376 608	28	WELL-NUT #10-32	52		2	SCREW, HEX HD. 1/4 - 20 X 1/2
6	376 614	28	SCREW, SS #10-32 X 1.00	53	385 437	1	GASKET 4.8 I.D. X 6.2 O.D.
7		20	SCREW, PHIL. RD. HD. BRASS 1/4 - 20 X 1/2	54	384 898	1	FILTER
8	379 125	1	STRAINER	55	202 305	1	MOTOR, VAC TSB 357, G-11
9	380 763	3	GASKET	56	209 325	1	GASKET 4.68 DIA B.C.
10	379 202	1	PLATE	57	376 396	1	FOAM, ACCOUSTICAL
11	751 686	1	BUSHING 3/4 X 3/8 BRASS	58	376 398	1	FOAM, ACCOUSTICAL
12	249 926	1	BARB 3/8 X 3/8 NYLON	59	376 360	1	MOUNT, VAC MOTOR
13	376 490	2	HINGE ASSEMBLY	60		4	SCREW, HEX HD. #10-24 X 3/8
14	376 590	1	SUPPORT, SOL. TANK	61		4	SCREW, PAN HD. #8-32 X 3/8
15		16	NUT, WHIZ 1/4 - 20 W/FLANGE	62		4	SCREW, HEX WASHER HD. 1/4 - 20 X 3/8
16		8	SCREW, PHIL. RD. HD. BR. 1/4 - 20 X 5/8	63	376 440	1	LATCH, HANDLE
17	376 444	1	TUBE .38 X .1900	64	376 438	1	GUARD
18	376 068	1	TUBE WELDMENT	65	372 222	1	HOSE, DRAIN
19	376 034	1	TUBE, RECOVERY	66	329 145	5	CLAMP, HOSE
20	376 495	1	BAFFLE	67	204 536	1	COUPLER, HOSE
21	209 481	1	SCREW, PAN HD. #10-24 X 3/4 S.S.	68	380 712	1	TUBE, DRAIN
22	376 493	1	CLAMP	69	372 624	2	BEARING
23	376 588	1	SUPPORT, RECOVERY TANK	70	372 650	1	ROLLER, DRAIN VALVE
24	376 584	1	TANK, RECOVERY 002	71	368 989	2	BUSHING .25 X .37 X .30
25	395 136	1	TRAY, BATTERY	72		2	SCREW, HEX HD. 1/4 - 20 X 1/2 W/FLAT WASH.
26	376 220	1	BATTERY CASE	73	376 484	1	CHANNEL, DRAIN HOSE
27	016 954	2	DECAL, "TRAC 280"	74	372 652	1	PIVOT, LEVER
28	016 952	2	DECAL, "CONVERTAMATIC"	75		1	NUT, HEX 5/16 - 18
29		5	SCREW, HEX HD. 1/4 - 20 X 3/8	76	372 956	1	HANDLE, VALVE LEVER
30	016 398	1	EMBLEM	77	471 193	1	GRIP, HANDLE
31	016 950	1	DECAL "TRAC 280"	78	376 422	1	HOSE ASSEMBLY, VACUUM
32	025 363	1	DECAL "CAUTION"	79	376 434	1	HOSE ASSEMBLY, SQUEEGEE
33	372 700	1	LATCH, DOOR	80	030 096	1	DECAL "WARNING"
34	016 519	1	DECAL "ADVANCE"	81	202 591	1	FAN
35	376 322	1	DOOR	82	372 572	1	BRUSH
36	381 070	2	HINGE	83	202 843	1	SPRING, LOAD
37	381 053	4	HINGE, CLIP	84	249 735	1	DISC
38	385 414	4	NUT PLATE	85	228 051	2	BEARING
39		16	SCREW, HEX HD. #10-24 X 1/2	86	372 578	1	BRACKET, FAN END
40		2	SCREW, HEX HD. #10-24 X 3/8 HP-5	87	372 580	1	VALVE, CHECK
41		2	NUT, HEX 5/16 - 18 UNC	88	372 582	1	SHELL, AIR SEAL
42	401 783	2	LEVELER, TANK	89	372 584	1	SPACER
43	401 788	2	CAP, SNAP-ON 3/4 HEX	90	372 586	1	FAN
44		1	SCREW, PAN HD. #8-32 X 1/4	91	372 582	2	FAN, ROTATING
45		1	WASHER, SHAKEPROOF #8	92	203 516	1	SPACER
46	376 028	1	ARM				
47		1	SET SCREW, #10-24 X 1/4				





**SQUEEGEE ASSEMBLY**

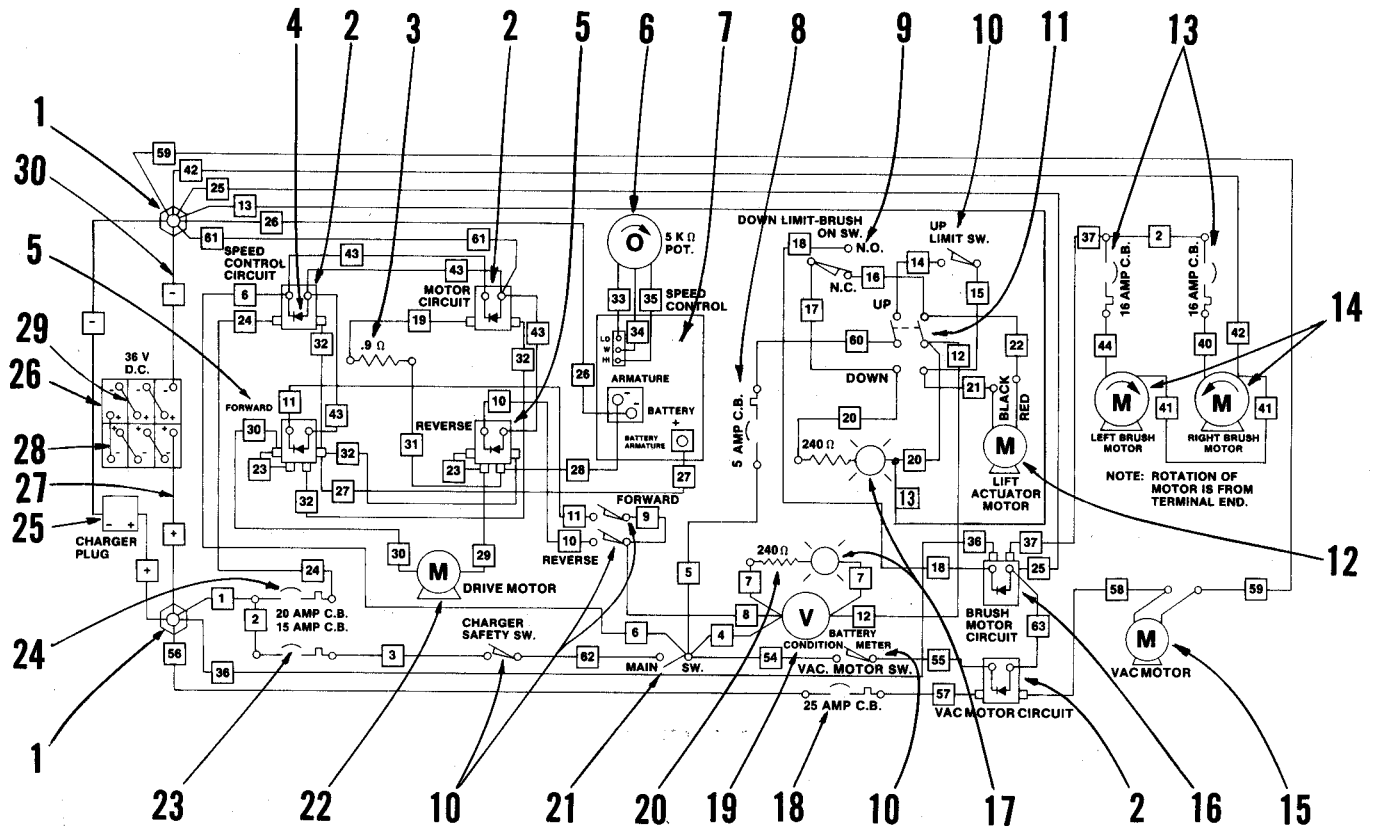
ITEM	PART NO	QTY	DESCRIPTION	ITEM	PART NO	QTY	DESCRIPTION
1	376 390	1	SQUEEGEE LIFT ASSEMBLY	34	376 552	1	BRACKET, SQUEEGEE
2	468 834	2	RING RETAINING	35	376 570	1	BLADE, NEOPRENE
3	376 273	1	ROD	36	376 568	1	STRIP, PLASTIC
4	376 274	1	LEVER	37	376 632	2	TAB
5		2	SCREW, HEX HD. 1/2-13 X 2 1/2	38	209 485	9	SCREW S.S. #10-24 X 1/2 W/WASHER
6		2	WASHER, SHAKEPROOF 1/2	39	376 434	1	HOSE ASSEMBLY, SQUEEGEE
7	376 281	1	BRACKET	40	478 246	1	TIE, WIRE
8	377 752	2	BUSHING .503 X .62 X 1.75	41	358 560	1	SPRING, EXTENSION
9	453 655	4	BEARING, SLEEVE	42	376 380	1	DRY PICK-UP ASSEMBLY
10	376 270	1	ARM, LEFT	43	376 375	1	BLADE, RUBBER
11	376 311	1	CUBE, PIVOT-LEFT	44	376 376	1	BRUSH, STRIP
12	321 427	4	RING, RETAINING EXT. 3/8 E	45	376 282	1	CHANNEL, SQUEEGEE
13	371 009	6	WASHER .391 X .62 X .06	46		2	WING NUT 1/4-20
14	370 711	2	WING NUT				
15		1	GROOVE PIN 1/8 X 1.00				
16	217 972	1	KNOB				
17	376 297	1	ROD, ADJUSTING				
18	376 314	1	BLOCK, ADJUSTING				
19	376 315	1	PIN, ADJUSTING				
20	376 300	1	SQUEEGEE MOUNT				
21		2	SCREW, PHIL HD. #10-24 X 5/8 WITH HEX NUT				
22	200 123	2	BUSHING .20 X .37 X .28				
23	376 269	1	ARM, RIGHT				
24	376 308	1	CUBE, PIVOT-RIGHT				
25	477 772	2	BALL JOINT				
26	376 550	1	SQUEEGEE ASSEMBLY				
27	157 066	2	RING, RETAINING 3/8 EXT				
28	371 009	4	WASHER .391 X .82 X .06				
29	228 102	2	WHEEL 4.00 X .875				
30	376 564	1	STRAP, OUTER				
31	209 491	9	SCREW S.S. #10 X 24 X 5/8 W/WASHER				
32	376 634	1	BLADE, NEOPRENE				
33	376 566	1	BLADE, GUM RUBBER				



## CONTROLS &amp; HANDLE ASSEMBLY

ITEM	PART NO	QTY	DESCRIPTION
1	377 787	1	BRACKET
2		2	NUT, WHIZ 1/4-20
3	372 624	4	BEARING, SLEEVE
4		7	SCREW, SET #10-24 X 3/16
5	377 797	1	SPROCKET
6	377 791	1	PIN
7	454 740	1	POTENTIAMETER
8	321 125	3	RING, RETAINING
9		2	SCREW, PAN HD. 1/4-20 X 5/8
10		1	SCREW, PAN HD. #10-24 X 3/4
11	377 784	1	LEVER, ACTUATOR
12	377 793	1	CHAIN, ROLLER
13	358 560	1	SPRING, EXTENSION
14	377 796	1	SPROCKET
15	488 290	1	BALL JOINT
16	376 320	1	CABLE, SOLUTION CONTROL
17	376 060	1	LEVER, SOLUTION CONTROL
18	376 066	1	HANDLE, SOLUTION CONTROL
19	376 486	1	GRIP
20		8	SCREW, ROUND HD. #6-32 X 1"
21	388 019	3	SWITCH, SNAP SPST NC
22	388 576	1	BRACKET, SWITCH
23		2	SCREW, TRUSS HD. 1/4-20 X 1 1/2 W/NUT
24	365 769	2	SPRING, EXTENSION
25	388 562	2	ARM, SWITCH
26	388 574	2	COLLAR
27	151 092	2	BUSHING .18 X .25 X .15
28		1	SCREW, PAN HD. #10-24 X 1 1/4
29		2	SCREW, HEX HD. 1/4-20 X 1/2 W/LW & FW
30	376 386	1	CABLE ASSEMBLY, BRAKE
31	376 250	1	LEVER, BRAKE
32	477 884	2	CLAMP, CABLE
33		4	SCREW, FLAT HD. 1/4-20 X 7/8 W/HEX NUT
34		1	WASHER, FLAT 1/2
35	376 248	4	BEARING, NYLON
36	376 468	1	PIN
37	376 254	2	PIN .312 X 2.81
38	471 193	2	GRIP
39	377 780	1	ROD, SQUEEGEE LIFTER
40		2	COTTER PIN 1/16 X 1"
41		4	WASHER, FLAT SAE 1/4
42		1	SCREW, SOCKET HD 1/4-20 X 1 1/2 W/NUT
43	377 782	1	LEVER
44	376 277	1	ACTUATOR, SWITCH
45	232 408	1	COLLAR
46	388 545	2	GRIP, HANDLE
47	388 578	1	TUBE, HANDLE
48	388 580	2	TUBE
49		4	SET SCREW #8-32 X 1/4
50	376 275	1	ROD
51	388 599	1	EYE BOLT .31 X 1.38
52		1	NUT, ACORN #10-24
53		2	NUT, HEX 1/4-20
54		2	WASHER, SHAKEPROOF
55	151 106	2	BUSHING
56	377 770	1	LEVER
57		1	SCREW, SOC. HD. 1/4-20 X 1 1/2
58	467 410	2	LIGHT, INDICATOR
59	448 662	1	METER, BATTERY CONDITION
60	377 003	1	SWITCH, ROCKER
61	376 348	1	SWITCH, ROCKER
62	454 538	1	CIRCUIT BREAKER 15A
63	395 454	1	CIRCUIT BREAKER 20A
64	469 788	1	CIRCUIT BREAKER 25A
65	171 554	2	CIRCUIT BREAKER 16A
66	387 328	1	CIRCUIT BREAKER 5A
67	373 040	2	BUSHING
68	376 432	1	CHARGER PLUG ASSEMBLY C/O
69	388 019	1	SWITCH, SNAP SPST NC
70	389 270	1	BRACKET, SWITCH
71	376 316	1	ELECTRICAL PANEL ASSEMBLY
72	388 521	1	SPEED CONTROLLER, D.C.
73	395 452	3	CONTACTOR 36V
74	389 265	1	RECTIFIER ASSEMBLY
75	388 534	2	SOLENOID, 36V D.C.
76	467 470	1	RESISTOR .9 OHMS
77	395 450	1	CONTACTOR 36V
78	344 621	1	GROMMET 1.500
79	469 858	1	INSULATED STAND OFF

TSB 472, G-6



### ELECTRICAL SCHEMATIC

ITEM	PART NO	QTY	DESCRIPTION	ITEM	PART NO	QTY	DESCRIPTION
1	469 858	2	STANDOFF	22	388 510	1	DRIVE MOTOR ASSEMBLY
2	395 452	3	CONTACTOR 36V		388 515	1	MOTOR ONLY
3	467 470	1	RESISTOR .9 OHMS		386 263	1	CARBON BRUSH SET
4	389 265	6	RECTIFIER ASSEMBLY	23	454 538	1	CIRCUIT BREAKER 15 AMP
5	388 534	2	SOLENOID 36V D.C.	24	395 454	1	CIRCUIT BREAKER 20 AMP
6	454 740	1	POTENTIOMETER 5K OHMS	25	376 432	1	CHARGER PLUG ASSEMBLY
7	388 521	1	SPEED CONTROLLER, D.C. <i>TSB 472 G-6</i>		371 408	1	PLUG ONLY
8	387 328	1	CIRCUIT BREAKER, 5 AMP	26	376 014	6	BATTERY 6V D.C. (OPTIONAL)
9	388 532	1	SWITCH, SNAP SPDT	27	376 470	1	BATTERY CABLE - POSITIVE
10	388 019	5	SWITCH, SNAP SPST	28	363 936	1	BATTERY CABLE
11	377 003	1	SWITCH, ROCKER (BRUSH UP-DOWN)	29	363 928	4	BATTERY CABLE
12	388 518	1	MOTOR, LIFT ACTUATOR	30	376 472	1	BATTERY CABLE - NEGATIVE
13	171 554	2	CIRCUIT BREAKER, 16 AMP				
14	376 016	2	MOTOR, BRUSH <i>TSB 515, F42</i>				
15	202 305	1	MOTOR, VAC				
16	395 450	1	CONTACTOR 36V				
17	467 410	2	LIGHT, INDICATOR				
18	469 788	1	CIRCUIT BREAKER, 25 AMP				
19	448 662	1	METER, BATTERY CONDITION				
20	395 404	2	RESISTOR ASSEMBLY 240 OHMS				
21	376 348	1	SWITCH, ROCKER - MAIN				

